

# **Chemical Engineering**



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**Curricula for B.Tech. in Chemical Engineering June-2017**

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# B. Tech Chemical Engineering

## Semester 1

### THEORY

| S. No        | Code     | Course Title                  | L | T | P | Total | Credit    |
|--------------|----------|-------------------------------|---|---|---|-------|-----------|
| 01           | HMTS1101 | Business English              | 2 | 0 | 0 | 2     | 2         |
| 02           | PHYS1001 | Physics-I                     | 3 | 1 | 0 | 4     | 4         |
| 03           | MATH1101 | Mathematics-I                 | 3 | 1 | 0 | 4     | 4         |
| 04           | ECEN1001 | Basic Electronics Engineering | 3 | 1 | 0 | 4     | 4         |
| 05           | MECH1101 | Engineering Mechanics         | 3 | 1 | 0 | 4     | 4         |
| <b>Total</b> |          |                               |   |   |   |       | <b>18</b> |

### LABORATORY

| S. No        | Code     | Course Title                       | L | T | P | Total | Credit   |
|--------------|----------|------------------------------------|---|---|---|-------|----------|
| 01           | PHYS1011 | Physics-I lab                      | 0 | 0 | 3 | 3     | 2        |
| 02           | ECEN1011 | Basic Electronics Engineering Lab. | 0 | 0 | 3 | 3     | 2        |
| 03           | MECH1011 | Workshop Practice                  | 1 | 0 | 3 | 4     | 3        |
| <b>Total</b> |          |                                    |   |   |   |       | <b>7</b> |

### SESSIONAL

| S. No               | Code     | Course Title                    | L | T | P | Total | Credit    |
|---------------------|----------|---------------------------------|---|---|---|-------|-----------|
| 01                  | HMTS1111 | Language Practice lab (Level 1) | 0 | 0 | 2 | 2     | 1         |
| 02                  | HMTS1121 | Co- Curricular activities       | 0 | 0 | 2 | 2     | 1         |
| <b>Total</b>        |          |                                 |   |   |   |       | <b>2</b>  |
| <b>TOTAL CREDIT</b> |          |                                 |   |   |   |       | <b>27</b> |

## Semester 2

### THEORY

| S. No        | Code      | Course Title                                   | L | T | P | H | Credit    |
|--------------|-----------|--|---|---|---|---|-----------|
| 01           | CSEN 1201 | Introduction to Computing                      | 3 | 1 | 0 | 4 | 4         |
| 02           | CHEM 1001 | Chemistry- I                                   | 3 | 1 | 0 | 4 | 4         |
| 03           | MATH 1201 | Mathematics- II                                | 3 | 1 | 0 | 4 | 4         |
| 04           | ELEC 1001 | Basic Electrical Engineering                   | 3 | 1 | 0 | 4 | 4         |
| 05           | MECH 1201 | Engineering Thermodynamics and Fluid Mechanics | 3 | 1 | 0 | 4 | 4         |
| <b>Total</b> |           |  |   |   |   |   | <b>20</b> |

### LABORATORY

| S. No               | Code      | Course Title                      | L | T | P | H | Credit    |
|---------------------|-----------|-----------------------------------|---|---|---|---|-----------|
|                     |           | Introduction to Computing         |   |   |   |   |           |
| 01                  | CSEN 1211 | Lab                               | 0 | 0 | 3 | 3 | 2         |
| 02                  | CHEM 1011 | Chemistry-I Lab                   | 0 | 0 | 3 | 3 | 2         |
| 03                  | ELEC 1011 | Basic Electrical Engineering Lab. | 0 | 0 | 3 | 3 | 2         |
| 04                  | MECH 1012 | Engineering Drawing               | 1 | 0 | 3 | 4 | 3         |
| <b>Total</b>        |           |                                   |   |   |   |   | <b>9</b>  |
| <b>TOTAL CREDIT</b> |           |                                   |   |   |   |   | <b>29</b> |

### Semester 3

#### THEORY

| S. No        | Code      | Course Title                              | L | T | P | H | Credit    |
|--------------|-----------|---|---|---|---|---|-----------|
| 01           | CHEN 2101 | Mechanical Operation                      | 3 | 1 | 0 | 4 | 4         |
| 02           | CHEN 2102 | Fluid Mechanics                           | 3 | 1 | 0 | 4 | 4         |
| 03           | CHEN 2103 | Energy Engineering                        | 3 | 1 | 0 | 4 | 4         |
| 04           | CHEN 2104 | Industrial Stoichiometry                  | 3 | 1 | 0 | 4 | 4         |
| 05           | CHEM 2001 | Basic Environmental Engineering & Ecology | 3 | 0 | 0 | 3 | 3         |
| 06           | HMTS 2002 | Indian Culture and Heritage               | 2 | 0 | 0 | 2 | 1         |
| <b>Total</b> |           |   |   |   |   |   | <b>20</b> |

#### LABORATORY

| S. No               | Code      | Course Title                            | L | T | P | H | Credit    |
|---------------------|-----------|---|---|---|---|---|-----------|
| 01                  | CHEN 2111 | Energy lab                              | 0 | 0 | 3 | 3 | 2         |
| 02                  | CHEN 2112 | Fluid Mechanics Lab                     | 0 | 0 | 3 | 3 | 2         |
| 03                  | CHEN 2113 | Mechanical Operation Lab                | 0 | 0 | 3 | 3 | 2         |
| 04                  | CHEN 2114 | Chemical Engineering Drawing Laboratory | 0 | 0 | 3 | 3 | 2         |
| <b>Total</b>        |           |   |   |   |   |   | <b>8</b>  |
| <b>TOTAL CREDIT</b> |           |   |   |   |   |   | <b>28</b> |

## Semester 4

### THEORY

| S. No        | Code      | Course Title                         | L | T | P | H | Credit    |
|--------------|-----------|--------------------------------------|---|---|---|---|-----------|
| 01           | HMTS 2001 | Human values and Professional Ethics | 2 | 0 | 0 | 2 | 2         |
| 02           | CHEM 2201 | Chemistry -II                        | 3 | 0 | 0 | 3 | 3         |
| 03           | CSEN 2206 | Data Structure and Database Concept  | 3 | 1 | 0 | 4 | 4         |
| 04           | CHEN 2201 | Process Heat Transfer                | 3 | 1 | 0 | 4 | 4         |
| 05           | CHEN 2202 | Separation Process - I               | 3 | 1 | 0 | 4 | 4         |
| 06           | CHEN 2203 | Chemical Engineering Thermodynamics  | 3 | 1 | 0 | 4 | 4         |
| <b>Total</b> |           |                                      |   |   |   |   | <b>21</b> |

### LABORATORY

| S. No               | Code      | Course Title                    | L | T | P | H | Credit    |
|---------------------|-----------|---------------------------------|---|---|---|---|-----------|
| 01                  | CSEN 2216 | DBMS lab                        | 0 | 0 | 3 | 3 | 2         |
| 02                  | CHEN 2211 | Heat Transfer lab               | 0 | 0 | 3 | 3 | 2         |
| 03                  | HMTS 2011 | Language Practice Lab (Level 2) | 0 | 0 | 3 | 3 | 2         |
| <b>Total</b>        |           |                                 |   |   |   |   | <b>6</b>  |
| <b>TOTAL CREDIT</b> |           |                                 |   |   |   |   | <b>27</b> |

## Semester 5

### THEORY

| S. No        | Code              | Course Title                  | L | T | P | H | Credit    |
|--------------|-------------------|-------------------------------|---|---|---|---|-----------|
| 01           | HMTS 3101         | Economics for Engineers       | 3 | 0 | 0 | 3 | 3         |
| 02           | CHEN 3101         | Chemical Process Technology-I | 3 | 0 | 0 | 3 | 3         |
| 03           | CHEN 3102         | Chemical Reaction Engineering | 3 | 1 | 0 | 4 | 4         |
| 04           | CHEN 3103         | Separation Process - II       | 3 | 1 | 0 | 4 | 4         |
| 05           | CHEN 3104         | Numerical Methods of Analysis | 3 | 1 | 0 | 4 | 4         |
| 06           | CHEN 3131 to 3133 | Professional Elective-I       | 3 | 0 | 0 | 3 | 3         |
| <b>Total</b> |                   |                               |   |   |   |   | <b>21</b> |

### LABORATORY

| S. No        | Code      | Course Title                             | L | T | P | H | Credit   |
|--------------|-----------|--|---|---|---|---|----------|
| 01           | CHEN 3111 | Mass Transfer laboratory                 | 0 | 0 | 3 | 3 | 2        |
| 02           | CHEN3113  | Chemical Reaction Engineering Laboratory | 0 | 0 | 3 | 3 | 2        |
| <b>Total</b> |           |  |   |   |   |   | <b>4</b> |

### SESSIONAL

| S. No               | Code     | Course Title | L | T | P | H | Credit    |
|---------------------|----------|--------------|---|---|---|---|-----------|
| 01                  | CHEN3112 | PEDD- I      | 0 | 0 | 4 | 4 | 3         |
| <b>TOTAL CREDIT</b> |          |              |   |   |   |   | <b>28</b> |

|  |  |                                      |   |
|--|--|--------------------------------------|---|
| <b>Professional Elective I(CHEN 3131 to 3133 )</b> | CHEN 3131<br>Polymer Science & Engineering | CHEN 3132<br>etrochemical Technology | CHEN 3133<br>Material Science & Engineering |
|--|--|--------------------------------------|---|

## Semester 6

### THEORY

| S. No        | Code             | Course Title                                  | L | T | P | H | Credit    |
|--------------|------------------|---|---|---|---|---|-----------|
| 01           | CHEN 3201        | Process Dynamics, Instrumentation and Control | 3 | 1 | 0 | 4 | 4         |
| 02           | CHEN 3202        | Project Engineering                           | 3 | 0 | 0 | 3 | 3         |
| 03           | CHEN 3203        | Chemical Process Technology II                | 3 | 0 | 0 | 3 | 3         |
| 04           | CHEN 3204        | Mathematical Methods in Chemical Engineering  | 3 | 1 | 0 | 4 | 4         |
| 05           | CHEN 3231to 3233 | Professional Elective-II                      | 3 | 0 | 0 | 3 | 3         |
| 06           | HMTS 3201        | Principles of Management                      | 2 | 0 | 0 | 2 | 2         |
| <b>Total</b> |                  |   |   |   |   |   | <b>19</b> |

### LABORATORY

| S. No        | Code      | Course Title                 | L | T | P | H | Credit   |
|--------------|-----------|------------------------------|---|---|---|---|----------|
| 01           | CHEN 3212 | Numerical Methods Laboratory | 0 | 0 | 3 | 3 | 2        |
| <b>Total</b> |           |                              |   |   |   |   | <b>2</b> |

### SESSIONAL

| S. No               | Code      | Course Title            | L | T | P | H | Credit    |
|---------------------|-----------|-------------------------|---|---|---|---|-----------|
| 01                  | CHEN 3211 | PEDD- II                | 0 | 0 | 4 | 4 |           |
| 02                  | HMTS 3221 | Personality Development | 0 | 0 | 1 | 1 | 1         |
| 03                  | CHEN 3221 | Seminar I               | 0 | 0 | 0 | 3 | 2         |
| <b>Total</b>        |           |                         |   |   |   |   | <b>3</b>  |
| <b>TOTAL CREDIT</b> |           |                         |   |   |   |   | <b>24</b> |

|  |                              |   |                                     |
|--|------------------------------|---|-------------------------------------|
| <b>Professional Elective II (CHEN 3231 to 3233 )</b> | CHEN 3231<br>Nano Technology | CHEN 3232<br>Computational Fluid Dynamics | CHEN 3233<br>Bioprocess Engineering |
|--|------------------------------|---|-------------------------------------|

## Semester7

### THEORY

| S. No.       | Code             | Course Title                       | L | T | P | H | Credit    |
|--------------|------------------|------------------------------------|---|---|---|---|-----------|
| 01           | CHEN 4101        | Transport Phenomena                | 3 | 1 | 0 | 4 | 4         |
| 02           | CHEN 4103        | Modeling Simulation & optimization | 3 | 0 | 0 | 3 | 3         |
| 03           | CHEN 4141to 4143 | Professional Elective III          | 3 | 0 | 0 | 3 | 3         |
| 04           | FE 4181-4184     | Free Elective-I                    | 3 | 0 | 0 | 3 | 3         |
| <b>Total</b> |                  |                                    |   |   |   |   | <b>13</b> |

### LABORATORY

| S. No.       | Code      | Course Title                         | L | T | P | H | Credit   |
|--------------|-----------|--------------------------------------|---|---|---|---|----------|
| 01           | CHEN 4112 | Instrumental Methods of Analysis Lab | 0 | 0 | 3 | 3 | 2        |
| 02           | CHEN 4113 | Process Control Laboratory           | 0 | 0 | 3 | 3 | 2        |
| <b>Total</b> |           |                                      |   |   |   |   | <b>4</b> |

### SESSIONAL

| S. No.              | Code      | Course Title             | L                                 | T | P | H | Credit    |
|---------------------|-----------|--------------------------|-----------------------------------|---|---|---|-----------|
| 01                  | CHEN 4191 | Project –I               | 0                                 | 0 | 6 | 6 | 4         |
| 02                  | CHEN 4131 | Industrial Training      | <b>4 wks - 6th -7th Sem-break</b> |   |   |   | 2         |
| 03                  | CHEN 4132 | Seminar II               | 0                                 | 0 | 0 | 3 | 2         |
| 04                  | HMTS 4121 | Professional Development | 0                                 | 0 | 3 | 3 | 2         |
| <b>Total</b>        |           |                          |                                   |   |   |   | <b>10</b> |
| <b>TOTAL CREDIT</b> |           |                          |                                   |   |   |   | <b>27</b> |

|  |                             |  |  |                             |
|--|-----------------------------|--|--|-----------------------------|
| <b>Professional Elective III</b>                         | CHEN 4141<br>Reactor Design | CHEN 4142<br>Industrial Safety & Hazard Analysis | CHEN 4143<br>Advanced Separation Process |                             |
| <b>Free Elective I for Chemical Engineering students</b> | BIOT 4182<br>Biopolymer     | AEIE 4181<br>Instrumentation & Telemetry         | ELEC 4182<br>Circuit Theory Analysis     | MATH 4182<br>Linear Algebra |



## B. Tech Chemical Engineering

### Semester 8

#### THEORY

| S. No.       | Code             | Course Title             | L | T | P | H | Credit   |
|--------------|------------------|--------------------------|---|---|---|---|----------|
| 01           | CHEN 4241 - 4244 | Professional Elective-IV | 3 | 0 | 0 | 3 | 3        |
| 02           | FE 4281 - 4283   | Free Elective-II         | 3 | 0 | 0 | 3 | 3        |
| 03           | HMTS 4201        | Organizational Behaviour | 2 | 0 | 0 | 2 | 2        |
| <b>Total</b> |                  |                          |   |   |   |   | <b>8</b> |

#### LABORATORY

| S. No.       | Code | Course Title | L | T | P | H | Credit   |
|--------------|------|--------------|---|---|---|---|----------|
| <b>Total</b> |      |              |   |   |   |   | <b>0</b> |

#### SESSIONAL

| S. No.              | Code      | Course Title            | L | T | P | H | Credit    |
|---------------------|-----------|-------------------------|---|---|---|---|-----------|
| 01                  | CHEN 4291 | Project –II             | 0 | 0 | 8 | 8 | 8         |
| 02                  | CHEN 4221 | Plant Design            | 0 | 0 | 4 | 4 | 4         |
| 03                  | CHEN 4231 | Comprehensive Viva Voce | 0 | 0 | 3 | 3 | 3         |
| <b>Total</b>        |           |                         |   |   |   |   | <b>15</b> |
| <b>TOTAL CREDIT</b> |           |                         |   |   |   |   | <b>23</b> |

|   |   |  |  |  |
|---|---|--|--|--|
| <b>Professional Elective IV</b>                                   | CHEN 4241<br>Catalysis &<br>Catalytic<br>Reactor Design | CHEN 4242<br>Total Quality<br>Management | CHEN 4243<br>Environmental<br>Engineering &<br>Pollution<br>Control. | CHEN 4244<br>Operations Research –<br>Engineering Applications |
| <b>Free Elective II for<br/>Chemical Engineering<br/>students</b> |   | BIOT 4281<br>Computational<br>Biology    | AEIE 4282<br>Control System<br>and Applications                      | MATH 4281<br>Probability and Stochastic<br>Processes           |

**List of Free Electives offered by Chemical Engineering Department for non-CHE students**

| <b>FREE ELECTIVE (7TH SEMESTER )</b>    | <b>FREE ELECTIVE (8TH SEMESTER )</b>              |
|---|---|
| CHEN 4181<br>Safety and Hazard Analysis | CHEN 4281<br>Catalytic Reactor Design             |
| CHEN 4182<br>Project Management         | CHEN 4282<br>Total Quality Management & Assurance |

# **Chemical Engineering**



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## **B.TECH. PROGRAMME IN CHEMICAL ENGINEERING SYLLABUS June 2017**

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**Semester 1**

**THEORY**

## B. Tech Chemical Engineering

|                                       |          |          |          |              |                      |
|---------------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Business English</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS1101</b>           |          |          |          |              |                      |
| <b>Contact</b>                        | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                 | <b>2</b> | <b>0</b> | <b>0</b> | <b>2</b>     | <b>2</b>             |

### Course Outcome:

1. Analyse the dynamics of business communication and communicate accordingly.
2. Write business letters and reports.
3. Learn to articulate opinions and views with clarity.
4. Appreciate the use of language to create beautiful expressions.
5. Analyse and appreciate literature.
6. Communicate in an official and formal environment.

### Module I : 5L

Communication Skill.

Definition, nature & attributes of Communication.

Process of Communication.

Models or Theories of Communication. Types of Communication.

Levels or Channels of Communication. Barriers to Communication.

### Module II : 12L

Business Communication- Scope & Importance Writing Formal Business Letters.

Writing Reports.

Organizational Communication: Agenda & minutes of a meeting, notice, memo, circular Project Proposal Technical.

Report Writing.

Organizing e-mail messages E- mail etiquette.

Tips for e-mail effectiveness.

### Module III : 10L

Language through Literature.

Modes of literary & non-literary expression.

**Introduction to Fiction, (An Astrologer's Day by R.K. Narayan and Monkey's Paw by W.W. Jacobs), Drama (The Two Executioners by Fernando Arrabal) or (Lithuania by Rupert Brooke) & Poetry (Night of the Scorpion by Nissim Ezekiel and Palanquin Bearers by Sarojini Naidu).**

### Module IV : 3L

Grammar in usage (nouns, verbs, adjectives, adverbs, tense, prepositions, voice change) -to be dealt with the help of the given texts.

### Reference Books:

1. Armand Matterlart and Michele Matterlart, Theories of Communication: A Short Introduction, Sage Publications Ltd., 1998.
2. Chan, Janis Fisher, and Diane Lutovich. Professional Writing Skills. San Anselmo, CA:Advanced Communication Designs, 1997.
3. Geffner, Andrew P. Business English. Hauppauge, New York: Barron's Educational Series, 1998.

## B. Tech Chemical Engineering

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4. Good, Edward C. *Mightier Than the Sword*. Charlottesville: Word Stone Publications, 1989.
5. Edward P. Bailey, *Writing and Speaking at Work: A Practical Guide for Business Communication*, Prentice-Hall, 7<sup>th</sup> edn, 2004.
6. Kitty O. Locker, *Business and Administrative Communication*, McGraw-Hill/ Irwin, 7<sup>th</sup> edn, 2004.
7. Lillian Chaney and Jeanette Martin, *Intercultural Business Communication*, Prentice Hall, 4<sup>th</sup> edn, 2005.
8. Yudkin, Marcia. *Persuading on Course Name*. Lansing, IL: Infinity Publishing, 2001.

## B. Tech Chemical Engineering

|                                |          |          |          |              |                      |
|--------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Physics-I</b> |          |          |          |              |                      |
| <b>Paper Code: PHYS1001</b>    |          |          |          |              |                      |
| <b>Contact</b>                 | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>          | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome

1. Interpret oscillations under different conditions, with the understanding of Resonance phenomena followed by calculation of Q factor.
2. Analyze the Quantum phenomenon like Black body radiation , Compton effect and origin of X-ray spectrum.
3. Understand the wave character of light through the phenomenon of interference, diffraction and polarization.
4. Study of various crystal structures and classification of different crystal planes.
5. Explain the working principle of LASER, and apply the knowledge in different lasing system and their engineering applications in holography.
6. Understand the dual nature of matter, Heisenberg's uncertainty relation and it's various application.

### Module I: 22 L

#### Optics

##### Interference

The principle of superposition of waves, Superposition of waves: Two beam superposition, Multiple-beam superposition, coherent and incoherent superposition.

Two source interference pattern (Young's double slit), Intensity distribution. Interference in thin films, wedge shaped films and Newton's rings, applications of interference. Newton's rings: Determination of wavelength of light, refractive index of liquid.

##### Diffraction

Diffraction of light waves at some simple obstacles. Fraunhofer diffraction through double slit and diffraction grating, grating spectra, resolving power of grating.

##### Polarisation & Fibre Optics:

Elementary features of polarization of light waves. Production and analysis of linearly, elliptic and Circularly polarized light, polaroids and application of polarizations. fibre optics - principle of operation, numerical aperture, acceptance angle.

##### Laser

Characteristics of Lasers, Spontaneous and Stimulated Emission of Radiation, Meta-stable State, Population Inversion, Lasing Action, Einstein's Coefficients and relation between them, Ruby Laser, Helium-Neon Laser, Semiconductor Diode Laser, Applications of Lasers.

### Module II : 8L

#### Waves & Oscillation

Superposition of two linear SHMs (with same frequency), Lissajous' figures. Damped vibration – differential equation and its solution, Critical damping, Logarithmic decrement, Analogy with electric circuits. Forced vibration – differential equation and solution, Amplitude and Velocity resonance, Sharpness of resonance and Quality factor. Progressive wave- Wave equation and its differential form, Difference between elastic (mechanical) and electromagnetic waves.

### Module III : 9L

#### Quantum Mechanics

Need for Quantum physics-Historical overviews, Particle aspects of radiation-Black body radiation,

## B. Tech Chemical Engineering

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Compton scattering, pair production., Origin of X-ray spectrum. Wave aspect of particles- matter wave, de Broglie Hypothesis, Heisenberg Uncertainty principles- Statement, Interpretation and application.

### **Module IV: 6L**

Introduction of Crystallography

Space Lattice, Unit Cell, Lattice Parameters, Crystal Systems, Bravais Lattices, Miller Indices and its applications, Crystal Planes and Directions, Inter Planar

Spacing of Orthogonal Crystal Systems, Atomic Radius, Co-ordination Number and Packing Factor of SC, BCC, FCC. Bragg's law and its applications.

#### Text Books:

1. Atomic Physics Vol 1 – S.N. Ghoshal.
2. Optics – Ajoy Ghak.
3. Waves & Oscillation – N.K. Bajaj.
4. Quantum Physics of Atoms , Molecules, Solids, Nuclei and particles – Eisberg and Resnick.

#### Reference Books:

1. Introduction to Special Relativity – Robert Resnick.
2. Prespective on Modern Physics - Arthur Beiser.
3. Optics – Jenkins and White.
4. University Press – Sears & Zemansky.
5. Introduction to modern Physics – Mani and Meheta.
6. Optics – Brijlal and Subrahmanyam.



## B. Tech Chemical Engineering

|                                    |          |          |          |              |                      |
|------------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Mathematics I</b> |          |          |          |              |                      |
| <b>Paper Code: MATH1101</b>        |          |          |          |              |                      |
| <b>Contact</b>                     | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>              | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Apply the concept of rank of matrices to find the solution of a system of linear simultaneous equations.
2. Develop the concept of eigen values and eigen vectors.
3. Use Mean Value Theorems for power series expansions of functions of one variable.
4. Analyze the nature of sequence and infinite series.
5. Describe the concept of differentiation and integration for functions of several variables with their applications in vector calculus.
6. Combine the concepts of gradient, curl, divergence, directional derivatives, line integrals, surface integrals and volume integrals.

### Module I : 10L

#### Matrix:

Matrices and their basic attributes, Determinant of a square matrix, Minors and Cofactors, Laplace's method of expansion of a determinant, Product of two determinants, Adjoint of a determinant, Jacobi's theorem on adjoint determinant.

Singular and non-singular matrices, Adjoint of a matrix, Inverse of a non-singular matrix and its properties, Orthogonal matrix and its properties, Special Complex Matrices: Hermitian, Unitary, Normal (definition only), Rank of a matrix and its determination using elementary row and column operations, Solution of simultaneous linear equations by :Cramer's Rule and Matrix inversion method,

Consistency and inconsistency of a system of homogeneous and inhomogeneous linear simultaneous equations, Characteristic Equation and computation of eigenvalues and eigenvectors of a square matrix (of order 2 or 3), Cayley-Hamilton theorem and its applications (with special reference to higher power of matrices, e.g. Idempotent and Nilpotent matrices)

### Module II : 10 L

#### Mean Value Theorems & Expansion of Functions

Rolle's theorem: its geometrical interpretation and its application, Concavity and Convexity of curves, Mean Value theorems – Lagrange & Cauchy and their application, Taylor's theorem with Lagrange's and Cauchy's form of remainders and its application, Expansions of functions by Taylor's and Maclaurin's theorem,

Maclaurin's infinite series expansion of the functions:

$\sin x$ ,  $\cos x$ ,  $e^x$ ,  $\log(1+x)$ ,  $(a+x)^n$ ,  $n$  being an integer or a fraction (assuming that the remainder  $R_n \rightarrow 0$  as  $n \rightarrow \infty$  in each case).

#### Infinite Series

Preliminary ideas of sequence, Infinite series and their convergence/divergence,

Infinite series of positive terms, Tests for convergence: Comparison test, Cauchy's Root test, D'Alembert's Ratio test (statements and related problems on these tests), Raabe's test, Proof of  $e$  being irrational, Alternating series, Leibnitz's Test.

(statement, definition) illustrated by simple examples, Absolute convergence and Conditional convergence.

## B. Tech Chemical Engineering

### Module III : 10 L

Successive differentiation

Higher order derivatives of a function of single variable, Leibnitz's theorem (statement only and its application, problems of the type of recurrence relations in derivatives of different orders and also to find  $(y_n)_0$ ).

Calculus of Functions of Several Variables.

Recapitulation of some basic ideas of limit and continuity of functions of single variable, Introduction to functions of several variables with examples, Knowledge of limit and continuity, Determination of partial derivatives of higher orders with examples, Homogeneous functions and Euler's theorem and related problems up to three variables, Chain rules, Differentiation of implicit functions, Total differentials and their related problems, Jacobians up to three variables and related problems, Maxima, minima and saddle points of functions and related problems.

### Module-IV : 10 L

Multiple Integration and Vector Calculus

Concept of line integrals, Double and triple integrals. Vector function of a scalar variable, Differentiation of a vector function, Scalar and vector point functions, Gradient of a scalar point function, divergence and curl of a vector point function, Directional derivative, Related problems on these topics, Green's theorem, Gauss Divergence Theorem and Stoke's theorem (Statements and applications).

Reduction formula

Reduction formulae both for indefinite and definite integrals of types:

$$\int \sin^n x, \int \cos^n x, \int \sin^m x \cos^n x, \int \cos^m x \sin^n x, \int \frac{dx}{(x^2 + a^2)^n}, m, n \text{ are positive integers.}$$

Reference Books:

1. Advanced Engineering Mathematics: Erwin Kreyszig by Wiley India.
2. Engineering Mathematics: B.S. Grewal (S. Chand & Co.).
3. Higher Engineering Mathematics: John Bird (Elsevier).
4. Advanced Engineering Mathematics: Wiley and Barrett (Tata McGraw-Hill).
5. Calculus: M. J. Strauss, G. L. Bradley and K. L. Smith (Pearson Education).
6. Engineering Mathematics: S. S. Sastry (PHI).
7. Advanced Engineering Mathematics: M.C. Potter, J.L. Goldberg and E.F.
8. Abonfadel (OUP), Indian Edition.
9. Linear Algebra (Schaum's outline series): Seymour Lipschutz, Marc Lipson
10. (McGraw Hill Education).
11. Vector Analysis (Schaum's outline series): M.R. Spiegel, Seymour Lipschutz,
12. Dennis Spellman (McGraw Hill Education).
13. Introduction to Real Analysis: S.K. Mapa (Sarat Book Distributors).

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Basic Electronics Engineering</b> |          |          |          |              |                      |
| <b>Paper Code: ECEN1001</b>                        |          |          |          |              |                      |
| <b>Contact</b>                                     | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                              | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Categorize different semiconductor materials based on their energy bands and analyze the characteristics of those materials for different doping concentrations based on previous knowledge on semiconductors acquired.
2. Describe energy band of P-N Junction devices and solve problems related to P-N Junction Diode both from device and circuit perspectives.
3. Design different application specific circuits associated with diodes operating both in forward and reverse bias.
4. Analyze various biasing configurations of Bipolar Junction Transistor and categorize different biasing circuits based on stability.
5. Categorize different field-effect transistors based on their constructions, physics and working principles and solve problems associated with analog circuits based on operational amplifiers.
6. Design and implement various practical purpose electronic circuits and systems meant for both special purpose and general purpose and analyze their performance depending on the type of required output and subsequently the applied input.

### Module I : 10 L

Semiconductors:

Crystalline material, Energy band theory, Fermi levels; Conductors, Semiconductors and Insulators: electrical properties, band diagrams. Semiconductors: intrinsic and extrinsic, energy band diagram, electrical conduction phenomenon, P-type and N-type semiconductors, drift and diffusion carriers.

Diodes and Diode Circuits:

Formation of P-N junction, energy band diagram, built-in-potential forward and reverse biased P-N junction, formation of depletion zone, V-I characteristics, Zener Diode and its Application, Zener and Avalanche breakdown.

Simple diode circuits, load line, piecewise linear model; Rectifier circuits: half wave, full wave, PIV, DC voltage and current, ripple factor, efficiency, idea of regulation.

### Module II : 10 L

Bipolar Junction Transistors:

Formation of PNP / NPN junctions, energy band diagram; transistor mechanism and principle of transistors, CE, CB, CC configuration, transistor characteristics: cut-off, active and saturation modes of operation, transistor action, input & output characteristics, load line & amplifier operation and current amplification factors for CB and CE modes. Biasing and Bias stability: calculation of stability factor.

### Module III : 9 L

Field Effect Transistors:

Junction field effect transistor (JEET): Principle of operation, JFET parameters, eqv. Circuit, JFET biasing, self bias, design of bias circuits, load line, amplifier characteristics.

MOSFETs:

Construction & principle of operation of p- & n-channel enhancement & depletion mode MOSFETs, drain & transfer characteristics, threshold voltage & its control.

Cathode Ray Oscilloscope:

## B. Tech Chemical Engineering

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Construction and working principle of CRO, Lissajous pattern.

### **Module IV : 9 L**

Feed Back Amplifier:

Concept-block diagram, properties, positive and negative feedback, loop gain, open loop gain, feedback factors; topologies of feedback amplifier; effect of feedback on gain, condition of oscillation, Barkhausen criteria.

Operational Amplifier:

Introduction to integrated circuits, operational amplifier and its terminal properties; Application of operational amplifier; Concept of op-amp saturation, inverting and non- inverting mode of operation, Adders, Subtractors, Voltage follower, Integrator, Differentiator, Basic Comparator Circuit.

Reference Books:

1. Boylestad & Nashelsky: Electronic Devices & Circuit Theory.
2. R.A Gayakwad: Op Amps and Linear IC's, **PHI**.
3. D. Chattopadhyay, P. C Rakshit : Electronics Fundamentals and Applications.
4. Adel S. Sedra, Kenneth Carless Smith: Microelectronics Engineering.
5. Millman & Halkias: Integrated Electronics.
6. Salivahanan: Electronics Devices & Circuits.
7. Albert Paul Malvino: Electronic Principle.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Engineering Mechanics</b> |          |          |          |              |                      |
| <b>Paper Code: MECH 1101</b>               |          |          |          |              |                      |
| <b>Contact</b>                             | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                      | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Understand basic concepts of vector algebra as applied to engineering mechanics.
2. Analyze free body diagram of a system under equilibrium / non equilibrium along with the consideration of frictional forces.
3. Interpret dynamics of members/ links in a mechanism and evaluate inertia force with the help of D' Alembert's principle.
4. Know how to evaluate mechanical stability from CG calculations.
5. Apply MI values required for engineering design calculations.
6. Apply the principles of work - energy and impulse- momentum for analysis of dynamic systems.

### Module I : 10L

Importance of Mechanics in Engineering ; Definition of Mechanics; Concepts of particles & rigid bodies;

Vector and scalar quantities; Vector algebra –definition and notation; Types of vectors – equal , equivalent , free , bound , sliding ; Addition , subtraction of vectors ; Parallelogram law , triangle law , vector polygon ; Scalar multiplication of vectors ;

system ; Unit vector, unit co-ordinate vectors (  $\hat{i}$  ,  $\hat{j}$  ,  $\hat{k}$  ) ; Direction cosines ; Addition/ subtraction of vectors in components form.

Definition of force vector ; Dot product , cross product and the application ; Important vector quantities ( position vector , displacement vector ) ; Moment of a force about a point and about an axis , moment of a couple ;

Representation of force and moments in terms of  $\hat{i}$  ,  $\hat{j}$  ,  $\hat{k}$  . Principle of transmissibility of force (sliding vector); Varignon's theorem for a system of concurrent forces with proof; Resolution of a force by its equivalent force-couple system; Resultant of forces.

### Module II : 10L

Type of forces – collinear, concurrent, parallel, concentrated, distributed; Active and reactive forces, different types of reaction forces; Free body concept and diagram; Concept and equilibrium of forces in two dimensions; Equations of equilibrium; Equilibrium of three concurrent forces -- Lami's theorem.

Concept of friction: Laws of Coulomb's friction; Angle of friction, angle of repose, coefficient of friction -- static and kinematic.

### Module III : 12L

Distributed force system; Centre of gravity; Centre of mass & centroid; Centroid of an arc; Centroid of plane areas – triangle, circular sector, quadrilateral and composite area consisting of above figures.

Area moment of inertia: Moment of inertia of a plane figure; Polar moment of inertia of a plane figure; Parallel axes theorem.

Concept of simple stress and strain ; Normal stress , shear stress , normal strain, shear strain; Hooke's law; Poisson's ratio; stress- strain diagram of ductile and brittle material; Proportional limit, elastic limit, yield point , ultimate stress, breaking point; Modulus of elasticity.

## B. Tech Chemical Engineering

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### **Module III : 16L**

Introduction to dynamics: Kinematics & kinetics; Newton's laws of motion; Law of gravitation and acceleration due to gravity; Rectilinear motion of particles with uniform & non – uniform acceleration.

Plane curvilinear motion of particles: Rectangular components (projectile motion), normal and tangential components.

Kinetics of particles: D'Alembert's principle and free body diagram; Principle of work & energy; Principle of conservation of energy.

Impulse momentum theory: Conservation of linear momentum.

### Reference Books:

1. Engineering Mechanics:- Statics and Dynamics by Meriam & Kreige , Wiley india.
2. Engineering Mechanics:- Statics and Dynamics by I.H. Shames,P H I.
3. Engineering Mechanics by Timoshenko , Young and Rao , TMH.
4. Element of strength of materials by Timoshenko & Young, E W P.
5. Fundamentals of Engineering Mechanics by Nag & Chanda – Chhaya Prakashani.

**LABORATORY**

## B. Tech Chemical Engineering

|                                    |          |          |          |              |                      |
|------------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Physics-I lab</b> |          |          |          |              |                      |
| <b>Paper Code: PHYS1011</b>        |          |          |          |              |                      |
| <b>Contact</b>                     | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>              | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Experiments:

1. Determination of Young's modulus by Flexure Method and calculation of bending moment and shear force at a point on the beam.
2. Determination of modulus of rigidity by Static/Dynamic Method.
3. Determination of thermal conductivity of a good conductor by Searle's Method.
4. Determination of thermal conductivity of a bad conductor by Lee's and Chorlton's Method.
5. Determination of dielectric constant of a given dielectric material.
6. Use of Carey Foster's bridge to determine unknown resistance.
7. Determination of wavelength of light by Newton's ring method.
8. Determination of wavelength of light by Fresnel's biprism method.
9. Determination of wavelength of light by Laser diffraction method.
10. Determination of dispersive power of the material of a given prism.
11. Determination of co-efficient of viscosity of a liquid by Poiseuille's capillary flow method.



## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Basic Electronics Engineering Lab</b> |          |          |          |              |                      |
| <b>Paper Code: ECEN1011</b>                            |          |          |          |              |                      |
| <b>Contact</b>   | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                                  | <b>0</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>2</b>             |

### Experiments:

1. Familiarisation with passive and active electronic components such as Resistors, Inductors, Capacitors, Diodes, Transistors (BJT) and electronic equipment like DC power supplies, multimeters etc.
2. Familiarisation with measuring and testing equipment like CRO, Signal generators etc.
3. Study of I-V characteristics of Junction diodes.
4. Study of I-V characteristics of Zener diodes.
5. Study of Half and Full wave rectifiers with Regulation and Ripple factors.
6. Study of I-V characteristics of BJTs in CB mode.
7. Study of I-V characteristics of BJTs in CE mode.
8. Study of I-V characteristics of Field Effect Transistors.
9. Determination of input-offset voltage, input bias current and Slew rate of OPAMPs.
10. Determination of Common-mode Rejection ratio, Bandwidth and Off-set null of OPAMPs.
11. Study of OPAMP circuits: Inverting and Non-inverting amplifiers, Adders, Integrators .

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Workshop Practice</b> |          |          |          |              |                      |
| <b>Paper Code: MECH1011</b>            |          |          |          |              |                      |
| <b>Contact</b>                         | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                  | <b>1</b> | <b>0</b> | <b>3</b> | <b>4</b>     | <b>3</b>             |

Job 1: General awareness of a typical workshop.

Theory requirements: Workshop definition, various shops in a typical workshop, Carpentry, Fitting, Foundry; Sheet Metal Shop, Welding and Brazing Shop, Machine Shop, Forging & Blacksmithy, Safety precautions to be followed in a workshop, Familiarization of Various safety devices and their uses.

Job 2: Making of a wooden pattern.

Theory requirements: Market forms of converted Timber ,eg, log, balk, plank, batten, beam ,Types of Wood, Hard Wood, Soft Wood, particle board; Seasoning of wood, Natural seasoning, Artificial seasoning, Carpentry Tools-Marking Tools, Cutting Tools, Planning Tools, Boring Tools, Striking Tools, Holding & Misc. Tools, Carpentry Processes (marking, sawing, planning, chiseling, boring, grooving, joining etc.), Safety precautions in Carpentry Shop.

Job 3: Making of a matched profile form MS plate.

Theory requirements: Work Bench, Fitting Tools (Bench Vice, Chisel, Hammer, Different types of Files, (Rough, Bastard, Second Cut, Half Round, Triangular File),Saw(Hack saw etc.), Scriber, Punch, Try Square, Angle Plate, caliper (outside & inside), Universal Surface Gauge, Centre Punch, Prick Punch, Drill (Flat, straight fluted, taper shank twist drill). Fitting Operations, Filing, Marking, Drilling, Tapping (Rougher, Intermediate, Finisher taps), Tap Drill size ( $D=T-2d$ ), Sawing, Dying . Safety precautions in Fitting Shop.

Job 4: Making of an internal and external thread.

Theory requirements : Thread standards and thread classifications, Internal Thread, External Thread, Thread Nomenclature (Major dia, Minor dia, Pitch dia, pitch, Lead, TPI, Metric, BSP, Nominal size), Specifications of threaded fasteners ( in Metric System). Safety precautions in Dyeing and Tapping.

Job 5: Making of a green sand mould using the pattern made under Job no. 2.

Theory requirements: Mould making, Preparation of sand, (silica, clay, moisture, and misc items and their functions), Properties of a good sand mould, General procedure for making a good sand mould, Different tools used for preparation of a mould, Explanation of various terms, Cope and Drag Box, Runner, Riser, Gating and its utility, Parting sand, Vent holes.

Job 6: Demonstration of metal melting and casting

Theory requirements: Metal melting furnaces: Ladles, Using of Tongs, Molten metal pouring procedure, Safety precautions in pouring molten metal in a mould.

Job 7. Making of a stepped pin in a centre lathe.

Theory requirements: Machining and common machining operations, Lathe M/c and its specifications, Head stock, Tailstock, Chuck-Self centering chuck, 4 jaw chuck, Bed, Carriage, Feed mechanism, Screw cutting mechanism, various lathe operations like turning, facing, grooving, chamfering, taper turning, Thread cutting, Knurling, Parting, Cutting speed, Feed, Depth of cut, Different types of cutting tools-Safety precautions in a machine shop.

## B. Tech Chemical Engineering

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**Job 8: Making of square prism from a round shaft by Shaping Machine**

Theory requirements: Description of a Shaping machine, Base , Column, Saddle, Clapper box, Quick return mechanism, Feed Mechanism, Table, Rotation of table, Adjustment of stroke length, Adjustment of starting point of cut. Safety Precautions while working in Shaping Machine.

**Job 9: Making of square prism from a round shaft by Milling Machine**

Theory requirements: Description of a milling machine, Specification of a Milling machine, Types of Milling-Up Milling, Down Milling, Vertical Milling Machine, Horizontal Milling Machine , Safety precautions while working in Milling Machine.

**Job 10 : Arc Welding practice and making of a welded joint**

Theory requirements: Welding, Weldability, Types of Welding, MMAW, Gas Welding, Electrode , Functions of Flux, Equipment for MMAW, Different types of Flames in Gas Welding and Gas Cutting (Neutral-Oxidising-Reducing Flames), Different types of welding joints, AC Welding , DC Welding; Safety precautions in Welding Shop.

**Job 11 : Sheet Metal forming & Brazing**

Theory requirement: Specification of sheet metal, SWG vs. mm, HR sheet, CR sheet, GI Sheet, Stainless Steel Sheet, Aluminum sheets, Tin Plates, Sheet metal working Tools, Micrometer, Chisels, Punches, Hammers, Mallets, Hand Shear or Snippets, Various sheet metal forming operations, Shearing, Marking, Punching, Drilling, Bending, Drawing, Brazing, Safety precautions in Sheet Metal Working Shop.

**Reference Books:**

1. Elements of Workshop Technology (Vol- I and II)- Hajra Choudhury, Media Promoter &Publishers Privet Limited.
2. Workshop Technology (Vol- I and II) – Chapman , Viva Books Privet Limited.

**SESSIONAL**

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Language Practice lab (Level 1)</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS1111</b>                          |          |          |          |              |                      |
| <b>Contact</b>                                       | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                                | <b>0</b> | <b>0</b> | <b>2</b> | <b>2</b>     | <b>1</b>             |

### **Module I : 3P**

Introduction to Linguistics (Phonology).

Phonetics-Vowel and Consonant Sounds (Identification & articulation).

Word- stress.

Intonation (Falling and rising tone).

Voice Modulation.

Accent training.

### **Module II : 3P**

Listening Skills .

Principles of Listening Approaches to listening.

Guidelines for Effective Listening.

Listening Comprehension.

Audio Visual (Reviews).

### **Module III : 2P**

Discourse Analysis- Spoken Discourse.

Conversational Skills/Spoken Skills .

Analysing Speech dynamics (Political Speeches, Formal Business Speeches).

### **Module IV : 9P**

Writing Skill-

Descriptive, narrative and expository writing,

Writing with a purpose---Convincing skill, argumentative skill/negotiating Skill (These skills will be repeated in oral skills).

Writing reports/essays/articles—logical organization of thoughts Book review.

### **Reference Books:**

1. Munter, Mary. Guide to Managerial Communication. 5<sup>th</sup> ed. Upper Saddle River, NJ: Prentice Hall, 1999.
2. Cypres, Linda. **Let's Speak Business English. Hauppauge, NY: Barron's**
3. Educational Series, 1999. Crystal, David. 1971. Linguistics. Baltimore: Penguin Books.
4. Larsen-Freeman, D. (1986). "Techniques and principles in language teaching." Oxford: Oxford University Press.
5. Littlewood, W. (1981). "Language teaching. An introduction." Cambridge: Cambridge University Press.
6. Savignon, S. J., & Berns, M. S. (Eds.). (1983). "Communicative language teaching: Where are we going? Studies in Language Learning," 4(2). (EDRS No. ED 278 226, 210 pages).

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Co- Curricular activities</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS1121</b>                    |          |          |          |              |                      |
| <b>Contact</b>                                 | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                          | <b>0</b> | <b>0</b> | <b>2</b> | <b>2</b>     | <b>1</b>             |

Objective: This course aims at instilling a sense of responsibility. This objective can be achieved by bringing in awareness about the contemporary issues relevant to the GenX and Gen Y through enlightened discussions and active participation. Since the course has 1 credit detailed planning regarding the area of activities and method of evaluation should be charted at the start of the semester.

### **Module I:**

#### Project Work

Development of projects based on integral and holistic developmental models to be implemented in rural areas or underdeveloped areas in the peripheral areas of cities. This could include a wide area of activity –

from taking up a research projects to analyse the need of a particular under-developed area to trying to implement a project already formulated. This could also relate to mobilizing funds for a specific project.

### **Module II:**

Action-oriented schemes e.g.Organising Blood –donation camps Conducting child –healthcare services Helping the old and sick (in coordination with NGOs and other institutes).

### **Module III:**

#### Society and Youth

Developing Awareness among the youth about social issues both local and global for e.g. Eradication of social evils like drug abuse, violence against women and others.

### **Module IV:**

#### Youth and Culture

Generating new ideas and help the participants to be creative and innovative for e.g.Enacting street plays, encouraging creative writing by organizing workshops and competitions. Active participation of the students in the nation building process by making positive changes in the social and individual space.

**Semester 2**

**THEORY**

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Introduction to Computing</b> |          |          |          |              |                      |
| <b>Paper Code: CSEN 1201</b>                   |          |          |          |              |                      |
| <b>Contact</b>                                 | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                          | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

**Learning Objective:** Introduction to the concept of computer and computation and solving of problems using C as a programming language. Coverage of C will include basic concepts, arithmetic and logic, flow control, and data handling using arrays, structures, pointers and files.

**Course Outcome:**

1. Understand and remember functions of the different parts of a computer.
2. Understand and remember how a high-level language (C programming language, in this course) works, different stages a program goes through.
3. Understand and remember syntax and semantics of a high-level language (C programming language, in this course).
4. Understand how code can be optimized in high-level languages.
5. Apply high-level language to automate the solution to a problem.
6. Apply high-level language to implement different solutions for the same problem and analyze why one solution is better than the other.

**Module I: 13L**

Fundamentals of Computer

History of Computers, Generations of Computers, Classification of Computers.

Basic Anatomy of Computer System, Primary & Secondary Memory, Processing Unit, Input & Output devices. Assembly language, high level language, compiler and assembler (basic concepts).

Binary & Allied number systems (decimal, octal and hexadecimal) with signed and unsigned numbers (using 1's and 2's complement) - their representation, conversion and arithmetic operations.

Packed and unpacked BCD system, ASCII. IEEE-754 floating point representation (half- 16 bit, full- 32 bit, double- 64 bit). Binary Arithmetic & logic gates. Boolean algebra – expression, simplification, Karnaugh Maps.

Basic concepts of operating systems like MS WINDOW, LINUX. How to write algorithms & draw flow charts.

**Module II: 5L**

Basic Concepts of C C Fundamentals:

The C character set identifiers and keywords, data type & sizes, variable names, declaration, statements.

Operators & Expressions:

Arithmetic operators, relational and logical operators, type, conversion, increment and decrement operators, bit wise operators, assignment operators and expressions, precedence and order of evaluation. Standard input and output, formatted output -- printf, formatted input scanf.

**Module III: 8L**

Program Structures in C Flow of Control:

Statement and blocks, if-else, switch-case, loops (while, for, do-while), break and continue, go to and labels.

Basic of functions, function prototypes, functions returning values, functions not returning values. Storage classes - auto, external, static and register variables – comparison between them. Scope, longevity and visibility of variables.

C preprocessor (macro, header files), command line arguments.



### Module IV: 14L

Data Handling in C Arrays and Pointers:

One dimensional arrays, pointers and functions – call by value and call by reference, array of arrays. Dynamic memory usage– using malloc(), calloc(), free(), realloc(). Array pointer duality.

String and character arrays; C library string functions and their use. User defined data types and files:

Basic of structures; structures and functions; arrays of structures.

Files – text files only, modes of operation. File related functions – fopen(), fclose(), fscanf(), fprintf(), fgets(), fputs();

Text Books :

1. Schaum's outline of Programming with C – Byron Gottfried.
2. Teach Yourself C- Herbert Schildt.
3. Programming in ANSI C – E Balagurusamy.

Reference Books:

1. C: The Complete Reference – Herbert Schildt.
2. The C Programming Language- D.M.Ritchie, B.W. Kernighan.

## B. Tech Chemical Engineering

|                                  |          |          |          |              |                      |
|----------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Chemistry 1</b> |          |          |          |              |                      |
| <b>Paper Code: CHEM 1001</b>     |          |          |          |              |                      |
| <b>Contact</b>                   | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>            | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Knowledge of understanding the operating principles and reaction involved in batteries and fuel cells and their application in automobiles as well as other sectors to reduce environmental pollution.
2. An ability to design and conduct experiments, as well as to organize, analyzes, and interprets data.
3. An ability to identify and formulate polymers and have a knowledge of various polymers like polyethene, PVC, PS, Teflon, Bakelite, Nylon which have engineering applications.
4. Knowledge of synthesizing Nanomaterials and their applications in industry, carbon nano tube technology is used in every industry now-a-days.
5. An ability of synthesizing bio fuels as a renewable and environment friendly alternative source for natural fuel.
6. Elementary knowledge of IR and UV spectroscopy is usable in structure elucidation and characterisation of various molecules.

### Module I : 10 L

Thermodynamics & Spectroscopy:

Chemical Thermodynamics & Thermochemistry:

Concept of Thermodynamic system, Introduction to first law of thermodynamics, Enthalpy Heat Capacity, Reversible and Irreversible processes, Adiabatic changes, Application of first law of thermodynamics to chemical processes, 2nd law of thermodynamics, Evaluation of entropy, Work function and free energy, Phase Changes, Clausius Clapeyron Equation, Chemical Potential, Gibbs Duhem Relation, Activity and Activity coefficient.

Spectroscopy:

Electromagnetic Radiation, Basic idea of UV-visible & IR spectroscopy.

### Module II : 10 L

Structure & Bonding:

Chemical Bonding:

Covalent bond, VSEPR Theory, Molecular Orbital Theory, Hydrogen bond, Intermolecular forces-vander Waals forces, Ionization energy, Electronegativity, Electron affinity, Hybridisation, Dipole moment.

Solid State Chemistry:

Introduction to stoichiometric defects (Schottky & Frenkel) and non – stoichiometric defects (Metal excess and metal deficiency). Role of silicon and germanium in the field of semiconductor.

Ionic Equilibria and Redox Equilibria

Acid Base Equilibria in water, Strength of acids and bases, Hydrogen ion exponent, Ionic product of water, Salt Hydrolysis and Henderson Equation, Buffer solutions, pH indicator, Common ion Effect, Solubility product, Fractional Precipitation, Redox Equilibria,

Structure and reactivity of Organic molecule

Inductive effect, resonance, hyperconjugation, electromeric effect, carbocation, carbanion and free radicals.

Brief study of some addition, eliminations and substitution reactions.

## B. Tech Chemical Engineering

### Module III : 10 L

Electrochemistry & Reaction Dynamics Conductance:

Conductance of electrolytic solutions, specific conductance, equivalent conductance, molar conductance, ion conductance, effect of temperature and concentration

(Strong and Weak electrolyte). Kohlrausch's law of independent migration of ions, transport numbers and hydration of ions. Conductometric titrations: SA vs SB & SA vs WB; precipitation titration KCl vs AgNO<sub>3</sub>.

Electrochemical Cell:

Cell EMF and thermodynamic derivation of the EMF of a Galvanic cell (Nernst equation), single electrode potentials, hydrogen half-cell and calomel half cell (construction, representation, cell reaction, expression of potential, discussion, application) Storage cell, fuel cell (construction, representation, cell reaction,

expression of potential, discussion, application). Application of EMF measurement on a) the change in thermodynamic function ( $\Delta G$ ,  $\Delta H$ ,  $\Delta S$ ) b) the equilibrium constant of a reversible chemical reaction c) the valency of an ion. Kinetics:

Reaction laws: rate expression, order and molecularity, zero, first and second order kinetics. Pseudounimolecular reaction, Arrhenius equation.

Mechanism and theories of reaction rates (Collision theory and Transition state theory,). Catalysis: Homogeneous catalysis (Definition, example, mechanism, kinetics).

### Module IV : 10 L

Industrial Chemistry & Polymerization Industrial Chemistry:

Solid Fuel: Coal, Classification of coal, constituents of coal, carbonization of coal (HTC and LTC), Coal analysis: Proximate and ultimate analysis.

Liquid fuel: Petroleum, classification of petroleum, Refining, Petroleum distillation, Thermal cracking, Octane number, Cetane number, Aviation Fuel (Aviation Gasoline, Jet Gasoline), Bio-diesel.

Gaseous fuels: Natural gas, water gas, coal gas, bio gas. Polymerization:

Concepts, classifications and industrial applications. Polymer molecular weight (number avg. weight avg. viscosity avg.: Theory and mathematical expression only), Poly dispersity index (PDI). Polymerization processes (addition and condensation polymerization), degree of polymerization, Copolymerization, stereo-regularity of polymer, crystallinity (concept of  $T_m$ ) and amorphicity (Concept of  $T_g$ ) of polymer.

Preparation, structure and use of some common polymers: plastic (PE: HDPE, LDPE, PVC, Bakelite, PP), rubber (natural rubber, SBR, NBR) and Vulcanization., fibre(nylon 6.6, Nylon 6, Polyester).

Conducting and semi-conducting polymers.

Text Books:

1. Engineering Chemistry, Gourkrishna Dasmohapatra, Vikas Publishing House.
2. A Text book of Engineering Chemistry, Shashi Chawla, Dhanpat Rai & Co Pvt Ltd.
3. Engineering Chemistry, K. L. Chugh, Kalyani Publishers.

Reference Books:

1. General & Inorganic Chemistry, R. P. Sarkar, Fuels and Combustion, New Central Book Agency P Ltd.
2. L. Finar, Organic Chemistry, Addison Wesley Longman, Inc.
3. Organic Chemistry, Morrison & Boyd, Prentice Hall of India.
4. Physical Chemistry, K. L. Kapoor, McMillan.
5. P. C. Rakshit, Physical Chemistry, Sarat Book House (7th Edition).

## B. Tech Chemical Engineering

|                                      |          |          |          |              |                      |
|--------------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Mathematics- II</b> |          |          |          |              |                      |
| <b>Paper Code: MATH 1201</b>         |          |          |          |              |                      |
| <b>Contact</b>                       | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Construct differential equation as a mathematical model of a physical phenomena.
2. Choose proper method for finding solution of a specific differential equation.
3. Discuss the elementary concepts of graph theory, for example, walk, path, cycle, Eulerian graph, Hamiltonian graph and tree.
4. Apply basic graph algorithms for searching and finding minimal spanning tree and shortest path.
5. Solve improper integrals and initial value problems with the help of Laplace transformation.
6. Evaluate distance, angle between planes and shortest distance between two skew lines in three dimension.

### Module I : 10 L

Ordinary differential equations (ODE)-

First order and first degree: Exact equations, Necessary and sufficient condition of exactness of a first order and first degree ODE (statement only), Rules for finding Integrating factors, Linear and non-linear differential equation, Bernoulli's equation.

General solution of ODE of first order and higher degree (different forms with special reference to Clairaut's equation).

Second order and first degree:

General linear ODE of order two with constant coefficients, C.F. & P.I., D-operator methods for finding P.I., Method of variation of parameters, Cauchy-Euler equations.

### Module II:[10L]

Basics of Graph Theory

Graphs, Digraphs, Weighted graph, Connected and disconnected graphs, Complement of a graph, Regular graph, Complete graph, Subgraph,; Walks, Paths, Circuits, Euler Graph, Cut sets and cut vertices, Matrix representation of a graph, Adjacency and incidence matrices of a graph, Graph isomorphism, Bipartite graph.

Tree:

Definition and properties, Binary tree, Spanning tree of a graph, Minimal spanning tree, properties of trees, Algorithms: Dijkstra's Algorithm for shortest path problem, Determination of minimal spanning tree using DFS, BFS, Kruskal's and Prim's algorithms.

### Module III : 10L

Improper Integral:

Basic ideas of improper integrals, working knowledge of Beta and Gamma functions (convergence to be assumed) and their interrelations.

Laplace Transform:

Introduction to integral transformation, functions of exponential order, Definition and existence of LT (statement of initial and final value theorem only), LT of elementary functions, Properties of Laplace Transformations, Evaluation of sine, cosine and exponential integrals using LT, LT of periodic and step functions Definition and properties of inverse LT Convolution Theorem (statement only) and its application to the evaluation of inverse LT, Solution of linear ODEs with constant

coefficients (initial value problem) using LT.

### Module IV : 10L

Three Dimensional Geometry

Equation of a plane. General form. Transformation to the normal form. Intercepts. Equation of the plane through three given points. Equation of a plane passing through the intersection of two planes. Angle between two intersecting planes. Bisectors of angles between two intersecting planes. Parallelism and perpendicularity of two planes.

Canonical equation of the line of intersection of two intersecting planes. Angle between two lines. Shortest distance between two lines. Condition of coplanarity of two lines. Length of the perpendicular from a point to a given line.

### Reference Books:

1. Advanced Engineering Mathematics, Erwin Kreyszig, (Wiley Eastern).
2. Graph Theory: V. K. Balakrishnan, (Schaum's Outline, TMH).
3. A first course at Graph Theory: J. Clark and D. A. Holton (Allied Publishers LTD).
4. Introduction to Graph Theory: D. B. West (Prentice-Hall of India).
5. Graph Theory: N. Deo (Prentice-Hall of India).
6. Engineering Mathematics: B.S. Grewal (S. Chand & Co.).
7. Higher Engineering Mathematics: John Bird (4th Edition, 1st Indian Reprint 2006, Elsevier).
8. Calculus: Strauss, Bradley and Smith (3PrdP edition, Pearson Education).
9. Engineering Mathematics (Volume 2): S. S. Sastry (Prentice-Hall of India).
10. Introductory Course in Differential Equations: Daniel A. Murray (Longmans & Green).
11. Co-ordinate Geometry – S. L. Loney.
12. Analytical Geometry And Vector Algebra- R M Khan.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Basic Electrical Engineering</b> |          |          |          |              |                      |
| <b>Paper Code: ELEC1001</b>                       |          |          |          |              |                      |
| <b>Contact</b>                                    | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                             | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Analyze DC circuits using KCL, KVL and network theorems like Superposition Theorem, Thevenin's Theorem, Norton's Theorem and Maximum Power Transfer Theorem.
2. Analyze DC Machines; Starters and Speed control of DC motors.
3. Analyze magnetic circuits and apply Gauss' law for electric field and potential calculation.
4. Analyze single and three phase AC circuits.
5. Analyze the operation of single phase transformers.
6. Analyze the operation of three phase induction motors.

### Module I :12L

DC Network Theorem: Kirchhoff's law, nodal analysis, mesh analysis, Superposition theorem, Thevenin's theorem, Norton theorem, Maximum power transfer theorem, star-delta conversion.

DC Machines: Construction, EMF equation, Principle of operation of DC generator, open circuit characteristics, external characteristics, Principle of operation of DC motor, Speed- torque characteristics of shunt and series machine, starting of DC motor, speed control of dc motor.

### Module II : 8L

Electrostatics: Gauss's law and its applications to electric field and potential calculation. Capacitor, capacitance of parallel plate capacitor, spherical capacitor and cylindrical capacitor.

Electromagnetism: Amperes law, Biot-savart's law, Ampere's circuital law and their applications, Magnetic circuits, analogy between magnetic and electric circuits, Faraday's law, self and mutual inductance. Energy stored in a magnetic field, Hysteresis and Eddy current losses.

### Module III : 10L

AC single phase system: concept of alternating signal, average and RMS values of alternating signal, peak factor, form factor, phase and phase difference, phasor representation of alternating quantities, phasor diagram, AC series, parallel and series parallel circuits, Active power, Reactive power, power factor, Resonance in RLC series and parallel circuit, Q factor, bandwidth.

Three phase system: balanced three phase system, delta and star connection, relationship between line and phase quantities, phasor diagrams. Power measurement by two wattmeter method.

### Module IV : 10L

Single phase transformer: Construction, EMF equation, no load and on load operation and their phasor diagrams, Equivalent circuit, Regulation, losses of a transformer, open and short circuit tests, efficiency.

3-phase induction motor: Concept of rotating magnetic field, principle of operation, Construction, equivalent circuit and phasor diagram, torque-speed/slip characteristics, Starting of Induction Motor.

## B. Tech Chemical Engineering

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### Text Books:

1. Basic Electrical engineering, D.P Kothari & I.J Nagrath, TMH, Second Edition.
2. Basic Electrical Engineering, V.N Mittle & Arvind Mittal, TMH, Second Edition.
3. Basic Electrical Engineering, Hughes.
4. Electrical Technology, Vol-I, Vol-II, Surinder Pal Bali, Pearson Publication.
5. A Text Book of Electrical Technology, Vol. I & II, B.L. Theraja, A.K. Theraja, S.Chand & Company.

### Reference Books:

1. Electrical Engineering Fundamentals, Vincent Del Toro, Prentice-Hall.
2. Advance Electrical Technology, H.Cotton, Reem Publication.
3. Basic Electrical Engineering, R.A. Natarajan, P.R. Babu, Sictech Publishers.
4. Basic Electrical Engineering, N.K. Mondal, Dhanpat Rai.
5. Basic Electrical Engineering, Nath & Chakraborti.
6. Fundamental of Electrical Engineering, Rajendra Prasad, PHI, Edition 2005.

## B. Tech Chemical Engineering

| Subject Name: Engineering Thermodynamics and Fluid |   |   |   |       |               |
|--|---|---|---|-------|---------------|
| Paper Code: MECH 1201                              |   |   |   |       |               |
| Contact  | L | T | P | Total | Credit Points |
| Hours Per Week                                     | 3 | 1 | 0 | 4     | 4             |

### Course Outcome:

1. To analyze a thermodynamic system and calculate work transfer in various quasi-static processes.
2. To understand and apply the first law and 2nd law of thermodynamics.
3. To analyze thermal efficiency of Otto, Diesel cycles.
4. To understand physical properties of fluids .
5. To apply mass, momentum and energy conservation principles to incompressible fluid flow.
6. To describe fluid flow and analyze acceleration of fluid particles.

### Module I : 10 L

Basic concepts of Thermodynamics:

Introduction; Macroscopic and microscopic concept; Definition of Thermodynamic systems; Surrounding, universe; Open, closed and isolated systems; Concept of control volume; Thermodynamic properties: intensive, extensive & specific properties; state.

Thermodynamic equilibrium; Change of state; Thermodynamic processes and cycles; Quasi-static processes; Reversible processes; Zeroth law of Thermodynamics -concept of temperature.

Heat & Work:

Definition of Thermodynamic work; Work transfer-displacement work for a simple compressible system, path function, PdV work in various quasi-static processes(isothermal, isobaric, adiabatic, polytropic, isochoric); Free expansion; Indicated diagram (P-V diagram).

Definition of heat; Heat transfer-a path function; Similarities and dissimilarities between heat and work.

### Module II : 8 L

First law of Thermodynamics:

Statement; 1<sup>st</sup> law for a closed system executing a cycle; Concept of stored energy; Energy as a property, different forms of stored energy, internal energy, first law for a non-flow process; Flow work; Definition of enthalpy,  $C_p$ ,  $C_v$ ; Energy of an isolated system; Flow energy; First law for an open system - steady flow energy equation; Examples of steady flow devices(nozzle and diffuser, turbine, pump, compressor, boiler, condenser and throttling device); PMM-I.

### Module III : 10 L

Second law of Thermodynamics:

Qualitative difference between heat and work; Definition of source & sink: cyclic heat engine, heat pump and refrigerator, thermal efficiency of heat engine, C.O.P of heat pump and refrigerator; Kelvin-Planck and Clausius statements of second law; Equivalence of the two statements.

Reversible process; Irreversible process; Factors for irreversibility; Carnot cycle and Carnot efficiency; Reversible heat engine and heat pump; PMM-II

Entropy: Mathematical statement of Clausius Inequality: Entropy as a property; Entropy principle; T-s plot for reversible isothermal, adiabatic, isochoric & isobaric processes.

Air standard Cycles:

Otto cycle & Diesel cycle, P-V & T-s plots, Net work done and thermal efficiency.



## B. Tech Chemical Engineering

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### Module IV : 10 L

Properties & Classification of Fluid:

Definition of fluid; Concept of Continuum; Fluid properties- density, specific weight, specific volume, specific gravity; Viscosity : definition , causes of viscosity , Newton's law of viscosity, dimensional formula and units of viscosity, kinematic viscosity; Variation of viscosity with temperature. Ideal and Real fluids; Newtonian and Non- Newtonian fluids; No-slip condition.

Compressibility and Bulk modulus of elasticity.

Difference between compressible and incompressible fluids.

Fluid Statics:

Introduction; Pascal's Law--statement and proof; Basic Hydrostatic Law and its proof; Variation of pressure with depth in incompressible fluid, piezometric head, pressure head; Unit and scales of pressure measurement.

Measurement of fluid pressure: Piezometer, Manometers -Simple and Differential U-tube manometer, Inverted tube manometer, Inclined tube manometer. Characteristics and choice of manometric fluid.

### Module V : 10 L

Fluid Kinematics:

Definition; Flow field and description of fluid motion(Eulerian & Lagrangian method), steady and unsteady flow, uniform and non-uniform flow-examples.

Acceleration of a fluid particle-local acceleration, convective acceleration. Stream line, Stream tube, Path line and Streak line; Laminar and Turbulent flow, Reynolds Number. Equations of streamlines and path lines.

Continuity equation for unidirectional flow and for differential form in 3-D Cartesian coordinate system.

Dynamics of Ideal fluids:

Introduction, Euler's equation of motion along a streamline; Bernoulli's equation- assumptions and significance of each term of Bernoulli's equation.

Application of Bernoulli's equation-problem on pipe line. Measurement of flow rate: Venturimeter and orificemeter .

Static pressure, Dynamic pressure, Stagnation pressure-measurement of velocity by Pitot tube.

Reference Books:

1. Engineering Thermodynamics- Nag, P.K. - T. M.H.
2. Fundamentals of Thermodynamics- Sonntag, Borgnakke & Van Wylen, Wiley India.
3. Thermodynamics- an Engineering approach - 6e, Cengel & Boles, TM.
4. Fluid Mechanics & Hydraulic Machines – R.K. Bansal, Laxmi Publications Ltd, India.
5. Introduction to Fluid Mechanics and Fluid Machines- S.K. Som, G. Biswas, & S. Chakraborty , T.M.H.
6. Fluid Mechanics – A.K. Jain, Khanna Publishers.

## **LABORATORY**

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Introduction to Computing Lab</b> |          |          |          |              |                      |
| <b>Paper Code: CSEN 1211</b>                       |          |          |          |              |                      |
| <b>Contact</b>                                     | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                              | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Experiments:

Basic Computation & Principles of Computer Programming Lab

Softwares to be used: Cygwin and notepad++, Tiny C.

Day 1: LINUX commands and LINUX based editor .

Day 2: Basic Problem Solving.

Day 3: Control Statements (if, if-else, if-elseif-else, switch-case).

Day 4: Loops - Part I (for, while, do-while).

Day 5: Loops - Part II.

Day 6: One Dimensional Array .

Day 7: Array of Arrays.

Day 8: Character Arrays/ Strings.

Day 9: Basics of C Functions.

Day 10: Recursive Functions Day 11: Pointers.

Day 12: Structures and Unions.

Day 13: File Handling.

## B. Tech Chemical Engineering

|                                      |          |          |          |              |                      |
|--------------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: CHEMISTRY I LAB</b> |          |          |          |              |                      |
| <b>Paper Code: CHEM 1011</b>         |          |          |          |              |                      |
| <b>Contact</b>                       | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Experiments:

1. To determine the alkalinity in a given water sample.
2. Estimation of iron using  $\text{KMnO}_4$ : self indicator.
3. Estimation of iron using  $\text{K}_2\text{Cr}_2\text{O}_7$ : redox sensitive indicator.
4. To determine total hardness and amount of calcium and magnesium separately in a given water sample.
5. To determine the value of the rate constant for the hydrolysis of ethyl acetate catalyzed by hydrochloric acid.
6. Heterogeneous equilibrium (determination of partition coefficient of acetic acid between n-butanol and water).
7. Conductometric titration for determination of the strength of a given HCl solution by titration against a standard NaOH solution.
8. pH- metric titration for determination of strength of a given HCl solution against a standard NaOH solution.
9. Iodometric estimation of  $\text{Cu}^{2+}$ .
10. To determine chloride ion in a given water sample by Argentometric method (using chromate indicator solution).

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Basic Electrical Engineering Lab</b> |          |          |          |              |                      |
| <b>Paper Code: ELEC 1011</b>                          |          |          |          |              |                      |
| <b>Contact</b>  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                                 | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Experiments:

1. Characteristics of Fluorescent lamps.
2. Characteristics of Tungsten and Carbon filament lamps.
3. **Verification of Thevenin's & Norton's theorem.**
4. Verification of Superposition theorem.
5. Verification of Maximum Power Transfer theorem.
6. Calibration of ammeter and voltmeter.
7. Open circuit and Short circuit test of a single phase Transformer.
8. Study of R-L-C Series / Parallel circuit.
9. Starting and reversing of speed of a D.C. shunt Motor.
10. Speed control of DC shunt motor.
11. No load characteristics of D.C shunt Generators.
12. Measurement of power in a three phase circuit by two wattmeter method.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Engineering Drawing</b> |          |          |          |              |                      |
| <b>Paper Code: MECH 1012</b>             |          |          |          |              |                      |
| <b>Contact</b>                           | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                    | <b>1</b> | <b>0</b> | <b>3</b> | <b>4</b>     | <b>3</b>             |

### Experiments:

- 1.Importance of engineering drawing; Acquaintance with different drafting equipment & accessories.
2. Introduction to lines : Practising different types of lines; Basic concepts in Lettering : Practising vertical & inclined letters (Practice Sheet 1).
3. Different systems of dimensioning with practice.Introduction to the concept of scale of drawing. (Practice Sheet 2).
4. Introduction to concept of orthographic projection: 1<sup>st</sup> angle and 3<sup>rd</sup> angle projection method; Symbols; projection of points. (Practice Sheet 3).
5. Projection of straight lines for different orientation including inclined to both the planes. (Practice Sheet 4).
6. Projection of plane surfaces inclined to HP and parallel to VP; Inclined to VP and Parallel to HP (Practice Sheet 5).
7. Projection of solids: Cube, rectangular prism, Hexagonal prism, Cylinder, Pyramid, Cone. (Practice Sheet 6).
8. Section of solids and their projections on principal and auxiliary planes for true shape: Cylinder, hexagonal pyramid. (Practice Sheet 7).
9. Isometric projections: Basic concepts, isometric scale; Isometric projection and view.
10. Practice with simple laminar and solid objects. (Practice Sheet 8).

### Reference Books:

1. "Elementary Engineering Drawing" by Bhatt, N.D; Charotan Book Stall, Anand.
2. "Engineering Graphics" by Narayana, K.L. and Kannaaiah P; TMH.
3. "Engineering Graphics" by Lakshminarayanan, V. and Vaish Wanar, R.S, JainBrothers.

**Semester 3**

**THEORY**

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Mechanical Operations</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2101</b>               |          |          |          |              |                      |
| <b>Contact</b>                             | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                      | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Students will be able to apply the concepts of screen analysis to select suitable screening equipment and method for a given screening operation.
2. Given a mixture of unequal sized particles students will be able to calculate the average particle size of the mixture.
3. Students will be able to select appropriate size-reduction equipment for a given comminution operation and will be able to calculate the power requirements for the operation.
4. Students will be able to select appropriate equipment for gravity separation of solids and will be able to calculate water/air flow rate for the operation.
5. Given a particular agitation and/or mixing problem, students will be able to apply the concepts of agitator design and scale-up to design appropriate agitation equipment to meet stipulated specifications.
6. Given an engineering problem involving filtration, students will be able to select suitable filtration equipment and estimate design parameters for the selected equipment.

### Module I : 10 L

Particulate solids : Characterization of solid particles, particle shape, particle size, average particle size of particulate solids in terms of mean diameters like arithmetic mean diameter, mass-mean diameter, volume-mean diameter, volume-surface mean diameter. Mixed particle sizes and size analysis, specific surface of mixture.

Screen analysis : Types and Standards of screens, ideal screen, real screen, screen effective ness, differential and cumulative analysis, screen capacity, relation of screen capacity to screen effectiveness.

Screening equipment: stationary screens and grizzlies, gyrating screens, vibrating screens and other industrial screens like trammels.

Transportation and storage of solids : Concepts of Conveyor and Elevator, Studies on performance and operation of different conveyor systems like Belt, Screw, Apron, Flight, pneumatic conveyor, pipe conveyor and bucket elevators; Storage of solids and discharge pattern from storage bin, theory and measurement of granular solid flow through orifice.

### Module II : 10 L

Comminution of solids (Size Reduction) : Factors affecting comminution, comminution laws :

Kick's law, Rittinger's law and Bond's law and their limitations. Crushing efficiency & power consumption.

Size reduction equipment : Primary crusher – Jaw crusher, Gyratory crusher, Secondary crusher – Roll crusher (both smooth roll & toothed roll) its selection and capacity, Angle of Nip of Smooth Roll crusher. Grinder – Construction and operation of Hammer mill, Ball mill for dry and wet grinding, Rod mill, Attrition mill, Vertical Roller Mill for dry grinding, Agitated mill and their materials suitability, Ultra-fine grinder – Fluid energy mill, Close circuit and Open circuit operation.

### Module III : 10 L



## B. Tech Chemical Engineering

Separation based on particle Mechanics through liquids : Free settling and Hindered settling, Stoke's law & Newton's law regimes of settling, Expression for Settling rate in hindered settling. Gravity settling processes, gravity classifiers, sorting classifiers (Spizkasten, Elutriator, Rake classifier), differential settling methods. Clarifiers and thickeners e.g. Lamelar clarifiers, Hirate thickeners, flocculation, batch sedimentation, rate of sedimentation. Equipment for sedimentation: thickeners. Clarifier and thickener design, sedimentation zones in continuous thickeners, Concepts of Kynch's theory. Cyclones, hydrocyclones, centrifugal decanters.

Mixing : Principles and utilities of agitation, agitation equipment, flow patterns: prevention of swirling/vortex, draft tubes, Standard turbine design, power consumption, power correlation, significance of dimensionless groups, effect of system geometry, calculation of power consumption in Newtonian liquids. Solid-solid mixing equipment, Mixing effectiveness and Mixing index. Agitator scaleup.

Froth Flotation : Theory, operation, types, Flotation agents, Flotation cells.

### Module IV : 10 L

Theory and principle of solid liquid filtration, cake filters, discontinuous pressure filter: principle and working of filter press, filter press with horizontal plates, compressible and incompressible filter cakes, filter-medium resistance, constant pressure filtration, constant rate filtration, principles of cake filtration, pressure drop through filter cake, cake washing and filtration cycle, continuous vacuum filter: principle and working of rotary drum filters, continuous vacuum belt filter, centrifugal filter: theory & working principle of centrifugal filters, filter media, filter aids, Filtration of solid from gas – bag filter.

#### Text Books:

1. Unit Operations in Chemical Engineering - W.L.McCabe, J.C.Smith and P.Harriot, McGraw-Hill, 4<sup>th</sup> Edition, 1984.
2. Chemical Engineering - J.M.Coulson, Richardson, Volume 2, 3<sup>rd</sup> Edition, Pergamon Press, 1977.
3. Mechanical Operations - R.S.Hiremath & A.Kulkarni, Volume1.

#### Reference Books:

1. Introduction to Chemical Engineering - Badger and Bencharo, McGraw Hill.
2. Mechanical Operations for Chemical Engineers - C.M.Narayanan & B.C.Bhattacharya, Khanna.

## B. Tech Chemical Engineering

|                                      |          |          |          |              |                      |
|--------------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Fluid Mechanics</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2102</b>         |          |          |          |              |                      |
| <b>Contact</b>                       | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

The objective of this course is to educate students with basic concept of fluid mechanics so that students can develop thorough understanding related to fluid mechanics. The students will be capable to solve engineering problems encountered in real world.

Students will be able to:

1. Categorize fluids based on rheological behavior and solve problems on fluid statics.
2. Determine center of pressure of submerged bodies and analyze working principle of manometric devices.
3. Apply continuity equation, momentum balance equation, modified Bernoulli's equation to solve engineering problems on fluid flow.
4. Categorize and specify flow measuring as well as fluid moving devices used in various engineering applications.
5. Apply concept of drag and determine terminal velocity and settling regime in case of motion of particles through fluids.
6. Estimate pressure drop in a packed bed/ fluidized bed as well as determine minimum fluidization velocity in a fluidized bed.

### Module I : 10 L

Fundamental Concepts: Introduction to Fluid mechanics: Definition of Fluid, Continuum concept of fluid, concept of Knudsen number, Fluid properties : density, specific gravity, viscosity, Newtonian fluid; Non-Newtonian fluid.

Fluid Statics: Basic equation of fluid statics; pressure variation in a static field; pressure measuring devices—manometer, U-tube, inclined tube, force on submerged bodies (straight, inclined), centre of pressure.

Fluid kinematics: Eulerian and Lagrangian approach, Streamline, pathline, streak line, concept of velocity and acceleration, material, temporal derivatives.

Fluid dynamics: Concept of velocity—local, average, maximum, flow rate—mass, volumetric, velocity field; dimensionality of flow; flow visualization—stress field; Reynold's number—its significance, laminar, transition and turbulent flows, steady, unsteady and uniform, non-uniform flows.

Basic equations in integral form: Basic laws for a system; relation of system derivatives to the control volume formulation; conservation of mass; continuity equation.

### Module II : 10L

Momentum balance equation: Derivation of momentum balance equation-Introduction to Navier Stoke's equation in rectangular, cylindrical coordinates, Introduction to rotational and irrotational flow, momentum correction factor.

Internal incompressible viscous flow: Navier Stokes equation and its applications in fluid flow through various geometries.

External incompressible viscous flow: Boundary layer, Basic concepts of hydrodynamic boundary layer.

Introduction to Euler's Equation, Bernoulli's equation- applications of Bernoulli's equation, kinetic

## B. Tech Chemical Engineering

energy correction factor; head loss; friction factor-Fanning and Darcy, Moody diagram; major and minor losses.

### Module III : 10 L

Flow measurement: Introduction; general equation for internal flow meters; Orifice meter; Venturimeter; concept of area meters: rotameter; Local velocity measurement: Pitot tube. Hot wire anemometer, mass flowmeter.

Open channel flow: Introduction, Flow classification, importance of Froude number, Chezy formula, Manning roughness correction, flow measurement by weirs.

Fluid moving machines: Introduction; Basic classification of pumps: Non-Mechanical Pumps— acid egg, steam jet ejector, air lift pump, Mechanical pump: Centrifugal pumps- cavitation, NPSH, Positive displacement pumps (rotary, piston, plunger, diaphragm pumps); pump specification; basic characteristics curves for centrifugal pumps; fan, blower and compressor.

Valves and fittings: Pipe fittings and valves, schedule no, equivalent diameter.

### Module IV: 10L

Fluidization: Introduction; different types of fluidization; minimum fluidization velocity; governing equation; pneumatic conveying and other industrial uses.

Fluid flow about immersed bodies: Introduction; concept of drag and lift; variation of drag coefficient with Reynolds number; stream-lined body and bluff body.

Packed bed: concept of sphericity; Ergun equation, modified friction factor.

Introduction to compressible flow: concept of speed of sound, Mach number, subsonic, supersonic flow, isentropic flow, applications.

Introduction to turbulent flow: Basic concepts, Prandtl mixing length, concept of shear velocity, Reynold's stresses.

### Text Book:

1. Introduction to Fluid Mechanics - Fox and McDonald, 8<sup>th</sup> Edition, Wiley Publishers.
2. Unit Operations - McCabe Smith and Harriot, McGraw Hill Chemical Engineering Series.

### Reference Books:

1. Fluid Mechanics -A.K.Jain, Khanna Publishers.
2. Transport Phenomena –R.B. Bird, W.E. Stewart, E.N. Lightfoot, John Wiley & Sons.

## B. Tech Chemical Engineering

| Subject Name: Energy Engineering |   |   |   |       |               |
|----------------------------------|---|---|---|-------|---------------|
| Paper Code: CHEN 2103            |   |   |   |       |               |
| Contact                          | L | T | P | Total | Credit Points |
| Hours Per Week                   | 3 | 1 | 0 | 4     | 4             |

### Course Outcome:

After completion of the course the students will be able to:

1. Knowledge of the various energy sources and their operating characteristics.
2. Acquire knowledge of different crude oil extraction process.
3. Acquire knowledge on the processing of crude oil along with an estimation of various value-added products.
4. Knowledge of various characterization techniques of fossil fuels.
5. Acquire knowledge on the non-conventional energy resources and their utilization.
6. Acquire knowledge on the photovoltaic and solar thermal energy.

### Module I: 10L

Introduction: Conventional (fossil energy) and non-conventional (alternative energy) resources & reserves. Global Energy production & consumption pattern. Production & consumption pattern in India.

Solid Fuels: Biomass, Wood and Charcoal. Classification & Rank of Coal, Peat, Lignite, Sub-Bituminous coal, Bituminous coal, Anthracite coal, Cannel & Bog head coal.

Coal Reserves in India

Physical Properties of coal, Proximate & Ultimate Analysis of Coal, Cleaning, washing & Storage of coal.

Theory of coal pyrolysis and Carbonization: Low Temperature Carbonization (LTC), High Temperature Carbonization (HTC), Horizontal & Vertical Gas Retorts, Coke Ovens-Beehive & Byproduct Slot type. Recovery of byproducts. Details of Structural configuration and Operating principles of Coke ovens including Charging and Discharging Mechanism.

### Module II: 10L

Liquid Fuels: Constitution of petroleum, theory of formation of crude petroleum oil. Characterization of crude oil & petroleum fuels, on shore and off-shore oil exploration. Parameters and testing logistics of petroleum products—Octane no., Cetane no., Pour point, Smoke point, Cloud point, Flash point, Fire point, Aniline point and Diesel index.

Processes of a typical Indian refinery involving Operation and flow-sheet of crude distillation plant; Thermal & catalytic cracking and reforming processes; coking, visbreaking, Fluid catalytic cracking and Hydrocracking.

Concept of Modern Refinery integrated with downstream petrochemicals units which manufacture naphtha-based aromatics as well as propylene-based polymers.

Liquid fuel from coal: Fischer Tropsch process.

### Module III: 10L

Gaseous Fuels: Classification of gaseous fuel; Physico-chemical principles, Calorific Value, Wobbes index, and flame speed.

Producer gas, Water gas with Carburetion, oil gas, coke-oven gas, blast furnace gas, Flow sheet & operation of Natural Gas and LPG. Coal Bed Methane. Integrated Gasification Combined Cycle.

## B. Tech Chemical Engineering

Bio Gas: Principles and Operation of Aerobic & Anaerobic digestors, Biogas generation and management& flow sheet with special reference to waste utilization.

### Module IV: 10 L

Solar Energy: Devices for measurement of solar flux. Solar thermal and solar PV, Different types of Solar collectors (Flatplate, parabolic, concentric & heliostat), Solar Pond, Photovoltaic cells, Chemical storage, Efficiency of Solar devices – Tracking .

Geothermal Energy & Wind Energy: Utilization of Geo thermal Energy; Ocean Thermal Energy Conversion (OTEC).

Nuclear energy: Sources of Nuclear fuels, Indian scenario; Nuclear reactions and power generation by Nuclear reactors- Breeder reactor- reaction &operation.

Fuel Cells – Types, Construction, Principle of Operation, Applications. Fuels from Renewable Sources – Bio Fuels 1

Preliminary concepts of Illumination Engineering—CFL and LED lights.

### Text Books:

1. Fuels and Combustion (3<sup>rd</sup> Edition) – Dr. Samir Sarkar, Universities Press.
2. Elements of Fuels, Furnaces and Refractories – Prof. O.P. Gupta, Khanna publishers.
3. Understanding Renewable Energy Systems - Volker Quaschnig - Earthscan Ltd.

### Reference Books:

1. Solar energy – S.P.Sukhatme – Tata McGraw Hill.
2. Fuel Cells: From Fundamentals to Applications - Supramaniam Srinivasan –\_Springer.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Industrial Stoichiometry</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2104</b>                  |          |          |          |              |                      |
| <b>Contact</b>                                | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                         | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

The students will able to:

1. Apply knowledge base to identify dimensionless numbers given several correlated variables.
2. Acquire ability to handle elementary flow-sheeting given a specific process.
3. Acquire skills to develop equations for energy and mass balance given a specific process.
4. Acquire ability to perform material and energy balance calculations without and with chemical reactions.
5. Develop skills to identify recycle, bypass and purge points in a chemical process and perform calculations with them.
6. Be familiar with equations of state and properties of gases and liquids, including phase transition .

### Module I: 10L

Units and Dimensions:, Conversion of Equations, Systems of Units, Dimensional Homogeneity and Dimensionless Quantities, Buckingham Pi-theorem for Dimensional Analysis, , Concentration of different forms, Conversion from one form to another, Raoult's Law, Henry's law, Antoine's Equation. Clausius Clapeyron Equation.

Mathematical Requisites: Use of log-log and semi-log graph paper, Triangular Diagram, Graphical Differentiation and Graphical Integration, Least Square Method, Curve Fitting, Method of Regression.

### Module II: 10L

Introduction to Chemical Engineering Calculations: Basis, Mole Fraction and Mole Percent, Mass Fraction and Mass Percent, Material Balance without Chemical Reaction: Material Balance during Mixing, Humidity and Application of Psychrometric Chart, Material balance calculation of the following unit operations: Crystallization, Evaporator, Distillation Column, Absorption Column, Drier, Liquid - Liquid and Solid - Liquid Extraction Units.

### Module III: 10L

Material Balance with Chemical Reaction: Single Reaction, Multiple Reactions, Reactions with Recycle, Purge and By pass, Combustion Reaction, Calculation of Excess Air, Material Balance of Unsteady State Reaction systems.

### Module IV: 10L

Energy Balance: Enthalpy calculation for systems (single component and multi components) without Chemical Reaction with Mean and Temperature dependent Heat Capacity, Enthalpy calculation for systems with Chemical Reactions. Heat of Reaction from Heat of Formation and Heat of Combustion Data, Effect of Temperature and Pressure on Heat of Reaction, Hess's Law, Adiabatic Reaction Temperature, Theoretical Flame Temperature Energy calculation in transient condition Case Studies: Combined Material and Energy Balances of Industrial Process.

## B. Tech Chemical Engineering

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### Text Books :

1. Chemical Process Principles (Part I), 2nd. Ed., O. A. Hougen, K. M. Watson, and R. A. Ragatz. John Wiley (Asian Edn.).
2. Basic Principles and Calculations in Chemical Engineering, 6th. Ed., D.M. Himmelblau: Prentice Hall.

### Reference Books :

1. Stoichiometry, 4th. Ed., B.I.Bhat and S.M.Vora, McGraw Hill,.
2. Elementary Principles of Chemical Processes, 3rd.Ed., R.M. Felder and R. W. Rousseau, Wiley India Edition.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Basic Environmental Engineering and Ecology</b> |          |          |          |              |                      |
| <b>Paper Code: CHEM 2001</b>                                     |          |          |          |              |                      |
| <b>Contact</b>   | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>  | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. The course provides basic knowledge of various environmental pollutions as well as its impact and ways to curb it. The students will be able to:
2. Understand the natural environment and its relationships with human activities.
3. Characterize and analyze human impacts on the environment.
4. Integrate facts, concepts, and methods from multiple disciplines and apply to environmental problems.
5. Acquire practical skills for scientific problem-solving, including familiarity with laboratory and field instrumentation.
6. Understand and implement scientific research strategies, including collection, management, evaluation, and interpretation of environmental data.
7. Design and evaluate strategies, technologies, and methods for sustainable management of environmental systems and for the remediation or restoration of degraded environments.
8. Educate engineering leaders who can work in a multi-disciplinary environment to anticipate and address evolving challenges of the 21st century.

### Module I : 9L

Environment & Ecology general discussion. Basic ideas of environment and its component. Mathematics of population growth: exponential and logistic and associated problems, definition of resource, types of resource, renewable, non-renewable, potentially renewable, Population pyramid and Sustainable Development.

General idea of ecology, ecosystem – components, types and function.

Structure and function of the following ecosystem: Forest ecosystem, Grassland ecosystem, Desert ecosystem, Aquatic ecosystems, Mangrove ecosystem (special reference to Sundarban); Food chain (definition and one example of each food chain), Food web.

Biogeochemical Cycle- definition, significance, flow chart of different cycles with only elementary reaction (Oxygen, carbon, Nitrogen, Phosphorus, Sulphur).

Biodiversity- types, importance, Endemic species, Biodiversity Hot-spot, Threats to biodiversity, Conservation of biodiversity.

### Module II : 9L

Air pollution and control

Atmospheric Composition: Troposphere, Stratosphere, Mesosphere, Thermosphere, Tropopause and Mesopause.

Green house effects: Definition, impact of greenhouse gases on the global climate and consequently on sea water level, agriculture and marine food. Global warming and its consequence, Control of Global warming. Acid rain: causes, effects and control. Earth's heat budget, carbon capture, carbon footprint  
Lapse rate: Ambient lapse rate, adiabatic lapse rate, atmospheric stability, temperature inversion (radiation inversion). Atmospheric dispersion, Maximum mixing depth.

Definition of pollutants and contaminants, Primary and secondary pollutants: emission standard, criteria pollutant. Sources and effect of different air pollutants- Suspended particulate matter, oxides of



## B. Tech Chemical Engineering

carbon, oxides of nitrogen, oxides of sulphur, particulate, PAN.

Smog: Photochemical smog and London smog. Depletion Ozone layer: CFC, destruction of ozone layer by CFC, impact of other green house gases, effect of ozone modification. Standards and control measures: Industrial, commercial and residential air quality standard, control measure (ESP, cyclone separator, bag house, catalytic converter, scrubber (ventury), Statement with brief reference).

### Module III : 9L

Water Pollution and Control : Hydrosphere, Hydrological cycle and Natural water. Pollutants of water, their origin and effects: Oxygen demanding wastes, pathogens, nutrients, Salts, thermal application, heavy metals, pesticides.

River/Lake/ground water pollution: River: DO, 5 day BOD test, Unseeded and Seeded BOD test, BOD reaction rate constants, COD.

Lake: Eutrophication (Definition, source and effect). Ground water: Aquifers, hydraulic gradient, ground water flow (definition only).

Water Treatment system (coagulation and flocculation, sedimentation and filtration, disinfection, hardness and alkalinity, softening) Waste water treatment system, primary and secondary treatments (Trickling filters, rotating biological contractor, Activated sludge, sludge treatment, oxidation ponds)

Water pollution due to the toxic chemicals effects: Lead, Mercury, Cadmium, Arsenic.

Noise Pollution, Definition of noise, effect of noise pollution, noise classification (Transport noise, occupational noise, neighbourhood noise). Definition of noise frequency, noise pressure, noise intensity, noise threshold limit value, equivalent noise level, L10 (18hr Index), effective perceived noise level.

Noise pollution control.

### Module IV : 9L

Land Pollution Solid Waste: Municipal, industrial, commercial, agricultural, domestic, pathological and hazardous solid wastes, electronic waste.

Recovery and disposal method- Open dumping, Land filling, incineration, composting, recycling.

Social Issues, Health and Environment Environmental disasters: Bhopal gas tragedy, Chernobyl disaster, Three Mile Island disaster, cancer and environment: carcinogens, teratogens and mutagens (general aspect).

Environmental impact assessment, Environmental audit, Environmental laws and protection act of India.

Energy audit, Green building, Green sources of energy, Concept of Green Chemistry, Green catalyst, Green solvents (replacement of VOC).

### Text/ Reference Books :

1. Introduction to Environmental Engineering and Science - G.M. Masters, Prentice- Hall of India Pvt. Ltd., 1991.
2. Environmental Chemistry - A. K.De, New Age International.
3. Environmental Chemistry with Green Chemistry - Asim K. Das, Books and Allied P. Ltd.
4. Environmental Science - S. C. Santra, New Central Book Agency P. Ltd.
5. Basic Environmental Engineering and Elementary Biology - GourKrishna Das Mahapatra, Vikas Publishing House P. Ltd.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Indian Culture and Heritage</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS 2002</b>                     |          |          |          |              |                      |
| <b>Contact</b>                                   | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                            | <b>2</b> | <b>0</b> | <b>0</b> | <b>2</b>     | <b>1</b>             |

### Course Outcome:

The student will

1. be able to apply the basic philosophical tenets in day-to-day life.
2. be aware of the diverse cultural heritage of our country.
3. gain knowledge about the ancient Vedic mathematical tradition and apply it in modern day perspectives.
4. attempt to use foundational ayurvedic concepts in his daily life.
5. use the fundamental approach of the universal message of Bhagwad Gita.
6. be an ambassador of Indian ethos in his workplace.

### Module I : 8L

Indian Religion & Philosophy: Orthodox Indian Philosophy, Unorthodox Indian philosophy, Essentials of Hinduism, An overview of Jainism, Buddhism, Sikhism, Islam, Christianity religions.

### Module II : 8L

Values and Personality : Aspects of Indian Values, Essentials of Personality Building, Ethics at work place, Aspects of Leadership qualities.

### Module III : 8L

Indian Scriptures: Selections from the Vedas, Select verses from Upanishad, An overview of Gita, XVIth chapter of Gita.

### Module IV : 8L

Indian Psychology: Aspects of Yoga Philosophy, Mind and its workings according to Yoga, Law of Karma, Selections from Manusmriti.

### Text/Reference Books:

1. Indian Philosophy - S.C. Chatter and D. M. Dutta, Calcutta University Press.
2. Spiritual Heritage of India - Swami Prabhavananda, Sri Ramakrishna Math, Chennai.
3. Raja Yoga - Swami Vivekananda, Advaita Ashrama, Mayavati.
4. Vedic Selection - Calcutta University Press.
5. Gita - Swami Swarupananda, Advaita Ashrama, Kolkata.
6. Upanishads - Any press.
7. Carving a Sky (MSS) - Samarpan .
8. Essentials of Hinduism (MSS) - Samarpan.
9. The Call of the Vedas - Bharatiya Vidya Bhavan.

## **LABORATORY**

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Energy Laboratory</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2111</b>           |          |          |          |              |                      |
| <b>Contact</b>                         | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                  | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

1. The students will be able to understand the importance of quality control of the properties of different fuels during manufacturing and in applications and execution of the activities for implementing concept of Quality in the Refineries and fuel dealers' premises or R&D projects including the commercial operations in any business or industry operations of diverse nature.
2. The students will be able to estimate or calculate or determine the quality parameters and their upper & lower limits through quality control tools & process control techniques for the acceptance of products or services rendered by any organizations.
3. The students will be set the norms of testing and characterizing different grades of fuels and lubricants in their working places in future.
4. The students will be able to make quality control measurements and apply statistical tools to identify the problems or shortcomings in the operations processes involved in the industries or business operations.
5. The students will be able to evaluate the properties of various fuels (solid, liquid or gaseous) developed in the laboratories of the institutes/industries from other non-conventional sources like biomass/plastic to fuel conversion process.
6. The students will be able to apply the working knowledge of the energy laboratory for disaster control and management in the organization or society and natural domains during fire hazards and formulate the health, safety and occupational hazards in any such areas of operations.

(At least eight experiments are to be performed)

### Experiments:

1. Proximate analysis of Coal.
2. Determination of carbon residue of fuel oil.
3. Determination of aniline point of a fuel oil.
4. Determination of moisture content of fuel oil by Dean & Stark apparatus.
5. Atmospheric Distillation of a petroleum product.
6. Determination of Flash Point & Fire Point of an oil by Abel apparatus.
7. Determination of Flash Point & Fire Point of oil by closed-cup Pensky Marten apparatus.
8. Determination of kinematic viscosity of oil by Redwood Viscometer.
9. Determination of calorific value of gaseous fuel by Junker's apparatus.
10. Determination of calorific value of solid and liquid fuel by Bomb Calorimeter.
11. Determination of vapour pressure of petroleum product using Reid apparatus.
12. Experiments on Non-conventional Energy Source using Solar Cooker/Flat Plate
13. Analysis of a gaseous mixture by Orsat apparatus.
14. Calibration of Pyrometer.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Fluid Mechanics Lab</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2112</b>             |          |          |          |              |                      |
| <b>Contact</b>                           | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                    | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome

The objective of this course is to impart working knowledge and develop skills of the students in fluid mechanics through bridging between the theoretical concepts and working practices for attaining the competency in practical applications or for working in the industry and conducting research & development activities. After completion of the course students will be able to:

1. Predict the energy losses, economic factors and maintenance aspects in the design, installation and operations of fluid flow systems for efficient transportation of mass & energy by studying the flow characteristics namely, turbulent, laminar and transition flow of different fluids.
2. Identify the requirements of various types of devices for quantitative measurement of fluid flow in open channel (rivers,/dams etc) and in closed channel(pipe flow etc) efficiently and economically.
3. Analyze the pump characteristics relating to best efficiency of the pump, power consumption, head developed by the pump for a given flow rate.
4. Design and install pumping system to demonstrate occurrence of cavitation in the system and also to take a practical measure to avoid cavitation during fluid flow and ultimately develop skills and expertise in designing the most efficient fluid transportation system including pump & the piping.
5. Construct and design packed bed and fluidized bed chemical reactors for various types of chemical processes and unit operations with a given pressure drop and various flow rates of the fluid or vice-versa.
6. Describe the concept of packed bed or fluidized bed operations practically for physical processes such as coating granular metal surfaces with various other desirable materials by normal fluidisation technique and separation of oil from water by reverse fluidisation technique etc.

(At least eight experiments are to be performed)

### Experiments:

1. Determination of coefficient of discharge at various Reynold's number during fully developed fluid flow through orificemeter.
2. Determination of coefficient of discharge at various Reynold's number during fully developed fluid flow through venturimeter.
3. Determination of loss coefficient of pitot tube and construction of fully developed velocity profile through pipe in laminar and turbulent flow regime.
4. Measurement of open channel flow and determination of coefficient of discharge V-notch and rectangular notch.
5. Determination of pressure drop for flow through packed bed and verification of Ergun equation.
6. Determination of characteristic curve of a centrifugal pump.
7. Experiments on Reynold's apparatus for determination of flow regime and construction of fanning's friction factor vs Reynold's number plot.
8. Determination of pressure drop and bed height profile with varying modified Reynold's

## B. Tech Chemical Engineering

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- number during flow through a fluidized bed. Determination of incipient fluidization.
9. Calibration of rotameter.
  10. Determination of viscosity of Newtonian and non-Newtonian fluid.
  11. Assembling of pipe line and fitting according to a given layout.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Mechanical Operations Laboratory</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2113</b>                          |          |          |          |              |                      |
| <b>Contact</b>  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                                 | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

The objective of this course is to provide a hands-on idea on the mechanical devices that are essential in handling the material and its processing in different chemical engineering related downstream applications. After completion of this course students will be able to:

1. Identify mechanical instruments required for particles processing before downstream applications.
2. Describe the working principle of the mechanical instruments required for particles processing.
3. Solve the experimental problems related to particles' processing applications.
4. Generate real life data from the experiments.
5. Analyze the outcome of the experiment on the basis of theoretical knowledge they had acquired.
6. Conclude on the troubleshooting required after analyzing the experimental outcomes.

(At least eight experiments are to be performed)

### Experiments:

1. Sieve Analysis: To analyze a given powder for its particle size distribution. / Cumulative and Differential methods of particle size distributions.
2. Overall Screen Effectiveness: To find out screen efficiency through a suitable material balance with respect to a single screen.
3. Jaw Crusher: To find out the reduction ratio and capacity and to verify Rittinger's Law.
4. Ball Mill: To determine the reduction ratio, capacity and the critical speed of the ballmill.
5. Rod Mill: To determine the reduction ratio and capacity and compare the reduction ratio for the same feed sample to that in a ball mill.
6. Hammer Mill: To find out the reduction ratio and capacity.
7. Batch sedimentation: To determine the settling and sedimentation characteristics of given slurry.
8. Elutriator: To study the sorting of a given mixture in an elutriator.
9. Filtration: To determine the specific cake resistance and filter medium resistance in the given plate and frame filtration.
10. Mixing: To determine the power number and power consumption for a given liquid in an agitated vessel.
11. Cyclone Separator: Demonstration of the operation of a cyclone separator and determination of its overall collection efficiency.
12. Hard Grooved Instrument: To determine the work index of a given brick sample.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Chemical Engineering Drawing Lab</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2114</b>                          |          |          |          |              |                      |
| <b>Contact</b>  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                                 | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

The objective of the course is to provide an elaborated concept of engineering drawing and idea on the relevant software for engineering drawing. After completion of the course students will be able to:

1. Understand basics of engineering drawing.
2. Draw different angular projection view of engineering equipment.
3. Draw isometric projection view of engineering equipment.
4. Draw cut-section view of engineering equipment.
5. Use AutoCAD software for developing engineering drawing layouts.
6. Prepare a virtual 3-D representation of an engineering equipment.

### Experiments:

1. Introduction to AUTOCAD software for drawing in 2D: Drawing and editing commands. Knowledge of setting up layers, dimensioning, hatching, making block, plotting and printing, working with external reference file.
2. Drawing any three of the following item using AUTOCAD software.
  - a) Flange coupling for shaft and vessel or pipe.
  - b) Pipe joints and fittings, single line and double line pipe line assembly
  - c) Stuffing box.
  - d) Detailed cut section drawing of Globe valve and Stop valve.
  - e) Piping and instrumentation diagram of any given chemical process.
3. Assembly drawing of a single stirred jacketed pressure vessel with all its accessories using AUTOCAD software.
4. Introduction to AUTOCAD software for drawing in 3D: Working in 3-dimensions, Drawing and editing commands, viewing 3D objects, basic solid and wireframe models, extruding, simple revolved objects. Generation of orthographic projections from 3D drawing.



**Semester 4**

**THEORY**

## B. Tech Chemical Engineering

| Subject Name: Human Values and Professional Ethics |   |   |   |       |               |
|--|---|---|---|-------|---------------|
| Paper Code: HMTS 2001                              |   |   |   |       |               |
| Contact  | L | T | P | Total | Credit Points |
| Hours Per Week                                     | 2 | 0 | 0 | 2     | 2             |

### Course Outcome:

The student will

1. be aware of the value system and the importance of following such values at workplace.
2. learn to apply ethical theories in the decision making process.
3. follow the ethical code of conduct as formulated by institutions and organizations.
4. Implement the principles governing work ethics.
5. Develop strategies to implement the principles of sustainable model of development.
6. Implement ecological ethics wherever relevant and also develop eco-friendly technology.

### Module I : 8L

Human society and the Value System:

Values, definition, importance and application. Formation of Values: The process of Socialization, Self and the integrated personality Morality, courage, integrity.

Types of Values: Social Values, Justice, Rule of Law, Democracy, Indian Constitution, Secularism

Aesthetic Values: Perception and appreciation of beauty.

Organizational Values: Employee: Employer--- rights, relationships, obligations . Psychological Values: Integrated personality and mental health.

Spiritual Values & their role in our everyday life.

Value Spectrum for a Good Life, meaning of Good Life .

Value Crisis in Contemporary Society: Value crisis at Individual Level, Societal Level, Cultural Level.

Value Crisis management - Strategies and Case Studies.

### Module II : 8L

Ethics and Ethical Values. Principles and theories of ethics.

Consequential and non-consequential ethics.

Egotism, Utilitarianism, Kant's theory and other non-consequential perspectives.. Ethics of care, justice and fairness, rights and duties.

Ethics: Standardization, Codification, Acceptance, Application .

Types of Ethics: Ethics of rights and Duties, Ethics of Responsibility, Ethics and Moral judgment, Ethics of care, Ethics of justice and fairness, Work ethics and quality of life at work.

Professional Ethics:

Ethics in Engineering Profession; moral issues and dilemmas, moral autonomy (types of inquiry).

Kohlberg's theory, Giligan's theory (consensus and controversy).

Code of Professional Ethics Sample Code of ethics like ASME, ASCE. IEEE, Institute of Engineers, Indian Institute of materials management, Institute of Electronics and telecommunication engineers.

Violation of Code of Ethics: conflict, causes and consequences

Engineering as social experimentation, engineers as responsible experimenters (computer ethics, weapons development); Engineers as managers, consulting engineers, engineers as experts, witnesses and advisors, moral leadership; Conflict between business demands and professional ideals, social and ethical responsibilities of technologies.

## B. Tech Chemical Engineering

Whistle Blowing: Facts, contexts, justifications and case studies Ethics and Industrial Law.  
Institutionalizing Ethics: Relevance, Application, Digression and Consequences.

### Module III : 8L

Science, Technology and Engineering as knowledge and profession ; Definition, Nature, Social Function and Practical application of science.

Rapid Industrial Growth and its Consequences.

Renewable and Non- renewable Resources: Definition and varieties. Energy Crisis.

Industry and Industrialization. Man and Machine interaction.

Impact of assembly line and automation . Technology assessment and Impact analysis. Industrial hazards and safety.

Safety regulations and safety engineering. Safety responsibilities and rights.

Safety and risk, risk benefit analysis and reducing risk. Technology Transfer: Definition and Types, The Indian Context.

### Module IV : 8L

Environment and Eco- friendly Technology :Human Development and Environment; Ecological Ethics/Environment ethics;Depletion of Natural Resources: Environmental degradation .Pollution and Pollution Control.

Eco-friendly Technology: Implementation, impact and assessment .Sustainable Development: Definition and Concept.

Strategies for sustainable development .Sustainable Development--- The Modern Trends.

Appropriate technology movement by Schumacher and later development Reports of Club of Rome.

### Text/Reference Books :

1. Human Values, New Age International - A.N.Tripathi, New Delhi, 2006.
2. Classical Sociological Theory - G.Ritzer, The McGraw Hill Companies, New York, 1996.
3. Postmodern Perspectives on Indian Society - S.L.Doshi, Rawat Publications, New Delhi, 2008.
4. Sustainable Development - D.K.Bhatnagar, Cyber Tech Publications, New Delhi, 2008.
5. The age of Spiritual Machines - R.Kurzwell, Penguin Books, New Delhi, 1999.
6. Social Problems in Modern Urban Society - Weinberg, Prentice Hall, Inc., USA, 1970.
7. Sociology - Anthony Giddens, London: Polity Press 2009.

## B. Tech Chemical Engineering

|                                   |          |          |          |              |                      |
|-----------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Chemistry II</b> |          |          |          |              |                      |
| <b>Paper Code: CHEM 2201</b>      |          |          |          |              |                      |
| <b>Contact</b>                    | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>             | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

The course outcomes of the subject are

1. Students will have a firm knowledge in the advances of chemistry. They will get an understanding of the theoretical principles underlying molecular structure, kinetics, reaction intermediates and synthetic knowledge of few naturally occurring as well as laboratory synthesized organic molecules.
2. Solutions are very important in chemistry because, most of the chemical reactions including laboratory, industrial, reactions in living organism are take place in the solution phase. Thus, the idea about the physical and thermodynamic properties of solution is very much important for understanding the kinetics as well as feasibility of any reaction held in solution phase.
3. Idea of colloid and emulsion has immense importance in paint Industry. Studies on adsorption isotherms can develop the concept of heterogeneous catalysis widely applied in oil refinery and petroleum industry.
4. Knowledge in fundamentals of organic synthesis and its application for the synthesis of substances which we can use in our daily life extends the idea about pharmaceuticals industry.
5. The idea of carbohydrate chemistry develops the knowledge of most abundant class of bio-molecules. Thus, their synthesis, classification and reaction build up the concept in future research and development.
6. Amino acids are also another class of bio-molecules which determine the specific function of protein in our body. Amino acids chemistry will provide clear idea about bio-chemistry.

### Module I : 9L

Colloids: Introduction; Classification of colloids; Size and shape; preparation of sols; Origin of charge in Colloidal particles; Stability of Colloids; Kinetic, Optical & electrical properties; Electrokinetic phenomena; Electrical Double Layer; Ultracentrifuge and Molecular weight determination of Macromolecules.

Kinetic theory of gases, Van der Waals Equation of state, Maxwell distribution law, vapour- liquid equilibrium.

Adsorption: Introduction; Gibb's adsorption equation; Surface Excess; Adsorption isotherms: Freundlich, Langmuir, BET adsorption equations; Surface Films; Langmuir Balance; two dimensional equation of state.

### Module II : 9L

Solution thermodynamics: Duhem Margulas equation and its application, concept of fugacity, activity and activity coefficients and their measurements.

Colligative properties of dilute solutions: vapour pressure lowering and osmotic pressure, thermodynamic derivation of their relationship, semipermeability, reverse osmosis, elevation of boiling point and depression of freezing point, van't Hoff factor, molar mass and colligative properties, experimental determination of colligative properties.

### Module III : 9L

## B. Tech Chemical Engineering

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Preparation and synthetic application Grignard's reagent.

Common organic reactions i.e. Friedel-Crafts, Cannizzaro, Aldol condensation, Beckmann, Schmidt, Lossen, Curtius Rearrangements.

Industrial Preparation: Synthesis of commercially important compounds (e.g. industrial reactions of phthalic anhydride from xylene and naphthalene, DDT from chlorobenzene, aspirin and methyl salicylate from phenol).

### **Module IV : 9L**

Aminoacids: Classification; General methods of preparation and properties of amino acids, polypeptide synthesis.

Carbohydrate: Classification, Glucose and fructose, Disaccharides: Sucrose & maltose.

#### Text Books:

1. Physical Chemistry - G.W.Castellan, Narosa.
2. Organic Chemistry - I.L.Finar, Vol I & II, Pearson Education.
3. Organic Chemistry - Morrison & Boyd, PHI/Pearson Education.
4. Physical Chemistry – P. C. Rakshit, Sarat Book House 7th Edition.

#### Reference Books:

1. Physical Chemistry - P. W. Atkins, Oxford.
2. A Text book of Physical Chemistry - K. L. Kapoor, Macmillan.
3. A guide Book to Mechanism in Organic Chemistry - Peter Sykes.
4. Organic Chemistry – Loudon, Oxford.

## B. Tech Chemical Engineering

| Subject Name: Data Structure & Database Concept |   |   |   |       |               |
|---|---|---|---|-------|---------------|
| Paper Code: CSEN 2206                           |   |   |   |       |               |
| Contact   | L | T | P | Total | Credit Points |
| Hours Per Week                                  | 3 | 1 | 0 | 4     | 4             |

### Course Outcome:

Upon successful completion of this course students should be able to:

1. Identify and select appropriate data structures as applied to specified problem definition.
2. Implement operations like searching, insertion, deletion, traversal etc. on array, stack and queue (linear data structures) and Tree (non-linear data structure)
3. Apply and analyze the different sorting and searching algorithms.
4. Define the terminology, features, classifications, and characteristics embodied in database systems.
5. Demonstrate an understanding of the relational data model.
6. Demonstrate an understanding of normalization theory and apply it to the normalization of a database.
7. Understand the concept of transactions and concurrency in database management.
8. Formulate solutions to a broad range of query problems using relational algebra and SQL.

### DATA STRUCTURE

#### Module I : 10L

Linear Data structures:

Sequential Representation, Arrays, Lists, Stacks, Queues, Circular Queue, De-queue Linked List Representations: Linear Linked List, Circular Linked List, Doubly Linked List and their Application. Implementation of Stack, Queue and their variations using linked list Recursion: Design of Recursive algorithm, Tail Recursion.

#### Module II : 13L

Non-Linear Data Structures:Trees : Binary Trees, Traversals, Binary Search Trees- Insertion and Deletion algorithms, AVL Tree, Heap(Definition and basic concepts)

Graphs: Breadth First Search (BFS) and Depth First Search (DFS). Sorting Algorithms: Bubble sort, Insertion sort, Selection sort, Quick sort.

Searching Algorithms: Linear search, Binary search.

### DATABASE CONCEPT

#### Module III : 10L

Introduction to Database Concepts, File Processing System and Database Management System , DBMS Architecture and Data Independence,.

Data Model: Basic Concepts, Entity-Relationship Diagram, Keys, Cardinality, Weak Entity Set.

Introduction to relational algebra & SQL: Operators like select, project, rename, cartesian product, join, union, intersect, minus, DDL, DML.

#### Module IV : 12L

Relational Database Design: Functional Dependencies, Normalization: Different anomalies in database designing 1NF, 2NF, 3NF and BCNF, Lossless-Join Decomposition and Dependency Preservation,

## B. Tech Chemical Engineering

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Introduction to Transaction Processing Concepts: ACID properties, Serializability and Recoverability.

Text Books :

Data Structures:

1. Data Structures - Seymour Lipschutz, Publication: Tata McGraw-Hill (India).
2. Data Structures and Program Design in C. - Kruse Robert L., Robert Kruse, Cl Tondo, Pearson Education India.

Database Concept:

1. Fundamentals of Database Systems - Elmasri Ramez and Navathe Shamkant, Publication: Pearson.
2. Database System Concepts - A. Silberschatz, H.F Korth, S.Sudarshan, McGraw Hill Education (India) Private Limited.

Reference Books:

Data Sturcture:

1. Data Structures using C. - A.S.Tanenbaum, Y. Langsam, M.J.Augenstein, Publication: Pearson
2. The Art of Computer Programming - Donald E. Knuth , Addison-Wesley Professional.

Database Concept:

1. Introduction to Database Management - Vol. I, II, III, Date C. J.,Publication: Addison Wesley.
2. Principles of Database Systems - J.D.Ullman, Galgottia Publication.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Process Heat Transfer</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2201</b>               |          |          |          |              |                      |
| <b>Contact</b>                             | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                      | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Acquire basic knowledge of the heat transfer.
2. To review the practical importance and relevance of energy transfer and its conservation in chemical industry.
3. To utilize the technological methods related to heat transfer in process plant.
4. To study a detailed overview of heat transfer equipment and problems associated at preliminary stage of design.
5. To build a bridge between theoretical and practical concept used in industry.
6. To model basic heat transfer processes and identify modes.

### Module I : 10L

Introduction to basic modes of heat transfer and their application in chemical process, heat transfer by conduction: Fourier law, thermal conductivity, thermal resistance; general heat conduction equation, thermal diffusivity; steady state heat conduction with heat generation for plane wall, cylindrical body and spherical body; conduction-convection system: critical insulation thickness of curved surface, steady state heat conduction through fin, fin efficiency, unsteady state heat conduction in solid with large thermal conductivity, significance of Biot no and Fourier no, transient heat conduction in solid.

### Module II : 10L

Convective heat transfer without phase change: Newton-Rikhman law, local and average heat transfer coefficient, Reynold-Colburn analogy, concept of individual heat transfer coefficient and overall heat transfer coefficient, LMTD, empirical correlation for heat transfer coefficient in forced convection; elementary concept of thermal boundary layer, temperature distribution in laminar flow, analysis of free convection and correlation of free convection, Grashof number.

### Module III : 10L

Heat transfer with phase change: filmwise and dropwise condensation, laminar film condensation on vertical plate, Nusselt equation; analysis of heat transfer during boiling, different boiling regimes during pool boiling.

Characteristics of radiation, properties of radiating surface, black body radiation: Plank's distribution law, Total emissive power: Stefan-Boltzman law, use of radiation function table; Wien's displacement law; Kirchoff's law; emissivity of black body, gray body and real body; radiation between surfaces: view factor, Electrical network approach for radiation heat exchange, radiation shields and their application, radiation heat exchange for three radiating surfaces; radiation heat transfer through absorbing emitting medium.

### Module IV : 10L

Heat exchangers and their classification, performance analysis of heat exchanger: fouling factor, LMTD correction factor, effectiveness and NTU of heat exchangers, sizing and rating problems of heat exchangers, construction details of shell and tube heat exchanger, Shell and Tube heat exchanger design, elementary note on heat exchanger network.



## B. Tech Chemical Engineering

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Evaporators and their classification, capacity and steam economy, BPE, material and energy balance of single effect evaporator, classification of multiple effect evaporator, design of single effect and multiple effect evaporator.

### Text Books:

1. Process Heat Transfer - D. Q. Kern, MGH.
2. Heat Transfer Principles and Application - B. K. Dutta, PHI.
3. Units Operations of Chemical Engineering - McCabe & Smith and Harriot, MGH.

### Reference Books:

1. Heat Transfer - A Basic Approach: M. Necati Ozisik, McGraw-Hill International Edition, Singapore.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Separation Processes I</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2202</b>                |          |          |          |              |                      |
| <b>Contact</b>                              | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                       | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Students will identify the diffusional mass transfer.
2. Students will describe and design the operation of distillation column and cooling tower .
3. Students will design the operation of absorption tower and categorize the distillation tower and absorption tower.
4. Student will understand the mechanisms of adsorption and multi-component distillation tower and solve the problem related the operation.
5. Student will gather the knowledge of various chemical engineering separation processes.
6. Student will design separation system for the effective solution of intended problem.

### Module I : 10L

Principles of molecular diffusion and diffusion between phases, Fick's Law, Diffusivity, Equation of continuity, Diffusion in solids, Knudsen diffusion. A definition of Mass transfer coefficient, other definitions of mass transfer coefficient, Correlation involving mass transfer coefficients, Theories of mass transfer, Mass transfer across interfaces, Two-resistance theory, Analogy between momentum, heat and mass transfer.

### Module II :10L

Introduction to distillation , Vapor -liquid equilibria, Relative volatility, Ideal and non -ideal solutions, Batch Distillation, Rayleigh equation, Flash distillation, Steam distillation, Rectification of binary systems, Reflux ratio, Boil-up ratio, Fenske's Equation, Flooding, Dumping, Coning in a plate column, Calculation of number of plates in a distillation column by Mc Cabe-Thiele method, Enthalpy- concentration diagram, Calculation of number of plates in a distillation column by Ponchon -Savarit method, Optimum reflux ratio, , Plate efficiency.

### Module III : 10L

Introduction to absorption, The mechanism of absorption, Absorption equipment, Limiting gas- liquid ratio, Flooding, loading in packed column, Diameter and height calculations for packed columns, H. E. T. P., H. T. U. and N. T. U. concepts, Packed tower design, Gas film coefficient, Liquid film coefficient, Height of column based on overall coefficients, Number of plates and Diameter of Plate type towers, Absorption factor, Number of plates by use of absorption factor, Kremser equation. Different types of Gas-liquid contacting devices for absorption and distillation operation: gas continuous-liquid dispersed and liquid continuous-gas dispersed.

### Module IV : 10L

- a. Distillation Column internals and sizing, Azeotropic & Extractive distillation, Multi- component distillation.
- b. Adsorption: Introduction, Nature of adsorbents, Batch adsorption, Adsorption isotherms, Adsorption equipment, Breakthrough curves, Scale up, Length of unused bed, Design of fixed bed adsorption column.

## B. Tech Chemical Engineering

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### Text Books :

1. Mass Transfer Operations: Robert E. Treybal, MGH, International Student Edition.
2. Principles of Mass Transfer and Separation Processes, Binay K. Dutta.
3. Unit Operations in Chemical Engineering : McCabe, Smith, and Harriot. MGH, Sixth Edn.

### Reference Books :

1. Transport process and Unit Operations: Geankoplis. 3<sup>rd</sup> Edn., PHI.
2. The Elements of Fractional Distillation: Robinson, C. S. and Gilliland, E. R. MGH.
3. Separation Processes: King, C. J. MGH.
4. Separation Process Principles : J.D.Seader, E.J. Henley.
5. Coulson & Richardson's Chemical Engineering, Vol.2.
6. Distillation Design, Henry Kister, MGH.

# B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Chemical Engineering Thermodynamics</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2203</b>                             |          |          |          |              |                      |
| <b>Contact</b>   | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                                    | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

## Course Outcome:

After completion of the course students will be able to

1. understand the terminology associated with engineering thermodynamics and have knowledge of contemporary issues related to chemical engineering thermodynamics.
2. solve problems involving liquefaction, refrigeration and different power cycles.
3. calculate thermodynamic efficiency of a process.
4. understand of phase equilibria in two-component and multi-component systems estimate thermodynamic properties of substances in gas or liquid state of ideal and real mixture.
5. predict excess property behavior of multi-component systems.

## Module I :10L

Introduction-Macroscopic and microscopic approaches; Units; Basic concepts of system, property, force, temperature, pressure, work, energy, heat and equilibrium from thermodynamic aspect.

Application of 1<sup>st</sup> law of thermodynamics to chemical process: open and closed system energy balance equations, SFEE, compressible flow through a nozzle, working principle of single stage and multistage compressor.

P-V-T behaviour of pure substances, equation of state: virial equation of state, cubic equation of state, law of corresponding states, generalised correlations for gases and liquids, acentric factor, compressibility factor.

## Module II : 10L

Application of second law of thermodynamics to chemical process, entropy generation and irreversibility, clausius inequality.

Ideal power cycle, Rankine cycle, reheat cycle, regenerative cycle, and working principle of IC engine: Otto cycle, diesel cycle, brayton cycle.

Ideal refrigeration cycle, vapour compression cycle, Bell-Coleman cycle, absorption refrigeration cycle, isenthalpic expansion: Linde and Claude liquefaction cycle.

## Module III : 10L

Thermodynamic property relations of pure fluid: Maxwell relations. The Jacobian Method, residual property, physical significance of Gibb's free energy and work function, concept of fugacity.

Solution thermodynamics: partial molar properties, chemical potential, Gibbs-Duhem equation, effect of temperature and pressure on chemical potential, fugacity in solution, Lewis-Randall rule and Henry's law, Raoult's law, excess property, activity and activity coefficient, property change on mixing, Excess Gibbs free energy models – Margules, Redlick – Kister, Whol's, Van Laar, Wilson & NRTL, UNIQUAC, Group Contribution methods, modified Raoult's law, P-x-y and T- x-y diagram of binary liquid solution, azeotrope calculation, thermodynamic consistency checking of data.

## Module IV : 10L

Chemical reaction equilibria: Reaction Stoichiometry, reaction coordinate, criteria of reaction

## B. Tech Chemical Engineering

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equilibrium, equilibrium constant, standard Gibbs energy change and equilibrium constant, effect of temperature on equilibrium constant, effect of pressure on equilibrium constant, effect of inert material, excess reactant and product on equilibrium constant, heterogeneous reaction equilibria, phase rule and Duhem theorem for reacting system.

### Text Books:

1. Introduction to Chemical Engineering Thermodynamics: Smith, J.M., Van ness, H.C. and Abbot, M.M., 6th Edn. MGH., 2001.
2. A Text Book of Chemical Engineering Thermodynamics, Narayanan, PHI.

### Reference Books:

1. Chemical Engineering Thermodynamics: Y.V.C. Rao.
2. Chemical Process Principles (Vol-2): O.A.Hougen, K.M. Watson and R.A.Ragatz.
3. Chemical and Process Thermodynamics: Kyle PHI.

## **LABORATORY**

## B. Tech Chemical Engineering

|                                      |          |          |          |              |                      |
|--------------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: DBMS Laboratory</b> |          |          |          |              |                      |
| <b>Paper Code: CSEN 2216</b>         |          |          |          |              |                      |
| <b>Contact</b>                       | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

1. Learn to use a Entity Relationship Diagram (ERD) model as a blueprint to develop the corresponding relational model in a RDBMS system like Oracle DBMS.
2. Apply DDL component of Structured query language (SQL) to create a relational database from scratch through implementation of various constraints in Oracle RDBMS system.
3. Apply DML component of Structured query language (SQL) for storing and modification of data in Oracle RDBMS system.
4. Apply DQL component of Structured query language (SQL) to construct complex queries for efficient retrieval of data from existing database as per the user requirement specifications.
5. Conceptualize and apply various P/L SQL concepts like cursor, trigger in creating database programs.
6. Develop a fully fledged database backend system using SQL and P/L SQL programming to establish overall integrity of the database system.

### Experiments on Database on RDBMS Platform (Oracle):

1. DDL Commands: Creating Tables along with constraints like: Primary Key, Foreign Key, unique, Not Null, Check. Altering Table Structure like adding and modifying constraints, adding and modifying column data types, etc..
2. DML: Inserting rows, Updating rows, Deleting rows.
3. SQL Query: Cartesian Product, Join, Union, Intersect, Minus, Single Row functions, multiple row functions using GROUP BY clause, ORDER BY Clause, Nested Sub-Queries.
4. Introduction to PL/SQL: Programming Language Constructs in PL SQL like variable declaration, Conditional Statements, different types of loop structures, functions, etc.
5. Programming using Cursors, Creating different types of Triggers.

### Reference Books:

1. SQL, PL/SQL: The Programming Language Of Oracle (With CD-ROM) (English) 4th Revised Edition: Ivan Bayross, Publisher: BPB Publications.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Heat Transfer lab</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 2211</b>           |          |          |          |              |                      |
| <b>Contact</b>                         | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                  | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

The objective of this course is to provide the practical exposure to the students regarding the application of various heat transfer phenomenon and correlations in various engineering processes. Hands on experience will enable them to analyze working principles of various heat transfer devices including heat exchangers, condensers. After completion of this course students will be able to:

1. Identify different modes of heat transfer and basic laws of heat transfer.
2. Analyze problems involving steady state heat conduction and develop solutions for transient heat conduction in simple geometries.
3. Identify the fundamentals of convective heat transfer process.
4. Evaluate the heat transfer coefficients for forced convection inside duct.
5. Analyze radiation heat transfer between black body surfaces.
6. Analyze heat exchanger/ condenser performance.

(At least eight experiments are to be performed)

### Experiments:

1. Determination of thermal conductivity of a metal bar using Fourier's heat conduction equation.
2. Estimation of heat loss through a lagged pipe and determination of thermal conductivity of insulating material.
3. Determination of thermal conductivity of insulating powder during heat transfer in a spherical vessel.
4. Determination of heat transfer coefficient of air during forced convection heat transfer and to study the effect of air velocities on heat transfer coefficient.
5. Determination of overall heat transfer coefficient in a Counter current & Parallel flow double pipe heat exchanger and to study the effect of fluid flow rate on overall heat transfer coefficient.
6. Determination of overall heat transfer coefficient and efficiency of a Shell and Tube heat exchanger and to study the effect of fluid flow rate on overall heat transfer coefficient.
7. Determination of emissivity of a given radiating surface applying Kirchhoff's law of thermal radiation.
8. Determination of Stefan's Boltzman constant experimentally.
9. Determination of economy, capacity and overall heat transfer coefficient of a single effect evaporator.
10. Determination of Biot number for a conductive convective system and validation of lumped system assumption.
11. Determination of heat transfer co-efficient in film-wise & drop-wise condensation.



## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Language Practice Lab Level II</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS 2011</b>                        |          |          |          |              |                      |
| <b>Contact</b>                                      | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                               | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### **Module I : 8L**

Formal verbal communication: Introduction to formal verbal communication, Interpersonal Skills & Public Speaking: Building Positive Relationships, Focusing on Solving Problems, Time Management, Dealing with Criticism: Offering Constructive Criticism, Responding to Criticism

– Managing Conflict: Approaches to Conflict, Resolving Conflict.

Conversational skills in the business scenario: One-to-one and Group communication, Gender and Culture Sensitivity, Etiquette, Sample Business Conversation, Telephonic Conversation.

### **Module II : 8L**

Presentation skills:

Speech Purposes : General Informative Speeches, Persuasive Speeches, Entertaining Speeches, Methods of Speaking: Speaking from a Manuscript, Speaking from Memory, Impromptu Delivery, Extemporaneous Delivery, Analyzing the Audience, Nonverbal Dimensions of Presentation.

Organising the Presentation: the Message Statement, Organising the Presentation: Organizing the Speech to Inform, The Conclusion, Supporting Your Ideas – Visual Aids: Designing and Presenting Visual Aids, Selecting the Right Medium, Post- presentation Discussion.

### **Module III : 8L**

Group Discussion

Introduction to Group Communication

Factors in Group Communication, Status – Group Decision Making: Reflective Thinking, Brainstorming, Body Language, Logical Argument, The Planning Process, Strategies for Successful GDs, Role of Social Awareness (Newspapers, Magazines, Journals, TV News, Social Media), Practice GDs.

### **Module IV : 8L**

Job Application and Personal Interview: Job Application Letter: Responding to Advertisements and Forced Applications, Qualities of Well-Written Application Letters: The You-Attitude, Length, Knowledge of Job Requirement, Reader-Benefit Information, Organization, Style, Mechanics – Letter Plan: Opening Section, Middle Section, Closing Section.

Resume and CV: Difference, Content of the Resume – Formulating Career Plans: Self Analysis, Career Analysis, Job Analysis, Matching Personal Needs with Job Profile – Planning your Resume – Structuring the Resume: Chronological Resume, The Functional Resume, Combination Chronological and Functional .Resume – Content of the Resume: Heading, Career Goal or Objectives, Education, Work Experience, Summary of Job Skills/Key Qualifications, Activities, Honours and Achievements, Personal Profile, Special Interests, References .

Interviewing: Types of Interviews, Format for Interviews: One-to-one and Panel Interviews, Employment Interviews, Frequently Asked Questions, Dress Code, Etiquette, Questions for the Interviewer, Simulated Interviews.

### Reference Books:

1. The Cambridge guide to Teaching English to Speakers of Other Languages - R.Carter, And D.Nunan, (Eds) CUP, 2001.
2. Writing and Speaking At Work: A Practical Guide for Business Communication - Edward P. Bailey, , Prentice Hall, 3<sup>rd</sup> Ed., 2004.
3. Guide to Managerial Communication: Effective Business Writing and Speaking - M.Munter, Prentice Hall, 5<sup>th</sup> Ed., 1999.
4. Technical Communication: Principles and Practice - M.Raman and S.Sharma, 2<sup>nd</sup> Ed., 2011.

**Semester 5**

**THEORY**

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Economics for Engineers</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS-3101</b>                 |          |          |          |              |                      |
| <b>Contact</b>                               | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                        | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

The student will be able to-

1. Evaluate a project and estimate the total cost of the project.
2. Apply financial analytical methodologies to prepare a report regarding the financial performance of an organization.
3. Participate actively in an organization's capital budgeting process.
4. Provide vital inputs regarding the pricing of a product.
5. Apply the knowledge of the interplay of various economic variables and indicators in workplace.
6. Provide insight about different accounting concepts and apply broader concepts like costs, revenues, assets, liabilities, capital, profit, investment and interest.

### Module 1: 6L

Market: Meaning of Market, Types of Market, Perfect Competition, Monopoly, Monopolistic and Oligopoly market.

The basic concept of economics – needs, wants, utility.

National Income-GDP, GNP. Demand & Supply, Law of demand, Role of demand and supply in price determination, Price Elasticity.

Inflation: meaning, reasons, etc.

### Module II: 4L

Business: Types of business, Proprietorship, Partnership, Joint-stock company, and cooperative society – their characteristics.

Banking: role of commercial banks; credit and its importance in industrial functioning. Role of central bank: Reserve Bank of India.

International Business or Trade Environment.

### Module III: 8L

Financial Accounting-Journals. Ledgers, Trial Balance, Profit & Loss Account, Balance Sheet. Financial Statement Analysis (Ratio and Cash Flow analysis).

Cost Accounting- Terminology, Fixed, Variable and Semi-variable costs. Break Even Analysis. Cost Sheet. Budgeting and Variance Analysis.

Marginal Cost based decisions.

### Module IV: 12L

Time Value of Money: Present and Future Value, Annuity, Perpetuity. Equity and Debt, Cost of Capital.

Capital Budgeting: Methods of project appraisal - average rate of return - payback period - discounted cash flow method: net present value, benefit cost ratio, internal rate of return.

Depreciation and its types, Replacement Analysis, Sensitivity Analysis.

## B. Tech Chemical Engineering

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### Reference Books:

1. R. Narayanswami, Financial Accounting- A Managerial Perspective. Prentice-Hall of India Private Limited. New Delhi.
2. Horne, James C Van, Fundamentals of Financial Management. Prentice-Hall of India Private Limited, New Delhi.
3. H. L. Ahuja., Modern Economic Theory. S. Chand. New Delhi.
4. Newman, Donald G., Eschenbach, Ted G., and Lavelle, Jerome P. Engineering Economic Analysis. New York: Oxford University Press. 2012.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Chemical Process Technology-I</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3101</b>                       |          |          |          |              |                      |
| <b>Contact</b>                                     | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                              | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. The students will be able to understand the basics of different chemical process technologies in the area of inorganic fertilisers, water treatment, general chemicals and ceramic industries and will be able to apply knowledge of chemical engineering unit operations, chemical reaction engineering & thermodynamics in these areas.
2. The students will be able to apply mass & energy balance methods to calculate or determine the materials and energy requirements of different chemical process industries.
3. The students will be able to implement innovative ideas to substitute the traditional materials with the newer ones and for better quality of the products and economy of the industries.
4. The students will be able to apply energy integration techniques to reduce the external energy supply in addition to that generated in the process and reduce undesirable emission of gases & discharge of liquid effluents and nuisance of solid residue disposal.
5. The students will be able to prepare specification or design parameters for individual equipments and draw process flow diagram for the chemical manufacturing plant or any other manufacturing business.
6. The students will be able to carry out the feasibility study and economic assessment for the design of a new plant or expanding an existing business.

### Module I: 10 L

**Water treatment:** Water for the chemical process industry, Boiler feed-water, Cooling tower water, Demineralised water, Drinking water; Treatment methodology: Conventional water- treatment procedures, Ion-exchange, Membrane technology etc.

**Chlor-alkali industries:** Production and consumption pattern, manufacture of Chlorine-caustic soda: Raw materials, principles of manufacture, Mercury-cathode & Membrane process: flow- sheet and sequence of operation, other processes, advancement of process technology and major engineering problems, uses.

**Soda-ash :** Production and consumption pattern, Raw materials, Solvay process Physico- chemical principles of manufacture, carbonation and ammonia recovery step, flow-sheet and sequence of operation, other processes, advancement of process technology and modified Solvay process, major engineering problems, uses.

### Module II: 10 L

**Industrial Acids:**

**Hydrochloric Acid:** Manufacturing methods: By product Recovery from other production ,processes, conventional raw materials and principles of manufacture, flow-sheet and sequence of operation, major engineering problems, uses.

**Sulfuric acid:** Raw materials resources, sulfuric acid production processes, Contact process, Physico-chemical principles and general theory of contact reaction with thermodynamic and reaction engineering aspects, different types of catalyst – preparation methodology and relative merits, flow-sheet and sequence of operation, details of major equipments, advancement of process technology and major engineering problems, DCDA process, uses.

## B. Tech Chemical Engineering

Nitric Acid: Raw materials resources, Ostwald Process–physico-chemical principles, catalyst, process flow sheet and sequence of operation, details of major equipments, uses.

Phosphoric Acid: Raw materials, manufacturing process with process flow sheet, details of major equipments, uses.

### Module III: 10 L

Fertilizer Industries:

Nitrogenous fertilizers: Ammonia-Source of hydrogen; methods of obtaining hydrogen from different sources, source of nitrogen-liquefaction of air and distillation of liquid air;

Synthesis of ammonia- physico chemical principles, catalyst for synthesis of ammonia, process flow sheet and sequence of operation, details of major equipments.

Urea - Raw materials, manufacturing process with flow sheet, sequence of operation, major equipments details.

Ammonium sulphate: Raw materials, manufacturing process with flow sheet, major equipments details.

Phosphatic fertilizers: Manufacturing process of super phosphate of lime, single and triple super phosphate, Diammonium phosphate.

Mixed fertilizers: NPK –manufacturing process, details of major equipments;

### Module IV: 10 L

Ceramic and ceramic materials:

Cement: Chemical composition of Portland cement, raw materials, dry and wet process for manufacturing cement clinker, setting and hardening of cement.

Glass: Composition of glass, raw materials, manufacturing method of glass- pot furnace and tank furnace, annealing of glass.

Ceramic: Basic raw materials, white-wares, manufacturing process of porcelain and their forming operations.

Refractories: Properties of Refractories, raw materials, manufacturing techniques of acid refractories, basic Refractories, sintered and fused refractories, insulating refractories.

Text Books :

1. Dryden, C. E., and Rao, M.G. (Ed.), Outlines of Chemical Technology Affiliated East West Press.
2. Austins, G.T., Sherve's Chemical Process Industries, McGraw-Hill, 5th Edn.

Reference Books:

1. Venkateswarlu, S. (Ed.) Chemtech (II) Chemical Engineering Development Centre, Indian Institute of Technology, Madras.
2. Kirk & Othmer (Ed.), Encyclopedia of Chemical Technology.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Chemical Reaction Engineering</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3102</b>                       |          |          |          |              |                      |
| <b>Contact</b>                                     | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                              | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Ability to apply the basic knowledge that allows the students to solve chemical reaction engineering problems through logic.
2. Ability to utilize experimental data for predicting rate equation and to use this information in designing homogeneous single and combination of multiple reactors for specified conditions.
3. Ability to use principles of chemical reaction engineering for selecting and designing suitable contacting device for multiple reactions system. .
4. Ability to solve problems of mass transfer with reaction in solid catalyzed reactions.
5. Ability to differentiate between ideal and non ideal reactors using suitable model equations and to utilize the design strategies of non ideal reactors.
6. Ability to apply the concepts of RTD as a tool for designing and scale up industrial reactors.

### Module I: 10L

Introduction; Definition of reaction rate; Kinetics of homogeneous reaction: Concentration- dependent term of a rate equation, single and multiple reactions, rate equation from given mechanisms.

Elementary & Nonelementary reactions, Molecularity and order of reaction, Representation of reaction rate, Kinetics for non elementary reactions, related problems, Temperature dependent term of a rate equation: Arrhenius law, Collision theory, Transition-state Theory, related problems.

Interpretation of batch reactor data: Constant-volume batch reactor, Integral method of analysis of data: General Procedure, Irreversible unimolecular-type first-order reaction, Irreversible bimolecular-type second-order reactions, rate equation for enzymatic reaction, Zero-order reactions, Over-all order of irreversible reactions from the Half-life method, Initial rate method of analysis.

Irreversible Reactions in parallel, Autocatalytic reactions, Irreversible reactions in series, First- order Reversible Reactions, Differential method of Analysis of data: Analysis of the Complete Rate Equation, Partial analysis of rate equation,

Variable-Volume reaction system: Its Integral method of analysis for Zero-order reactions, First order reaction, Second-order reactions;

### Module II: 10L

Single ideal Reactors: Introduction; Basic division of ideal reactors, Ideal Batch Reactor, Concept of flow reactors, Space-time and Space-velocity,

Steady-state Mixed Flow Reactor: Design Equation, Graphical Representation of Design Equation, related problem;

Steady-state Plug Flow Reactor: Design equation, graphical representation, related problem; Design for Single Reactions: Size and comparison of single reactors: Batch Reactor, PFR, MFR, General Graphical Comparison;

Multiple-Reactor Systems: PFRs in Series and/or in Parallel, Equal-size MFRs in Series, MFRs of different sizes in Series, Determining the best size combination of reactor size for a given combination, Reactors of Different Types in Series, Recycle Reactor: Definition of Recycle Ratio, Design Equation, and Optimum Recycle ratio.



## B. Tech Chemical Engineering

### Module III: 10L

Design for Multiple Reactions: Introduction, Reactions in Parallel, Qualitative aspects of Product Distribution,

Quantitative Treatment of Product Distribution and of Reactor Size: Definition of Instantaneous and Overall fractional yield, graphical representation; Reactions in Series: Successive First- Order Reactions, Product Distribution, Quantitative Treatment of PFR, MFR and Batch Reactor.

Solid-Catalyzed Reaction: Introduction; Basic idea of catalysis, Catalyst properties, Steps in catalytic reaction:

Qualitative discussion on Pore Diffusion, Adsorption, Surface reaction and Desorption, Concept of Rate limiting step;

Design of reactors for gas-solid reactions: Design equation and data analysis of heterogeneous system; Quantitative aspects of Pore diffusion controlled reactions (single cylindrical pore, first- order reaction): Material balance for the elementary slice of catalyst pore, Definition of Thiele Modulus and Effectiveness Factor.

Different methods of catalyst preparation. Catalyst surface area and pore volume measurement

Fluid-Particle Reactions: Introduction; Different behavior of reacting solid particles; Selection of a Model; Qualitative discussion on Progressive Conversion Model & Unreacted Core Model;

Introduction to non isothermal reactions: adiabatic and temperature programmed reactions.

### Module IV: 10L

Distribution of Residence Times for Chemical Reactors: General Characteristics; Residence- Time Distribution (RTD) Function;

Measurement of the RTD: Pulse Input; Related problems; Characteristics of RTD: Integral Relationships, Mean Residence Time, Different Moments of RTD; RTD in Ideal Reactor: RTD in Batch and PFR, Single CSTR, PFR/CSTR series RTD; Concept of Macromixing & Micromixing, Zero Parameter Model: Segregation Model & Maximum Mixedness Model.

Models for Nonideal Reactors: Introduction; One-Parameter Models: Tanks in Series Model, Dispersion Model: Basic Formulation, Definition of Peclet Number & Vessel Dispersion Coefficient, Boundary Conditions (Closed-Closed & Open-Open), Correction for Sloppy Tracer Input, Relation between Flow, Reaction and Dispersion.

### Text Books :

1. Elements of Chemical Reaction Engineering, 4<sup>th</sup>. Edition, H. Scott Fogler, Prentice Hall.
2. Chemical Reaction Engineering, 2<sup>nd</sup>. & 3<sup>rd</sup>. editions, O Levenspiel.: Wiley Eastern Ltd.

### Reference Books:

1. Chemical Reactor Analysis and Design Fundamentals, J. B. Rawlings and J. G. Ekerdt. Nob Hill Publishing.
2. Chemical Engineering Kinetics, 3<sup>rd</sup>. Edition, J.M. Smith, MGH.
3. Chemical Engineering Kinetics and Reactor Design, C.G. Hill, Wiley.
4. The Engineering of Chemical Reactions, 2<sup>nd</sup>. Edition, L. D. Schmidt, Oxford.
5. Experiments in Catalytic Reaction Engineering, J. N. Berty, Elsevier.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Separation Process – II</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3103</b>                 |          |          |          |              |                      |
| <b>Contact</b>                               | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                        | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

1. Students will be able to illustrate the characteristics of saturated and unsaturated vapor-gas mixtures, dry and wet-bulb thermometry and to design humidifier.
2. Students will be able to classify different types of cooling towers and will be able to design height of cooling tower.
3. Students will be able to illustrate selectivity, choice of solvent during extraction and leaching and will be able to determine number of equilibrium stages by graphical method.
4. Students will be able to describe the concept of crystallisation along with the mathematical formulation of the process.
5. Students will be able to describe the concept of drying and its relation with humidification process.
6. Students will be able to classify different membrane separation and will be able to evaluate the merits of the process.

### Module I : 10L

Humidification & Dehumidification Processes:

Introduction to Humidification and dehumidification operations, Characteristics of saturated and unsaturated vapor gas mixtures, Dry and wet bulb thermometry, Psychrometric chart, Adiabatic saturation curves, Psychrometric ratio, Gas liquid contact, Design of humidifiers, Dehumidification operation, Principle and design of cooling towers -Natural draft, forced draft and induced draft cooling towers.

### Module II : 10L

Liquid-Liquid Extraction & Leaching:

Introduction to Extraction, Liquid- liquid equilibria, Triangular diagram, Selectivity and choice of solvents, Stage-wise contact, Co- current & counter-current extractor, Stage type extractors and differential extractors, Determination of number of equilibrium stages by graphical method for multistage extraction, Supercritical Fluid Extraction.

Introduction to leaching, General principle, Factors affecting the rate of extraction, Calculation of number of stages, Batch processes, Counter-current washing, Stage calculation methods.

### Module III :10L

Drying & Crystallization:

Introduction to drying, Rate of drying, Batch drying mechanism, Time of drying, the mechanism of moisture movement during drying, Classification and selection of dryer, Batch dryer and continuous dryer.

Introduction to crystallization, Theory of Crystallization, Formation and growth of crystals, Crystal yield, Rate of crystallization, Crystallizers.

### Module IV: 10L

Membrane Separation Processes:

## B. Tech Chemical Engineering

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Introduction to membrane separation processes, Classification of membranes and membrane processes, Dialysis, Ultra filtration- Concentration Polarization, Application of Ultrafiltration Process, Reverse Osmosis, Reverse osmosis in water treatment plant, Pervaporation, Electrodialysis, Membrane fouling, Liquid membrane.

### Text Books:

1. Mass Transfer Operations: Robert E. Treybal, McGraw Hill, International Student Edition, 1981.
2. Principles of Mass Transfer and Separation Processes, Binay K. Dutta, Prentice Hall of India, 2007.
3. Transport Process and Unit Operations: Christie J. Geankoplis. 3rd Edition., 1993, Prentice Hall of India.

### Reference Books:

1. Separation Processes: King, C. J., McGraw Hill, Chemical Engineering Series.
2. Separation Process Principles, 3<sup>rd</sup> Edition, J.D. Seader, Earnest J. Henley, D. Keith Roper, 2010.
3. Unit Operations in Chemical Engineering: Mc Cabe and Smith, Harriot., McGraw Hill, Seventh Edition.
4. Coulson and Richardson's Chemical Engineering, Volume 2, Fifth Edition, J. F., Richardson and J.H. Harker with J.R. Backhurst, Pergamon Press.
5. Perry's Chemical Engineers' Handbook, , 8<sup>th</sup> Edition, McGraw Hill.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Numerical Methods of Analysis</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3104</b>                       |          |          |          |              |                      |
| <b>Contact</b>                                     | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                              | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

After completion of the course the students will be able to

1. Analyze a given physical problem to construct the requisite mathematical equations with associated initial and boundary conditions if any.
2. Identify the broad category of numerical method to solve the mathematical problem.
3. Justify the appropriateness of the chosen numerical method to solve a particular problem.
4. Execute the algorithm to solve the numerical problem from start to finish to obtain solutions.
5. Evaluate the accuracy and precision of solutions.
6. Ability to troubleshoot solutions in case desired accuracy is not obtained.

### Module I: 10L

Approximation in numerical computation: Truncation and rounding errors, Fixed and floating- point arithmetic, Propagation of errors.

Interpolation: Newton forward/backward interpolation, Lagrange's and Newton's divided difference Interpolation.

Numerical integration: Trapezoidal rule, Simpson's 1/3 rule, Expression for corresponding error terms.

### Module II: 10L

Numerical solution of a system of linear equations: Gauss elimination method, Matrix inversion, LU Factorization method, Gauss-Seidel iterative method.

Bisection method, Secant method, Newton-Raphson method.

### Module III: 10L

Numerical solution of ordinary differential equation: Euler's method, Runge-Kutta methods, Predictor-Corrector methods.

### Module IV: 10L

Numerical Differentiation – Forward and Backward difference algorithms, First and Second order derivatives. Finite Difference methods for Boundary Value Problems, Parabolic PDEs.

### Text Book:

1. Numerical Methods for Engineers – R. Chapra and S. Canale, Sixth Edition 6th Edition, McGraw-Hill Science/Engineering/Math, 2009.

### Reference Book:

1. Mathematical Methods in Chemical Engineering – V.G. Jenson and G.V. Jeffreys, Academic Press, 2<sup>nd</sup> Edition.

# B. Tech Chemical Engineering

## Professional Elective-I

| Subject Name: Polymer Science & Engineering |   |   |   |       |               |
|---|---|---|---|-------|---------------|
| Paper Code: CHEN 3131                       |   |   |   |       |               |
| Contact                                     | L | T | P | Total | Credit Points |
| Hours Per Week                              | 3 | 0 | 0 | 3     | 3             |

### Course Outcome:

1. The students will learn the principles of polymerisation and will be prepare organic polymeric materials in the laboratory and characterise the structure nad composition of the polymers.
2. The students will be able to identify and control the mechanism of polymerisation processes and properties of versatile polymeric materials in the industry and R&D activities.
3. The students will learn and apply the understanding of polymer processing techniques like Injection Molding, Blow molding, compression molding, extrusion molding etc and follow the process to make polymer articles in the industry.
4. The students will be exposed to the knowledge of developing biodegradable and bio-compatible polymers for maintaing ecology of the soil.
5. The students will learn various types of polymer composites to develop new materials.
6. The students will be knowledgeable in identifying and controlling the use of hazardous behaviour of plastics in the industrial applications and social applications, particularly heath issues.

### Module I: 10 L

Definitions and concepts of terms used in polymer engineering, Classification of polymers; Polymer structures, functionality; polymerization reactions – mechanism of polymerization; stereospecific polymerization, copolymerization.

Introduction to nano-polymers: Characterisation techniques: XRD, FESEM and AFM.

### Module II: 10 L

Polymerization reactors, polymerization processes, characterization of polymers: DSC, DTGA, DMA, Creep Test analysis of polymerization reactions, polymer degradation.

### Module III: 10 L

Molecular weight and molecular weight distribution in polymers, properties of polymers – physical, chemical, mechanical and electrical properties of polymers, elementary idea on polymer rheology, polymer blends.

### Module IV: 10 L

Polymer processing: modeling – compression & transfer, injection & jet; casting; extrusion, calendaring, lamination, spinning & finishing.

## B. Tech Chemical Engineering

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### Text Books:

1. Text Book of Polymer Science, 2nd Ed., F. W. Billmeyer, Jr., Wiley–Interscience, New York, 1971.
2. Polymer Science & Technology, P. Ghosh, Publisher: McGraw Hill Education (India) Private Limited; edition (26 November 2010).

### Reference Books:

1. The elements of Polymer Science & Engineering, Alfred Rudin, Academic Press, 2<sup>nd</sup> Edition, 1999.
2. Introduction to Polymers, 2nd edition, by (second edition) R. J. Young and P. A. Lovell Chapman and Hall, London, 1991.

# B. Tech Chemical Engineering

## Professional Elective-I

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Petrochemical Technology</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3132</b>                  |          |          |          |              |                      |
| <b>Contact</b>                                | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                         | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. Students will understand the variety of petrochemical feedstocks and products
2. Students will understand the role of petroleum as energy source amidst world energy scenario.
3. Students will learn the design and operation of petrochemical complexes.
4. Students will familiar with major polymerization processes on industrial scale.
5. Students will gather the knowledge of various process technologies for Fibers, Elastomers and resins.
6. Students will motivate themselves towards innovations.

### Module I : 10L

Evolution of petrochemical industry in India, recent trend of petrochemical industry in India, Petrochemical industry feedstock: overview of petroleum refinery industry and its product, natural gas processing; impurities in feedstock for petrochemical industry and the process of their removal.

Synthesis gas production and its use: Steam reforming operation of Naphtha and natural gas, fuel oil partial oxidation method, Methanol production, synthetic liquid fuel production by Fischer- Tropsch process, aldehyde and alcohol production from synthesis gas, ammonia production and its application.

### Module II : 10L

Steam cracking operation of naphtha and C<sub>2</sub> to C<sub>4</sub> saturates, downstream separation scheme of naphtha cracking. Manufacture of Petrochemicals based on Ethylene: EDC, VCM, VAM, Ethylene oxide, Ethanol amine Manufacture of Petrochemicals based on Propylene: Acrylonitrile, Acrolein, Propylene oxide, glycerine (acrolein route, allyl chloride route, propylene oxide route), Isopropanol Production of Butadiene from C<sub>4</sub> cut.

### Module III : 10L

Catalytic reforming of naphtha, catalyst and process variable of BTX reformer, separation of Benzene, Toluene and Xylene from BTX reformat, pyrolysis gasoline hydrogenation and separation of aromatics, separation of meta xylene from mixed xylenes, alkylation of benzene, production of styrene, cumene and phenol, production of Phthalic anhydride. Synthetic detergent and its classification, production of linear alkyl benzene and keryl benzene sulfonate from kerosene cut, additives for detergent.

### Module IV : 10L

Overview of plastic industry: Production of LDPE, LLDPE, HDPE, PP, PVC, Polystyrene and their application.

Comparative study of Plastic, fibre and elastomer; production of SBR, Butadiene rubber, production of ABS plastic, polyamide, polyester, acrylic fibre, polycarbonates, production of phenol-formaldehyde resin; overview of polymer processing.

## B. Tech Chemical Engineering

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### Text Books:

1. A Text on Petrochemicals: B.K.B. Rao, Khanna Publishers, 2011, ISBN 9788174090447 / 8174090444.
2. Advanced Petrochemicals: Dr. G. N. Sarkar, Khanna Publishers, 2008, ISBN 8174090967.
3. Introduction to Petrochemicals, Sukumar Maity. Oxford and IBH Publishing Co, 2002 ISBN 8120415558.

### Reference Books:

1. The Petroleum chemicals Industry: R. F. Goldstein and A. L. Waddams, E & F N Spon (An imprint of Routledge), 1967, ISBN 0419025308.
2. Petrochemical processes: Chauvel , Gulf Publishing Co, 1989, ISBN 0872017729.



# B. Tech Chemical Engineering

## Professional Elective-I

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Material Science &amp; Engineering</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3133</b>                            |          |          |          |              |                      |
| <b>Contact</b>  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                                   | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. The students will be able to understand the basics of materials science and be familiar with all types of engineering materials and able to determine the crystal structure by XRD technique and properties used in engineering & technology development works.
2. The students will be able to apply the knowledge in correlating the material processing techniques to the materials structures, in turn to the properties and ultimately performance or applications of the materials and also to strengthen or improve the properties of materials for better quality.
3. The students will be able to identify any structural defects of the materials used in engineering applications at micro or macro level and take corrective actions accordingly in the processing techniques or by introducing other processing techniques like heat treatment of metals or curing techniques of polymer, rubber etc.
4. The students will acquire adequate understanding about the phase diagram of different valuable and commonly used alloys and materials in engineering and do necessary modifications in the composition of the materials like pure metals, alloys like steel, brass etc, polymeric materials, ceramic and composites like FRP, RC casting, Plywood boards, high performance cutting tools, Cermets etc.
5. The students will be knowledgeable in eliminating or introducing structural defects or foreign elements in the original crystal lattice of the materials like preparation of innovative alloys, p & n - type semiconductors, piezoelectric materials etc so as to tailor the properties of the materials according to requirement.
6. The students will acquire basic knowledge about extraction processes of ferrous and non-ferrous metals from the naturally occurring ores and deposits and shall be fit for working in metallurgical laboratories and manufacturing industries.

### Module I: 10L

Structure of materials-Variety types of bonds; Crystalline Structure of Solids- concepts of unit cell and space lattice, packing factor;

X- ray diffraction for determining crystal structure; Mechanical properties: Strength, hardness, toughness, ductility, brittleness of Engineering Materials; Elastic, Anelastic and visco-elastic behaviour of materials; Electrical, Electronic, Optical & Optoelectronic properties of material; Inorganic & organic amorphous materials and their structural & property characteristics; Optical fibers.

### Module II: 10 L

Mechanism of plastic deformation, slip and twinning, structural imperfections: elementary concepts of point, line, surface & volume imperfections; Influence of dislocations/Line imperfections on the mechanical properties of materials; Strain hardening and recrystallisation; Elementary aspects of creep, fatigue, fracture; Phase Diagrams- Solidification and structure of metals, Grain boundaries; Phase equilibrium and phase diagrams of binary alloys; Phase diagram of ternary systems; Iron-

## B. Tech Chemical Engineering

Carbon diagram; Heat Treatment –Introduction and purposes of heat treatment; T-T-T diagram; Corrosion-Concepts and forms of corrosion; Corrosion Mechanism and prevention; Protective materials and coating.

### Module III: 10 L

Basic principles of metal extraction: Pyrometallurgy: Smelting, calcinations, roasting— oxidizing, predominance area diagrams, multiple hearth, flash and fluo-solid, sintering, smelting, slag and its classification.

Steelmaking process flow diagram: Iron making (Operation involved in Blast furnace)– Steel making (oxygen blown converter –LD) – Secondary steel making / refining (ladle processing, vacuum degassing, ladle furnace processing) – Continuous casting – with emphasis on application of the concepts of physicochemical principles involved, moving/packed bed reactor, gas-liquid two-phase flow, heat transfer with phase change (solidification).

### Module IV: 10 L

Principles of Hydrometallurgy and Electrometallurgy, Extraction of Aluminum: Hall-Heroult process, Electrolytic refining; Sources of Zinc & Copper: Pyro & Hydro metallurgical extraction of copper & Zinc; Extraction of Lead, Recent development in Lead smelting.

#### Text Books:

1. Raghavan, V. Material Science and Engineering, (5th Edition) V. Raghavan Prentice-Hall of India Pvt. Ltd., 2004;
2. Ray, Sridhar & Abraham. Extraction of non ferrous metal, 1985, EWP, New Delhi. Sevryukov N.,

#### Reference Books:

1. Elements of Material Science and Engineering, by Lawrence, H. Vanvlack; Published by Pearson Education, 1980.
2. Engineering Physical metallurgy; Lakhtin, Y. Published by MIR Publishers, Moscow, 1975.
3. The Reduction of Iron Ores, by L. Von Bogdandy and H.J Engell Published by Springer-Verlag, New York.
4. Engineering in Process Metallurgy, by R.I.L Guthrie Oxford University Press (Paperback edition 1992).

## **LABORATORY**

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Mass Transfer laboratory</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3111</b>                  |          |          |          |              |                      |
| <b>Contact</b>                                | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                         | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

The objective of the course is to provide an overview of different mass transfer operation relevant to process industry. After completion of the course students will be able to:

1. Identify thermodynamics during distillation experiment.
2. Describe the experimental validation of Rayleigh's equation for batch distillation.
3. Describe continuous and batch mode of drying operation.
4. Construct adsorption isotherms.
5. Predict the diffusivity of a volatile component with respect to air.
6. Describe packed bed and wetted wall absorption process.

(At least eight experiments are to be performed)

### Experiments:

Study of simple batch distillation to verify Rayleigh's equation.

1. Experiment on wetted wall column to determine mass transfer co-efficient.
2. To study the performance of a distillation (sieve tray/ bubble cap) column.
3. To study gas absorption in a packed tower to determine volumetric mass transfer coefficient and its variation with change in liquid rate.
4. To study the drying rate characteristics curve under constant drying condition in a tray dryer.
5. Experiment on batch adsorption and verification of adsorption isotherms.
6. Experiment on liquid-liquid extraction (to determine the overall mass transfer coefficient for counter current operation).
7. To study drying characteristics in a Rotary Dryer.
8. Determination of psychrometric properties air-water vapour system.
9. To determine the diffusivity of a volatile solid in gas.
10. Determination of diffusivity of volatile liquids in air using Stefan tube.

## B. Tech Chemical Engineering

|                              |          |          |          |              |                      |
|------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: PEDD- I</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3112</b> |          |          |          |              |                      |
| <b>Contact</b>               | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>        | <b>0</b> | <b>0</b> | <b>4</b> | <b>4</b>     | <b>3</b>             |

### Course Outcome:

After completion of the course students will be able to

1. Understand the concepts of pressure vessel and reactor along with their applicability.
2. Understand of process equipment accessories and support systems.
3. Design pressure vessel and reactor along with the cooling coil arrangement.
4. Design horizontal pressure vessel with saddle support and various parts of vessels (e.g. heads, nozzels etc.).
5. Design vertical reactor with lug support, spiral cooling coil, gasket and various parts of vessels (e.g. heads, nozzels etc.).
6. Understand the procedure with proper scale to draw the aforesaid equipments using AUTOCAD.
7. Design and Drawing Pressure Vessel - thin and thick cylinder design, design of cylinder head, cover plate, selection of gasket, design of bolt and flange.
8. Design and Drawing of Reactor.

Each student shall be allotted design problems on sl. no 1 & 2 at the beginning of the 5th semester and the student shall carryout complete process and mechanical design under supervision of a faculty. The student shall also prepare engineering drawing of the equipment and submit two copies of the design report in tight and bound form 7 days before commencement of 5th semester examination. Assessment would be made on the basis of the submitted report and the viva voce examination conducted by a board of examiners constituted by the Departmental Academic Committee consisting of two faculty members and class teachers with Head of the Department as Chairman during 5th. Semester examination.

### Text / Reference Books:

1. Process Equipment Design – Brownell and Young, John Wiley and sons.
2. Chemical Engineering Design, Fourth Edition: Chemical Engineering Volume 6 (Coulson & Richardson's Chemical Engineering) 4th Edition - by R K Sinnott (Author), Butterworth-Heinemann; 4 edition.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Chemical Reaction Engineering Laboratory</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3113</b>                                  |          |          |          |              |                      |
| <b>Contact</b>  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>   | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

1. Students will be able to draw concentration vs. time curve and determine the rate constant for a homogeneous liquid phase reaction in a batch reactor.
2. Students will be able to determine the rate constant for a homogeneous liquid phase reaction in a semi-batch reactor.
3. Students will be able to determine the rate constant, reaction rate, conversion and residence time for a non-catalytic homogeneous reaction in an isothermal CSTR.
4. Students will be able to determine the rate constant, residence time and conversion for a non-catalytic homogeneous reaction in an isothermal PFR (coiled type).
5. Students will be able to determine the rate constant, residence time and conversion for a non-catalytic homogeneous reaction in a packed bed reactor (coiled type).
6. Students will be able to determine the rate constant and equilibrium adsorption constant for a heterogeneous catalytic reaction in an U.V. photoreactor.
7. For a non-catalytic liquid phase reaction in a coiled PFR, students will be able to plot the concentration vs. time curve, exit age distribution curve and will be able to determine the mean residence time and axial dispersion coefficient for pulse input of tracer.

(At least eight experiments are to be performed)

### Experiments:

1. Experimental studies on kinetics of a non catalytic homogeneous liquid phase reaction in an isothermal batch reactor.
2. Experimental studies on kinetics of a homogeneous liquid phase reaction in an isothermal semi batch reactor.
3. Experimental studies on kinetics of a non catalytic homogeneous liquid phase reaction in a Spiral plug flow reactor.
4. Experimental studies on kinetics of a non catalytic homogeneous liquid phase reaction in an isothermal CSTR.
5. Experimental studies on kinetics of a non catalytic homogeneous liquid phase reaction in a packed bed reactor.
6. Experimental studies on RTD in a tubular PFR using pulse input of tracer and measurement of axial dispersion coefficient.
7. Experimental studies on kinetics of a heterogeneous catalytic reaction in a UV photoreactor.
8. Experimental studies on RTD in a packed bed reactor using pulse input of tracer and measurement of axial dispersion coefficient.
9. Experimental studies on kinetics of hydrolysis of ethyl acetate in presence of acid catalyst in an adiabatic batch reactor.
10. Experimental studies on kinetics of sulfonation of toluene in an isothermal batch reactor.

**Semester 6**

**THEORY**

## B. Tech Chemical Engineering

| Subject Name: Process Dynamics, Instrumentation and Control |   |   |   |       |               |
|---|---|---|---|-------|---------------|
| Paper Code: CHEN 3201                                       |   |   |   |       |               |
| Contact   | L | T | P | Total | Credit Points |
| Hours Per Week  | 3 | 1 | 0 | 4     | 4             |

### Course Outcome:

After completion of the course the students will be able to:

1. Explain the basic principles & importance of process control in industrial process plants.
2. Specify the required instrumentation and final elements to ensure that well-tuned control is achieved.
3. Explain the use of block diagrams & the mathematical basis for the design of control systems.
4. Knowledge on the use of Laplace transform in the control system for different forcing function.
5. Explain the importance and application of good instrumentation for the efficient design of feedback and feed forward control system.
6. Knowledge on the control strategies for different control configuration and controller tuning.

### Module I: 10 L

Introduction: Principles of measurement. Error Analysis, Static and dynamic characteristics of instruments.

Temperature measurement: Filled system Thermometer, Thermocouples, Resistance Thermometers, radiation and optical pyrometers;

Pressure: Manometers: U tube manometer, inclined limb manometer, Ring balance manometer, Elastic deformation: bourdon, bellows, diaphragm and electrical type gauges: strain gauge, piezoelectric, pressure transducers.

Vacuum gauges: mechanical, electrical and ionization types;

Flow: Head flow meters, area flow meters, positive displacement flow meters, mass and magnetic flow meters;

Level: Direct and inferential type; composition.

### Module II: 10L

Introduction to process control, Use of Laplace transforms in process control, Different forcing functions: Step, Pulse, Impulse, Ramp, Sinusoidal and frequency inputs & their graphical representation.

First order system; Transfer function; Examples of First Order Systems, Pure capacitive system, Response of different forcing functions; First order systems in series- non- interacting & interacting. Second order system- Under- damped, critically damped & over damped, Second order system examples - Damped vibrator, Control valve, U-tube manometer, terms related to under damped system, Transportation lag.

### Module III: 10 L

Feedback control loop and its components, advantages and disadvantages of feedback control system Simple process models and their transfer functions: stirred tank heater, continuous stirred tank reactor, heat exchanger, distillation column, U-tube manometer.

State-space representation of linear systems.

Different types of controllers and their applications: P, PI, PD, PID & their transfer function, servo and regulatory control, transient responses of feedback control systems.

Block diagram: Block diagram of different chemical process units, block diagram reduction, \_\_\_\_\_



## B. Tech Chemical Engineering

open loop & closed loop transfer function, concept of poles and zeros.

Control valves: construction, types of control valves, characteristic curves & transfer function, valve sizing, applications.

Elementary idea of feed forward, cascade, ratio control.

### **Module IV: 10L**

Definition of stability, concept of bound and unbound function.

Stability Analysis of Feedback control systems: Routh-Hurwitz stability criterion, Direct Substitution method, Root Locus Analysis, Frequency response analysis, Bode plot and Bode stability criterion, Nyquist stability criteria.

Performance Criteria for good control (ISE, ITAE, IAE etc), concept of empirical process models, development of empirical process models: FOPDT, SOPDT etc and evaluation of their performance, Process reaction curve method, Zeigler-Nichols and Cohen Coon controller tuning rules, and determination of controller settings.

Adaptive & digital control, concept of PLC & DCS.

### Text books:

1. Process system analysis & Control-D.R. Coughanowr, McGraw-Hill, Inc., 2<sup>nd</sup> ed., 1991.
2. Chemical Process Control: An Introduction to Theory and Practice-George Stephanopoulos, PHI, 1<sup>st</sup> ed., 1984.
3. Industrial Instrumentation-D. P. Eckman, Wiley Eastern Ltd., 1<sup>st</sup> ed., 2004.

### Reference Books:

1. Principles of Industrial Instrumentation-D. Patranabis, Tata McGraw Hill, Publishing Ltd., 1<sup>st</sup> ed., 1999.
2. Process Dynamics and Control-D.E. Seborg, T.F. Edgar, and D.A. Mellichamp, John Wiley & Sons, 2<sup>nd</sup> ed., 2004.
3. Industrial Instrumentation Fundamentals-A.E. Fribance, McGraw-Hill, Kogakusha, 1962.
4. Process Control Modelling, Design and Simulation-B. Wayne Bequette, Prentice Hall, 1957.
5. Process Modelling, Simulation and Control for Chemical Engineers-William L. Luyben, McGraw Hill, 1990.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Project Engineering</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3202</b>             |          |          |          |              |                      |
| <b>Contact</b>                           | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                    | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. The students will be able to understand the basics of project engineering and apply that to organise the activities of project engineering including the plant & equipment design and economic analysis for the project.
2. The students will be able to apply cost and profitability analysis for the project under considerations and study the preliminary feasibility of the project.
3. The students will be able to implement innovative ideas to optimisation of the plant design components in regard to requirement of energy, time and ultimately cost.
4. The students will be able to apply energy integration techniques (pinch technology) to reduce the external energy supply in addition to that generated in the process.
5. The students will be able to prepare network of activities involved in project for plant design or other business processes and critically examine the schedule for the completion of the project and cost impacts for the project.
6. The students will be able to carry out the final feasibility study and economic assessment for the design of a new plant or expanding an existing business by taking recourse to critical path method or project evaluation & review technique for reporting the success of the project.

### Module I: 10L

Role of a Project Engineer, Development of Laboratory bench scale experiment to pilot & semi-commercial plant operation, scale up and scale down techniques, pre-design cost estimations, fixed capital and working capital, manufacturing cost, plant location and plant layout, plant utilities, safety measures.

Time value of money, simple interest, nominal and effective interest rates, compound and continuous interest, present worth and discount, annuity, perpetuity and capitalized costs, Pay out period.

### Module II: 10L

Depreciation: Types of depreciation, Depletion, concepts of service life, salvage value, and book value, straight-line method, Declining balance method, sum of the years digit method and sinking fund method for determination of depreciation, modified accelerated cost recovery system (MACRS), Alternative investment, Choices among various alternatives, Replacements, Methods of profitability evaluation for replacements, Return on investment, Net present worth (NPW), Discounted cash flow rate of return (DCFR), Effect of inflation on profitability, income taxes, GDP and national growth.

### Module III: 10L

Optimum Design and Design strategy: Basic principle of Optimum Design, general procedure for determining optimum conditions, Breakeven analysis, Optimum production rate in plant, determination of optimum economic pipe diameter and optimum flow rate in condenser, minimum cost analysis, economics in selection of materials.

Basic concepts of process integration, Pinch analysis.

## B. Tech Chemical Engineering

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### **Module IV: 10L**

Project scheduling: Bar chart, Milestone chart, Concept of network analysis: Numbering network, PERT, CPM, statistical distribution associated with PERT network, Earliest expected time and latest allowable occurrence time calculation, Slack, determination of critical path, concept of float.

#### Text Books:

1. Plant Design and Economics for Chemical Engineers -- Peters and Timmerhaus and West, Mc Graw Hill, 5<sup>th</sup> Ed., 2003.
2. PERT and CPM – Principles and Applications, Affiliated East West, 3rd Ed., 1989.

#### Reference Book:

1. Chemical Engineering Design – Coulson and Richardson, Volume 6, Elsevier, 5<sup>th</sup> Ed., 2009.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Chemical Process Technology II</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3203</b>                        |          |          |          |              |                      |
| <b>Contact</b>                                      | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                               | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. The students will be able to understand the basics of different chemical process technologies in the area of organic unit processes like sulphonation, nitration, hydrogenation, amination, hydrolysis, halogenation etc , petroleum products and petrochemical technologies and polymer science & engineering techniques for making polymer articles from basket to rocket parts and will be able to apply knowledge of chemical engineering unit operations, chemical reaction engineering & thermodynamics in these areas.
2. The students will be able to apply mass & energy balance methods to calculate or determine the materials and energy requirements of different chemical process industries in these areas.
3. The students will be able to implement innovative ideas to substitute the traditional materials with the newer ones and upgrade the technologies for better quality of the products and economy of the industries.
4. The students will be able to apply energy integration techniques to reduce the external energy supply in addition to that generated in the process and reduce undesirable emission of gases & discharge of liquid effluents and nuisance of solid residue disposal.
5. The students will be able to prepare specification or design parameters for individual equipments and draw process flow diagram for the chemical manufacturing plant or any other manufacturing business.
6. The students will be able to carry out the feasibility study and economic assessment for the design of a new plant or expanding an existing business.

### Module I : 10 L

Oils and Fats : Elementary idea, Composition (Fatty acid profile), Methods of extracting vegetable oils; Hydrogenation of oils, Major engineering problems and improved technology; Transesterification and Interesterification through enzymatic route; their applications.

Soaps, Detergents & Glycerin : Classification of cleansing compounds, uses; Methods of soap production, Methods of detergent manufacture, Methods of production of Glycerin (Process description and flow sheet of each process).

### Module II: 10 L

Sugar and starch industries: Manufacturing process of sugar with flow diagram, Sugar refining, Manufacturing process of starch and their different by-products; Glucose, Sorbitol and Polyols. Fermentation industries: Industrial alcohol, Absolute alcohol, their production processes with flow diagram.

Agrochemical industries: Elementary ideas on Pesticides, Insecticides, Fungicides, Herbicides, DDT manufacturing process with flow sheet.

### Module III: 10 L

Organic synthesis: nitration, sulfonation, amination, halogenation, hydrolysis with examples. Petrochemicals: Methanol, Vinyl chloride, Ethylene oxide, Isopropanol, Butadiene, Phenol and Phthalic anhydride – their manufacturing process with flow diagram and engineering problems.

## B. Tech Chemical Engineering

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Paints & pigments: Domestic and industrial paints- their compositions including ingredients and additives in relation to their applications – Paint manufacturing processes.

### **Module IV: 10L**

Polymerisation: Principles of polymerization, Different methods of polymerization, manufacturing process and flow diagram for Polyethylene, PVC and Phenol formaldehyde. Rubber industry: Natural and synthetic rubber (SBR, Butyl rubber). Synthetic Fibre industry: Rayon, Nylon, Terelyne – Methods of production and flow diagrams.

Polymer forming processes- their suitability for the type of polymer feedstock and the size and shape of the products.

### Text Books:

1. Shreve's Chemical Process Industries – R. N. Shreve, G. T. Austin, McGraw Hill, Ed. 5, 1984.
2. Dryden, C. E., and Rao, M.G. (Ed.), Outlines of Chemical Technology Affiliated East West Press.

### Reference Books:

1. Enzymes in Food Processing: Fundamentals and Potential Applications – P. S. Panesar, S. S. Marwaha, H.K. Chopra, I. K. international Publishing House Pvt. Ltd., 2010.

## B. Tech Chemical Engineering

| Subject Name: Mathematical Methods in Chemical Engineering |   |   |   |       |               |
|--|---|---|---|-------|---------------|
| Paper Code: CHEN 3204                                      |   |   |   |       |               |
| Contact  | L | T | P | Total | Credit Points |
| Hours Per Week   | 3 | 1 | 0 | 4     | 4             |

### Course Outcome:

1. The students will be able illustrate a linear process model and will be able to estimate the process conditions after formulation of matrices.
2. The students will be able to analyse the process feasibility and stability through understand the concept of degrees of freedom and eigen value concept.
3. Given an engineering problem involving a radially dissipative chemical/mechanical process, students will be able to formulate appropriate equations and solve them using series solution method.
4. Given an engineering problem involving use of partial differential equations, students will be able to formulate appropriate equations and solve them applying the method of separation of variables.
5. Given an engineering problem involving use of partial differential equations, students will be able to formulate appropriate equations and solve them applying the Laplace Transformation method.
6. Given an engineering problem involving momentum, heat or mass transfer in boundary layers, students will be able to formulate appropriate boundary layer equations and solve them using Von-Karman equations.

### Module I : 10L

Solution of linear algebraic equations; Matrix series; Differentiation & Integration of matrix; Lamda matrix; Characteristics equation; Eigenvalue Problem; Solution of systems of linear differential equations by matrix. Representation of the problems: Solvent extraction in two stages, Solvent extraction in N stages, Simple water still with preheated feed, unsteady state operations; Dependent and Independent variables and parameters; boundary conditions.

Linear & simultaneous differential equations, related problems. Series and parallel reactions in CSTR.

### Module II : 10L

Solution by series: Introduction; Infinite series; Power series; Method of Frobenius and Related problems: Temperature distribution in a transverse fin, Tubular gas preheater; Bessel's Equation, Problem of heat loss through pipe flanges, properties of Bessel function.

### Module III : 10L

Partial differentiation & Partial Differential Equations: Introduction; Interpretation of partial derivatives, Formulation of partial differential equations; Boundary conditions; Particular solutions of partial differential equations; Orthogonal functions; Method of separation of variables; Laplace transform method.

### Module IV: 10L

Boundary layer theory; Applications in Laminar Flow along a flat plate; Forced Convection heat transfer in a sphere in creeping flow. Diffusion and Chemical reaction in isothermal laminar flow along a flat plate.

Text Books:

1. Mathematical Methods in Chemical Engineering – V.G. Jenson and G.V. Jeffreys, Academic Press, 2<sup>nd</sup> Edition.
2. Advanced Engineering Mathematics - Michael D. Greenberg, Pearson Publisher 1998.
3. Transport Phenomena - R. Byron Bird, Warren E. Stewart and Edwin N. Lightfoot, John Wiley & Sons, Inc, 2<sup>nd</sup> edition, 2006.

# B. Tech Chemical Engineering

## Professional Elective II

|                                     |          |          |          |              |                      |
|-------------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Nanotechnology</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3231</b>        |          |          |          |              |                      |
| <b>Contact</b>                      | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>               | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

After completion of the course the students will be able to

1. Exhibit knowledge of the physics of solid state, structure and bondings.
2. Exhibit understanding of the various nano-manufacturing process.
3. Identify the processes necessary to build a particular nano structure/material.
4. Exhibit understanding of the relevant properties of a nanomaterial.
5. Exhibit understanding of the measurements and instruments used for this.
6. Exhibit understanding of the various applications in nano science.

### Module I : 10 L

Introduction to the physics of solid state; Structure & Bonding. Elements of nanoscience & nanotechnology.

### Module II : 10 L

Synthesis of nanomaterials: General approaches, Physical Methods, Chemical Methods & Biological Methods;

Properties of nanomaterials: Mechanical, Structural, Thermal, Electrical & Optical properties.

### Module III : 10 L

Characterization techniques of nanomaterials: Microscopy; Spectroscopy; & Diffraction techniques; Some special nanomaterials: Carbon nanotubes, Porous silicon, Zeolites, Aerogels, Core-shell nanoparticles.

### Module IV : 10 L

Application: Nanolithography, Nanocomposites, Nanoparticles as catalyst, conducting polymers; nanotechnology: DNA Nanowires, Nanomedicines.

Text Book:

1. NANOTECHNOLOGY: Principles & Practices; Sulabh K. Kulkarni, Springer International Publishing, 2015.



# B. Tech Chemical Engineering

## Professional Elective II

| Subject Name: Computational Fluid Dynamics |   |   |   |       |               |
|--|---|---|---|-------|---------------|
| Paper Code: CHEN 3232                      |   |   |   |       |               |
| Contact                                    | L | T | P | Total | Credit Points |
| Hours Per Week                             | 3 | 0 | 0 | 3     | 3             |

### Course Outcome:

1. The students will be able to classify the type of fluid flow that is occurring in a particular physical system and use the appropriate model equations to investigate the flow.
2. The students will be able to apply advanced numerical techniques and solve the system in flow domain.
3. The students will be able to illustrate the concepts of boundary layer and analyze the meshing of the flow domain in order to solve the system.
4. The students will be able to illustrate the concepts of the pressure variation in connection to the flow.
5. The students will be able to compose computer algorithms for CFD problem to solve realistic problem.
6. The students will be able to apply the iterative scheme on Navier Stokes equation.

### Module I : 10 L

Conservation Principles – Conservation of Mass, Momentum, Energy in dimensional and non-dimensional forms – Lagrangian and Eulerian forms ; Conservative and Non-conservative forms of transport equations ; Equations – Elliptic, Parabolic and Hyperbolic Understanding the convection and diffusion terms ; Generalized Advection-Diffusion Equation with source term Initial condition and Boundary conditions (three kinds).

### Module II : 10 L

Concept of discretization – Taylor series FDM and CV based FVM – one-dimensional unsteady state heat diffusion equation - Treatment of boundary conditions; Numerical solution of PDE - Explicit method – Stability – Convergence – Consistency ; Direct Method - Thomas (Tri- diagonal Matrix) Algorithm. Iterative method - ADI method. Coupled Equation and Their Solution.

### Module III : 10 L

Interpolation in Finite Volume Methods. Discretization of the convection term - Upwind scheme - Central Difference scheme - Hybrid scheme - Power law scheme. Special Features of the Navier Stokes Equation - Discretization of Convective and Viscous Terms, Discretization of Pressure Terms and Body Forces. Arrangement on Grid – Colocated and Staggered Arrangement. Multigrid Methods.

### Module IV: 10 L

Methods for Unsteady Problems. Calculation of Pressure – Explicit and Implicit Time Advance Schemes. Pressure Correction Methods.

Evaluation of pressure from Equation of Continuity ; Velocity correction ; SIMPLE Algorithm – Residues in solution – Relaxation Iterative scheme – Over and under relaxation - quick updation ; Discussion on SIMPLER, SIMPLE-C .

Other methods – Artificial Compressibility method.

Test / Reference Books:

1. Numerical Heat Transfer and Fluid Flow: S V Patankar. Taylor & Francis (Paperback Ed).
2. Computational Fluid Mechanics and Heat Transfer: J C Tannehill, D A Anderson and R H Pletcher. Taylor & Francis (1997).
3. Computational Methods for Fluid Dynamics: J H Ferziger and M Peric. Springer- Verlag (1999).

# B. Tech Chemical Engineering

## Professional Elective II

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Bioprocess Engineering</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3233</b>                |          |          |          |              |                      |
| <b>Contact</b>                              | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                       | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. Ability to understand the basic knowledge that allows the students to solve biochemical reaction engineering problems through logic.
2. Ability to utilize experimental data for predicting rate equation for both enzymatic and live cell fermentation process.
3. Ability to design bioreactors for free enzymatic reaction under enzyme uninhibited/inhibited conditions.
4. Ability to use principles of bioprocess engineering for selecting and designing suitable contacting device for immobilized enzyme reactions under mass transfer/bioreaction control condition.
5. Ability to select suitable bioreactor and its design and scale up for whole cell catalyzed reactions.
6. Ability to apply suitable modern separation techniques for isolation, purification and quantitative separation of target biomolecule from live cells.

### Module I : 10 L

Principles of enzyme catalysis Proteins as enzymes; Michaelis-Menten kinetics; Briggs Halden theory Kinetics and Statistics; Inhibition; Effect of pH and temperature; Enzymology; methods of immobilization, diffusional limitations in immobilized enzyme systems.

### Module II : 10 L

Microbial growth Introduction to metabolism; Nutrient transport; Glycolysis; TCA cycle and other pathways; Control of metabolism; Factors affecting microbial growth; Stoichiometry: mass balances; Stoichiometry: energy balances; Growth kinetics; Measurement of growth.

Agitation and aeration: types of impellers and sparger, oxygen transfer rate, oxygen uptake rate, volumetric oxygen transfer rate ( $k_La$ ), measurement of  $k_La$ , power requirement for agitation in gaseous and non gaseous systems.

### Module III : 10L

Bioreactors Introduction to bioreactors; Batch and Fed-batch bioreactors, Continuous bioreactors; Immobilized cells; Bioreactor operation; Sterilization; Aeration; Sensors; Instrumentation; Culture-specific design aspects: plant/mammalian cell culture reactors.

Scale up, operation and control of bioreactors: Concepts of various bioreactor configurations, scale-up, various criteria for scale-up, scale-down, bioreactor instrumentation and control.

### Module IV : 10 L

Bioseparations Biomass removal; Biomass disruption; Membrane-based techniques; Extraction; Adsorption and Chromatography.

Industrial Processes and Process economics Description of industrial processes; Process flow sheeting; Process economics.

### Texts/Reference Books:

1. Michael Shuler and Fikret Kargi, Bioprocess Engineering: Basic Concepts, 2nd Edition, Prentice Hall, Englewood Cliffs, NJ, 2002.
2. Pauline Doran, Bioprocess engineering principles, 1 Edition, Academic Press, 1995.
3. Biochemical Engineering, Marcel Dekkar, Inc, 2007.
4. Roger Harrison et al., Bioseparations Science and Engineering, Oxford University Press, 2003.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Principles of Management</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS-3201</b>                  |          |          |          |              |                      |
| <b>Contact</b>                                | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                         | <b>2</b> | <b>0</b> | <b>0</b> | <b>2</b>     | <b>2</b>             |

### Course Outcome:

The student will be able to-

1. Apply tools of Human resource management and manage his/her team
2. Provide relevant input in the decision making process of the organization.
3. Evaluate employee output and implement the process of performance appraisal in a professional manner.
4. create scope for personal development through interactive thought process.
5. provide understanding about the principles and practices of management and implement them at workplace.
6. improve managerial operations both from individual and organizational point of view.

### Module 1: 4L

Management: Definition, nature, purpose and scope of management, Skills and roles of a Manager, functions, principles; Evolution of Management Thought: Taylor Scientific Management, Behavioral Management, Administrative Management, Fayol's Principles of Management, Hawthorne Studies.

### Module II : 8L

- a) Planning: Types of plans, planning process, Characteristics of planning, Traditional objective setting, Strategic Management, premising and forecasting.
- b) Organizing: Organizational design and structure, Coordination, differentiation and integration.
- c) Staffing: Human Resource Management and Selection, Performance appraisal and Career strategy, Managing Change.
- d) Decision-Making: Process, Simon's model of decision making, creative problem solving,
- e) group decision-making.
- f) Coordinating: Concepts, issues and techniques.
- g) Controlling: Concept, planning-control relationship, process of control, Types of Control, Control Techniques .

### Module III : 4L

Span of management, centralization and de-centralization Delegation, Authority & power - concept & distinction, Line and staff organizations.

### Module IV: 8L

Organization Behaviour: Motivation, Leadership, Communication, Teams and Team Work.

Management by Objectives (MBO): Management by exception; Styles of management: (American, Japanese and Indian), McKinsey's 7-S Approach, Self Management.

## B. Tech Chemical Engineering

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### Texts/Reference Books:

1. Harold Koontz & Heinz Weihrich, Essentials of Management, TMH.
2. Stoner, Freeman, Gilbert Jr., Management, PHI.
3. Bhatt & Kumar, Principles of Management, OUP.

## **LABORATORY**

## B. Tech Chemical Engineering

|                              |          |          |          |              |                      |
|------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: PEDD II</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3211</b> |          |          |          |              |                      |
| <b>Contact</b>               | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>        | <b>0</b> | <b>0</b> | <b>4</b> | <b>4</b>     | <b>3</b>             |

### Course Outcome:

After completion of the course students will be able to

1. Understand the basics of process equipment design and important parameters of equipment design.
2. Understand of process equipment accessories & support systems.
3. Design different types of heat exchangers including condenser, boiler, shell and tube heat exchanger
4. Design special vessels (e.g. tall vessels) and various parts of vessels (e.g. heads, nozzels etc.).
5. Design different flow measuring devices like venturimeter, orifice-meter etc.
6. Understand the operation of process equipment like heat exchangers, flow measuring devices and draw different sectional view of them using AUTOCAD.
7. Design and Drawing of Heat Exchanger.
8. Design and Drawing of Orifice meter / Venturi meter/ Rotameter (Anyone).

### Text / Reference Books:

1. Process Equipment Design – Brownell and Young, John Wiely and sons.
2. Chemical Engineering Design, Fourth Edition: Chemical Engineering Volume 6 (Coulson & Richardson's Chemical Engineering) 4th Edition - by R K Sinnott (Author), Butterworth-Heinemann; 4 edition.



## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Numerical Methods Laboratory</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3212</b>                      |          |          |          |              |                      |
| <b>Contact</b>                                    | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                             | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

After completion of the course the students will be able to

1. Acquire the basics of matlab or equivalent software programming.
2. Formulate the logic for the chosen numerical method.
3. Write matlab or equivalent software code to apply the logic.
4. Acquire skills to debug code for syntax error.
5. Acquire skills to troubleshoot code to obtain correct solutions.
6. Acquire skills to graphical depict solutions.

### Module- I

Numerical Methods (Programming language: Matlab)

1. Solution of Linear System by Gauss Elimination method and Gauss-Seidel iterative method: Steadystate solution of isothermal CSTR in Series in which a first-order reaction is taking place.
2. Solution of a non-linear equation by Newton-Raphson method.
3. Solution of a set of non-linear equations by Newton method: steady-state solution of a non-isothermal CSTR in which a first-order reaction is taking place.
4. Solution of one-dimensional unsteady state heat conduction problem using Taylor series based Finite Difference Method – Explicit scheme, Implicit scheme using Tri-diagonal Matrix Algorithm (TDMA).
5. Numerical solution of ODEs by Runge-Kutta method : Unsteady-state solution of Multiple reactions in a CSTR or Binary distillation column.

**SESSIONAL**

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Personality Development</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS 3221</b>                 |          |          |          |              |                      |
| <b>Contact</b>                               | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                        | <b>0</b> | <b>0</b> | <b>1</b> | <b>1</b>     | <b>1</b>             |

### Course Outcome:

The student will -

1. Employ the technique of SWOT analysis to decide goals and plans.
2. Acquire tools to improve emotional quotient.
3. Be aware of the dynamics of communication under diverse cultural setup.
4. Learn the various factors of employability quotient and plan to improve individual score.
5. Apply theories, styles and stages of leadership.
6. Implement Maslow's hierarchy of needs theory to achieve self-growth.

### Module I : 1L/week

Self-Growth

- i. Self Growth- Maslow's Hierarchy of Needs Theory
- ii. Anger, Stress & Time Management- Theories and application
- iii. SWOT Analysis

### Module II : 1L/week

Stepping Up

- i. Growth & Environment
- ii. Competitive Spirit
- iii. Responsibility Factor

### Module III : 1L/week

Professional Communication

- i. Impression Management- theory on social psychology
- ii. Employability Quotient
- iii. Cross-cultural communication

### Module IV: 1L/week

Leadership & Team Playing

- i. Leadership & Team Playing: Theories, Styles, Stages
- ii. Motivation, Negotiation Skills, Conflict Management
- iii. Planning & Envisioning: Initiative and Innovation in the Work Environment- De Bono's Six Thinking Hats

Methodology: Assignment and project

Text / Reference Books:

1. Personality Development and Soft Skills by Barun K. Mitra, Oxford University, 2011
2. Soft Skills: An Integrated Approach to Maximize Personality by Gajendra Singh Chauhan and Sangeeta Sharma, Wiley, 2016
3. The Ace of Soft Skills: Attitude, Communication and Etiquette for Success by Gopalaswamy Ramesh and Mahadevan Ramesh, Pearson, 2010

## B. Tech Chemical Engineering

|                                |          |          |          |              |                      |
|--------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Seminar I</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 3221</b>   |          |          |          |              |                      |
| <b>Contact</b>                 | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>          | <b>0</b> | <b>0</b> | <b>0</b> | <b>0</b>     | <b>2</b>             |

A Seminar topic will be allotted to individual student according to his/her subject of interest. A thorough report should be prepared based on which seminar presentation and question-answer session will be conducted. Assessment of the student would be done by the faculty members on the basis of presentation, performance in the question - answer session and the report submitted, giving equal weightage on each component.

**Semester 7**

**THEORY**

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Transport Phenomena</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4101</b>             |          |          |          |              |                      |
| <b>Contact</b>                           | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                    | <b>3</b> | <b>1</b> | <b>0</b> | <b>4</b>     | <b>4</b>             |

### Course Outcome:

After completion of the course the students will be able to:

1. Practice the basics of vector calculus.
2. Apply knowledge of rheological models in fluids and illustrate their application.
3. Formulate mathematical models for various flow problems from an understanding of the principles of momentum transfer.
4. Formulate mathematical models for heat transfer problems from an understanding of the principles of energy transfer.
5. Formulate mathematical models for diffusion problems from an understanding of the principles of mass transfer.
6. Illustrate similarities between three transfers and illustrate the correlations between them.

### Module I : 10L

Concept of unified approach to Momentum, Heat and Mass Transport through Transport Phenomena - Assumptions of Transport phenomena; Similarity of Mass, Momentum and Energy transfer, momentum, heat and mass diffusivities, momentum, heat and mass transport theorem

Review of vectors & Tensors: Vector operation from geometrical view point, Dot and Cross product of vectors, multiple product of vectors, unit vectors, Tensor operation in terms of components, the unit dyads, dyadic product, scalar product of tensors, tensor product of tensors, vector product of tensor, vector tensor differential operation.

### Module II : 10L

Newton's law of viscosity, pressure and temperature dependence of viscosity, shell momentum balance and boundary condition, Equations of Continuity and Motion in rectangular (Cartesian) coordinate system, Expression of stress tensor for Newtonian and non-Newtonian fluids; Special forms of equation of Motion – Euler equation, Navier-Stokes equation, Concept of hydrodynamic boundary layer and boundary layer equation. Concept of turbulence, velocity distribution in vertical falling film, velocity distribution in laminar and turbulent flow through a tube, concept of friction factor and drag coefficient.

### Module III : 10L

Fourier law of heat conduction, temperature and pressure dependence of thermal conductivity, shell energy balance and boundary condition, energy equation in rectangular (Cartesian) coordinate system, Use of the Energy equation – Unsteady state heat conduction in finite and semi-infinite slabs, concepts of thermal boundary layer and thermal boundary layer equation, temperature distribution during film condensation on vertical surface, temperature distribution in laminar and turbulent flow through a tube, concept of heat transfer coefficient.

### Module IV : 10L

Fick's law of molecular diffusion, temperature and pressure dependence of diffusivity, shell mass balance and boundary condition, equation of continuity for a multicomponent mixture in rectangular (Cartesian) coordinate system, unsteady state diffusion through finite and semi-infinite slab, concepts

## B. Tech Chemical Engineering

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of concentration boundary layer and boundary layer equation, concentration distribution during mass transfer through falling film, use of equation of change for mixtures- simultaneous heat and mass transport, concentration profile in tubular reactor, catalytic gas phase reactive system, concept of mass transfer coefficient.

### Text Books:

1. R. Byron Bird, Warren E. Stewart and Edwin N. Lightfoot, Transport Phenomena, Wiley, Revised 2<sup>nd</sup> Edition.

### Reference Books:

1. R.S.Brodkey and H.C. Hershey, Transport Phenomena, McGraw- Hill, 1988.
2. C.J. Geankoplis, Transport Processes and Unit Operations, Prentice Hall of India, III Edition, 1993.
3. S.C. Roy and C. Guha, Introduction to Transport Phenomenon, Dhanpat Rai & Co., 2014.

## B. Tech Chemical Engineering

| Subject Name: Modeling Simulation and Optimization |   |   |   |       |               |
|--|---|---|---|-------|---------------|
| Paper Code: CHEN 4103                              |   |   |   |       |               |
| Contact  | L | T | P | Total | Credit Points |
| Hours Per Week                                     | 3 | 0 | 0 | 3     | 3             |

### Course Outcome:

1. Given an unit process, students will be able to apply fundamental engineering concepts and heuristics to simulate the process flowsheet.
2. Given a reactor networking problem, students will be able to draw the appropriate attainable region and conclude about the reactor types needed.
3. Given a particular separation operation, students will be able to select the correct separation process and process equipment, and will be able to apply heuristics for choosing the correct operating methods for the equipment.
4. Given an optimization problem for a Chemical Engineering system, students will be able to analyze the given system to mathematically formulate the complete optimization problem required.
5. Given an optimization problem for a Chemical Engineering system, students will be able to identify whether the problem requires linear or non-linear optimization techniques for solving.
6. Given an optimization problem for a Chemical Engineering system, students will be able to analyze the optimization problem to apply the correct optimization method.

### Module 1 : 10 L

Principles and methods of steady state flowsheet simulation, Principles and methods of of batch flowsheet simulation. Heuristics for process synthesis in : Distribution of Chemicals, Separations, Heat removal from and addition to reactors, Heat exchanges and furnaces; Optimal design of batch process units : design of reactor-separator process, design of single product process.

### Module II : 10L

Reactor design and reactor network synthesis: Reactor Models for stoichiometry, extent of reaction, equilibrium, kinetics. Ideal kinetic reactor models for CSTR and PFR. Example Problems. Reactor design using the attainable region: construction of attainable region, principle of reaction invariant.

### Module III : 10 L

Synthesis of separation trains: Criterion for selection of separation methods; selection of separation equipment for absorption, stripping and distillation, liquid-liquid extraction, membrane separation, adsorption, leaching, crystallization and drying; Sequencing of distillation column for the separation of nearly ideal fluid mixture; separation of systems for gas mixtures.

### Module IV: 10 L

Optimization of Process flow sheet - General formulation of the optimization problem; Linear programming, Non-linear programming with a single variable ; Conditions for NLP with gradient method for two or more decision variables; Optimization algorithm ; Flowsheet optimization – case studies.



## B. Tech Chemical Engineering

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### Text Books:

1. W. D. Sieder, J. D. Seader and D. R. Lewin, Product and Process Design Principles, John Wiley and Sons, 3rd edition, 2008.

### Reference Books:

1. H. Scott Fogler, Elements of Chemical Reaction Engineering, Prentice Hall International. Series, 3rd Edition. 1999
2. J.D. Seader, Earnest J. Henley, D. Keith Roper, Separation Process Principles, 3rd Edition. 2013.
3. Thomas F. Edgar and David. M. Himmelblau, Optimization of Chemical Processes, McGraw-Hill Higher Education; 2nd Edition. 2001.

# B. Tech Chemical Engineering

## Professional Elective III

|                                     |          |          |          |              |                      |
|-------------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Reactor Design</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4141</b>        |          |          |          |              |                      |
| <b>Contact</b>                      | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>               | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. Ability to develop a fundamental understanding of chemical reactor design
2. Ability to develop critical thinking skills on selection of chemical reactor.
3. Ability to develop creative thinking skills on design of two phase and three phase reactors.
4. Ability to use principles of chemical reaction engineering in designing suitable contacting device for reactions with heat effects.
5. Ability to analyze stability of mixed flow reactor employed for carrying out thermal reactions.
6. Ability to design bioreactors for both enzymatic and live cell catalyzed reactions.

### Module I : 10L

General Requisites of the study: Stoichiometry, Rate equations, Effect of temperature on reaction rate by Arrhenius, Collision and Transition State Theory, Basic methods of Evaluation of kinetic parameters by differential, integral and half life methods with reference to Constant volume and variable volume problem.

Reactors: Types of reactors, Advantages and Disadvantages, Reactor Selection, Applications  
Homogeneous Reactor Design: Formulation of ideal reactor design equations for simple models of batch, mixed flow and plug flow reactors.

### Module II : 10L

Combination of reactors of various types in either series or parallel operation Selection of proper contacting patterns for multiple reactions occurring in either series or parallel

Description of heterogeneous catalytic reactors, e.g. packed bed reactor, tubular reactor, mixed flow reactor, slurry reactor, trickle bed reactor.

Design of heterogeneous catalytic reactors: calculation of catalyst requirement, flow regimes, pressure drop. Design of Fluidized Bed Reactor.

### Module III : 10L

Basic Principles applied in Bio Reactors – Enzyme Kinetics based upon Rapid Equilibrium and Quasi Steady State Assumptions, Evaluation of Kinetics parameters.

Design of bioreactors with emphasis on Cell growth kinetics, Substrate limited growth, the logistic equation, rate loss, stoichiometry, mass balances, design equations, numerical problems, wash out, oxygen limited fermentation, scale up concepts of bio-reactors, chemostat and its applications.

### Module IV: 10L

Reactor Internals: component and use.

Evaluation of conversion in non ideal reactors from RTD study using experimental data and model equations. Introduction to non isothermal reactor design, Energy balance equations for batch and flow reactors, Evaluation of batch and flow reactor volumes for adiabatic reaction.

Reactor Safety and Runway Reaction.

## B. Tech Chemical Engineering

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### Text Books:

1. J.M, Smith, Chemical Engineering Kinetics, Mc-Graw Hill, 3<sup>rd</sup> Edition.
2. H. Scott Fogler , Elements of Chemical Reaction Engineering, Prentice Hall India, 4<sup>th</sup> Edition.
3. Shuler, Michael L., Kargi, Fikret, Bioprocess Engineering, Pearson Education, 3<sup>rd</sup> Edition, (2015).

### Reference Books:

1. O. Levenspiel, Chemical Reaction Engineering, Wiley Eastern Ltd., 2<sup>nd</sup> & 3<sup>rd</sup> Editions.
2. J.B. Rawlings, J.G. Ekerdt, Chemical Reactor Analysis and Design Fundamentals, Nob Hill Publishing, 2nd Edition.
3. C.G. Hill, Introduction to Chemical Engineering Kinetics And Reactor Design, Wiley 1977.
4. L.D. Schmidt, The Engineering of Chemical Reactions, Oxford University Press, 2<sup>nd</sup> Edition.

# B. Tech Chemical Engineering

## Professional Elective III

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Industrial Safety and Hazard Analysis</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4142</b>                               |          |          |          |              |                      |
| <b>Contact</b>   | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                                      | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. Ability to understand and recognize the important technical fundamentals of industrial process safety and to impart basic knowledge that allows the students to evaluate occupational safety and health hazards in the workplace.
2. Ability to determine hazard and potential hazard areas and to adopt appropriate hazard controls.
3. Ability to analyze the effects of workplace exposures, injuries and illnesses, fatalities.
4. Ability to use safety programs to prevent or mitigate damage or losses and to develop preventative measure to avoid accident.
5. Ability to understand and use logic based quantitative risk analysis.
6. Ability to carry out safety audits and to set up safe health management program.

### Module I : 10L

Definition of safety, Hazard and Risk, Safety program, Engineering ethics, Inherent safety, Safety regulations, OSHA, Process safety management, Hazards due to fire, explosions and toxic chemicals, Distinction between fire and explosion, Upper Flammability limit and Lower Flammability Limit, Fire Triangle, BLEVE, Runaway reaction.

### Module II : 10L

Tools for hazards identification: HAZOP, Fault Tree, Event Tree, FMEA, Dow Fire and Explosion Index, Mond Index. .

### Module III : 10L

Risk analysis concept and methodology: Risk concept and measure of risk, Risk acceptance criteria, Quantitative risk analysis, Probit number.

### Module IV: 10L

Control of chemical plant hazards, Intensification and attenuation of hazardous materials, Industrial plant layout, Ventilation, Fire prevention, Personnel protection devices, Laboratory safety, Emergency safety, Safety systems and disaster management. Case studies, Flixborough (England), Bhopal (India), Seveso (Italy), Pasadena (Texas)

### Text Book:

1. D.A. Crowl and J.F. Louvar, Chemical Process Safety: Fundamentals with Applications, Prentice Hall, 1990.

## B. Tech Chemical Engineering

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### Reference Books:

1. O.P. Kharbanda, E. A Stallworthy, Safety in Chemical Process Industries: Heinmann Professional Publishing LTD.1988.
2. C.A. Wentz, Hazardous Waste management: Mc-Graw Hill, ISBN-13: 978- 0070692916.
3. S.L Cutter. Environmental Risks & Hazards, Prentice Hall,1994.
4. Trevor A. Kletz, What went wrong? Case Histories of Process Plant Disasters and How They Could Have Been Avoided,5<sup>th</sup> Edition, ISBN: 978-1-85617-531-9.

# B. Tech Chemical Engineering

## Professional Elective III

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Advanced Separation Process</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4143</b>                     |          |          |          |              |                      |
| <b>Contact</b>                                   | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                            | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. The students will be able to assess the applicability of tertiary separation process in industry.
2. The students will be able to classify different separation processes according to their applicability.
3. The students will be able to formulate technology for the separation of biological species.
4. The students will be able to formulate different new separation technologies like membrane separation and chromatographic separation.
5. The students will be able to estimate the process based on their cost feasibility and applicability.
6. The students will be able to restate the indigenous conditions of a process after combining different novel separation schemes.

### Module I : 10 L

Basic membrane separation process: Size exclusion based membrane separation process (Microfiltration, ultrafiltration, nanofiltration, reverse osmosis); transport equations (concept of knudsen diffusivity and molecular diffusion); Type of membrane and fabrication of membrane (Inorganic and organic); overview on phase inversion technique; Difference, between symmetric membrane and composite membrane in view of the mechanical properties of the membrane; Membrane characterization techniques; Applications of different membrane modules and a concept of shear enhanced membrane modules like VSEP.

### Module II : 10L

Advanced membrane separation processes: Concept of dialysis and fabrication of dialysis membrane; Understanding VLE and its application in pervaporation and membrane distillation; difference with gas separation technique; Concept of chromatographic separation techniques like gel filtration model ; Overview on membrane chromatography process.

### Module III : 10 L

Advanced membrane separation process based on liquid membrane: Role of surfactants and types of surfactants, emulsion preparation, concept of HLB; Preparation of emulsion liquid membrane – Emulsion membrane, Bulk liquid membrane, and supported liquid membrane; Development of transport equation; Concept of micelle; Overview of micelle enhanced ultrafiltration process and its application overview.

### Module IV: 10 L

Concept of isoelectric point and its importance in protein separation; Basics of electrophoresis – Detailed elaboration on vertical and horizontal electrophoresis side-by-side; Basic overview on isoelectric point focusing (IEF) techniques and its application in protein separation; Basic difference between ion-exchange chromatography and IEF techniques.

## B. Tech Chemical Engineering

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### Text Books:

1. J.D. Seader, Ernest J. Henley and D. Keith Roper, Separation Process Principles, Wiley Publication, 1997.
2. Vladimir S. Kislik (Ed.), Liquid Membranes, Principles and Applications in Chemical Separations and Wastewater Treatment, Elsevier Publication, 2009.
3. Elsa Lundanes, Leon Reubsaet and Tyge Greibrokk, Chromatography Basic Principles, Sample Preparations and Related Methods, Wiley Publication, 2013.

### Reference Books:

1. P.M. Bungay, H.K. Lonsdale and M.N. de Pinho, Synthetic Membranes:: Science, Engineering and Applications, Springer, 1986.
2. W. S. W Ho and K. K. Sircar, Membrane Handbook, Springer, 1992.
3. Kaushik Nath, Membrane Separation Processes, Prentice Hall Learning Pvt. Ltd., 2008.
4. Munir Cheriyan, Ultrafiltration and Microfiltration Handbook, CRC Press, 1998.
5. K. Wilson and J. Walker, Principles and Techniques of Practical Biochemistry, Cambridge Univ. press, 2000.

## **LABORATORY**



## B. Tech Chemical Engineering

| Subject Name: Instrumental Methods of Analysis Laboratory |   |   |   |       |               |
|---|---|---|---|-------|---------------|
| Paper Code: CHEN 4112                                     |   |   |   |       |               |
| Contact   | L | T | P | Total | Credit Points |
| Hours Per Week  | 0 | 0 | 3 | 3     | 2             |

### Course Outcome:

1. Given a sample of turbid water, students will be able to plot calibration curve (NTU vs. concentration) from samples of known turbidity and determine the turbidity of the unknown sample using Nephelo Turbidimeter.
2. Given a sample of pure protein, students will be able to plot calibration curve (Absorbance vs. concentration) using a spectrophotometer by Folin's Method.
3. Given a sample of ferric ion solution, students will be able to plot calibration curve (Absorbance vs. concentration) from samples of known  $\text{Fe}^{3+}$  concentration and determine the  $\text{Fe}^{3+}$  concentration of the unknown sample using a Colorimeter.
4. Given a sample of water, students will be able to determine the dissolved Oxygen concentration using a DO meter.
5. Given a sample of ethanol-water mixture, students will be able to plot calibration curve (RI vs. concentration) from samples of known ethanol concentration and determine the Ethanol concentration of the unknown sample using Abbe Refractometer.
6. Given a sample of dextrose-water solution, students will be able to plot calibration curve (Specific Rotation vs. concentration) from samples of known dextrose concentration and determine the dextrose concentration of the unknown sample using a Polarimeter.
7. Given a water sample, students will be able to determine the TDS of the sample using a Conductivity meter.
8. Students will be able to observe the analysis of gas mixtures by a Gas Chromatograph and correlate the results with physico-chemical principles.

(At least any six of the following experiments are to be performed)

### Experiments:

1. Determination of Turbidity of Water using Nephelo Turbidity Meter.
2. Construction of standard curve (Absorbance vs. concentration) of a pure protein by Folin's Method using Spectrophotometer.
3. Determination of  $\text{Fe}^{3+}$  by Colorimeter Method.
4. Determination of Dissolved Oxygen from water by DO Meter.
5. Kinetic study of a Biochemical Reaction by UV Spectrophotometer.
6. Estimation of mixture of Ethanol & Water by Abbe Refractometer.
7. Determination of concentration of any optically active substance in presence of non-active species by a Polarimeter.
8. Determination of TDS of water sample by Conductivity Meter.
9. Demonstration of analysis of gas mixtures by Gas Chromatography.
10. Demonstration of analysis of liquid mixture using HPLC.
11. Determination of functional groups in the solid/liquid using FTIR.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Process Control Laboratory</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4113</b>                    |          |          |          |              |                      |
| <b>Contact</b>                                  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                           | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

1. Students will be able to apply engineering science and mathematical knowledge of to designing and conducting experiments as well as to analyze and interpret data.
2. Students will be able to identify open and closed loop control system and able to design process control system components to meet desired needs within realistic constraints.
3. Students will be able to use standard test signals to identify performance characteristics of first and second-order systems.
4. Students will be able to determine the dynamics of level and temperature measurement process.
5. Students will be able to calculate the characteristics of control valves.
6. Students will be able to determine the dynamics of two capacity liquid level process by using U-tube manometer.
7. Students will be able to determine the performance of controllers for a flow process, pressure process, level process, temperature process.

(At least any eight of the following experiments are to be performed)

### Experiments:

1. Study on the dynamic characteristics of first order liquid level system.
2. Study on the dynamic characteristics of U-tube manometer (second order system).
3. Study on the dynamic characteristics of compound (interacting) second order system.
4. Study on the dynamic characteristics of compound (non-interacting) second order system.
5. Study on the response of controlled variable for a feedback control system with P, PI & PID controller.
6. Study on the flow characteristics and determination of discharge coefficient for different type pneumatic control valves.
7. Experiment on calibration of a load cell.
8. Liquid level measurement using air-purge method.
9. Determination of time constant of thermocouple during temperature measurement.
10. Experiment on calibration of pressure gauge using Dead-weight tester.
11. Experiment on flow measurement using wet gas meter.

**SESSIONAL**

## B. Tech Chemical Engineering

|                                 |          |          |          |              |                      |
|---------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Project –I</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4191</b>    |          |          |          |              |                      |
| <b>Contact</b>                  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>           | <b>0</b> | <b>0</b> | <b>6</b> | <b>6</b>     | <b>4</b>             |

Each student shall be required under the supervision of a faculty to carry out a project work or investigation on an industrial research problem. The project/research work has to be carried out by the student himself occasionally consulting his supervisor. The project/research problem will be allotted to the student at the beginning of the seventh semester indicating the jobs to be done by the student. The report in duplicate has to be submitted in typed and bound form one week before the commencement of the VIIth semester examination. The examination shall include oral presentation of the research work and a viva-voce before a committee of at least two members of faculty appointed by the HOD including the Supervisor. Equal weightage shall be given on oral presentation and viva voce.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Industrial Training</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4131</b>             |          |          |          |              |                      |
| <b>Contact</b>                           | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                    | -        | -        | -        | -            | <b>2</b>             |

Students sent for Industrial Training during Summer Recess after 6<sup>th</sup> Semester for a minimum duration of four weeks will submit two copies of Training Report (only Hard /Spiral bound is allowed) on or before a notified date, to the Faculty In-charge, In-plant Training. The Viva voce would be held before commencement of Practical Examination.

Report should consist of:

1. Copy of Training Certificate & allotment order (if any)
2. A general overview of the Plant.
3. The products and raw material sources of the Plant.
4. Process description/flow diagram of individual units.
5. Environment & Safety Aspects, Techno-economics /Corporate Social Responsibility work of the organization if any.
6. For Training in R & D organizations/project Work, overview of work with sketches, Objectives, Materials & Methods, Result & Discussions are to be included instead of items mentioned in points 2-5.

## B. Tech Chemical Engineering

|                                 |          |          |          |              |                      |
|---------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Seminar II</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4132</b>    |          |          |          |              |                      |
| <b>Contact</b>                  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>           | <b>0</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>2</b>             |

A Seminar topic will be allotted to individual student according to his/her subject of interest. A thorough report should be prepared based on which seminar presentation and question- answer session will be conducted. Assessment of the student would be done by the faculty members on the basis of presentation, performance in the question - answer session and the report submitted, giving equal weightage on each component.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Professional Development</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS 4121</b>                  |          |          |          |              |                      |
| <b>Contact</b>                                | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                         | <b>0</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>2</b>             |

### Course Outcome:

The student will

1. be able to map their skills according to the basic job profile.
2. upgrade and enhance generic and specific skills according to Washington Accord.
3. Undertake research and identify industry specific job opportunities and enhance career growth.
4. Be aware of the startup eco system in India.
5. Acquire tools to take up entrepreneurship as a career opportunity.
6. Achieve work-life balance by managing both organizational and personal crisis.

### Module I:

#### Professional Growth

Goal Setting- Characteristic of goals, Short-term and long-term goals, Goal-achievement timeline.

Skill identification and Skill up gradation- Washington Accord and Skills for engineers (generic and specific), Local and global skills, Knowledge sources such as MOOC, NPTEL Career Planning- Vision and mission, Skill mapping to job profile, Basic and add-on qualifications, Career growth, Self-appraisal, Lifelong learning.

Assessment – Activity.

### Module II:

#### Entrepreneurship

The start-up ecosystem in India- Why entrepreneurship?, Indian tech start-up landscape, Stand-up India policies, funding agencies, market development, trends and best practices

E-Commerce- India as a growing E-commerce market, Possibilities of growth, funding, niche retailers. Make in India- New processes, Investments, Focus sectors, Makers of Make In India, Opportunities, Policies.

Assessment-Project (30 marks).

### Module III:

#### Industry specific opportunities

Industry prospects in India and Beyond .

Industry-specific job opportunities.

Research & Development .

Other opportunities.

Assessment---Presentation.

### Module IV:

#### Working and living happily

Managing crisis- Organisational and personal crisis, Analysing crisis, Turnaround strategies, Learning from crisis as opportunity.

Work-life balance- Performance-expectation management, Personal and professional goal- mapping.

## B. Tech Chemical Engineering

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Understanding happiness- Components, Conflicts, Happiness Index .

Assessment: Activity/case.

Text/Reference Books:

1. Basic Managerial Skill for All by E. H. McGrath.SJ. Pub:PHI, New Delhi.
2. The Start-up Equation by Steven Fisher and Jae-Nae Duane. Pub: Mc Graw Hill Education (India) Pvt. Ltd. New Delhi.
3. Live Happily, Work Happily by Siddhartha Ganguli. Pub: Allied Publishers Pvt.Ltd. New Delhi.
4. Crisis Management:Planning for the Inevitable by Steven Fink. Pub: I Universe Inc, USA.
5. Influencer:The New Science of Leading Change by Joseph Grenny&Kerey Patterson. Pub:McGraw Hill Education , USA.



**Semester 8**

**THEORY**

# B. Tech Chemical Engineering

## Professional Elective IV

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Catalysis &amp; Catalytic Reactor Design</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4241</b>                                  |          |          |          |              |                      |
| <b>Contact</b>  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>   | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. Ability to develop a fundamental understanding of chemical reactor design
2. Ability to develop critical thinking skills on selection of suitable chemical reactor.
3. Ability to develop creative thinking skills on design of multiphase reactors.
4. Ability to apply reaction kinetics principles in chemical and biochemical reaction engineering.
5. Ability to identify and formulate problems in chemical and biochemical reaction engineering and find appropriate solutions.
6. Ability to design bioreactors for both enzymatic and live cell catalyzed reactions.

### Module I : 10L

Introduction to homogeneous and heterogeneous catalysis, Factors affecting heterogeneous catalytic reaction; Methods for finding rates- Integral Analysis, Differential Analysis

Types of catalytic Reactor- Differential Reactor, Integral Reactor and their performance equations.

Pore diffusion resistance combined with surface Kinetics. Concept of Thiele modulus and Weisz modulus, Concept of effectiveness factor.

### Module II : 10L

External mass and heat transfer in catalyst particles. Design of Packed bed reactor, fluidized bed reactor, Basket type reactor. Description of slurry reactor; Trickle bed reactor.

Different steps in a catalytic reaction, Langmuir adsorption isotherm

Catalysis mechanism; Langmuir-Hinshelwood mechanisms, Eley –Rideal mechanisms Enzyme kinetics: Michaelis and Menten equation, Briggs Halden equation, numerical problems on enzymatic reactions.

### Module III : 10L

Determination of Catalyst surface area and particle size; Brunauer, Emmett, Teller (BET) equation, Concept of void volume and solid density-Helium mercury method. Pore volume Distribution-mercury penetration method, Nitrogen desorption method.

General methods for preparation of catalysts: precipitation, sol-gel, mixing components with water milling, impregnation, Concept of Promoter & Inhibitor.

### Module IV: 10L

Catalyst Deactivation: Fouling and poisoning; Mechanisms of Catalyst Deactivation, Rate equation, activity of catalyst, Parallel deactivation, Series deactivation, Side by side deactivation, independent deactivation.

Biocatalyst and Bioreactor Design:

Cell growth kinetics, Substrate limited growth, the logistic equation, rate loss, stoichiometry, mass balances, design equations, numerical problems, oxygen limited fermentation, scale up concepts of bio-reactors, chemostat and its applications, Wash Out, continuous culture devices, case studies on

penicillin production.

### Text Books

1. O. Levenspiel, Chemical Reaction Engineering; 3rd. ed. Wiley Eastern Ltd.1998.
2. H. Fogler, Elements of Chemical Reaction Engineering, 4th. Ed. Prentice Hall of India, 2005.
3. J.M. Smith, Chemical Engineering Kinetics, 3rd.ed. McGraw Hill.1981.

### Reference Books:

1. James J Carberry, Chemical and catalytic reaction engineering, McGraw Hill.2001.
2. G.F Froment., K.B Bischoff, Chemical Reactor Analysis and design-.; John Wiley & Sons.1979.
3. Lanny D Schmidt, The Engineering of Chemical Reactions-; Oxford University Press.2004.

# B. Tech Chemical Engineering

## Professional Elective IV

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Total Quality Management</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4242</b>                  |          |          |          |              |                      |
| <b>Contact</b>                                | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                         | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. The students will learn the appropriate meaning and interpretation the term Quality and the significance of Quality Management in the organisation and outside the organisation i.e, Total Quality management.
2. The students will be able to identify and control the quality of processes and hence that of products or goods & services by applying basic statistical tools like Process control charts, Pareto analysis, bar-chart/histogram, checklist preparations, Fish-bone diagram etc the processes.
3. The students will learn and apply evaluate the process capabilities of different processes in any business process or industry and apply modern quality management like Six Sigma technique and implementation of quality system etc.
4. The students will be able learn various sampling techniques and develop different sampling plans respectively to evaluate the quality of various types of defects like measurable and countable in products both in-house and vendor's house for warranting the quality of products.
5. The students will be able to prepare network of activities involved in project for plant design or other business processes and critically examine the schedule for the completion of the project and cost impacts for the project.
6. The students will be able to carry out the final feasibility study and and economic assessment for the design of a new plant or expanding an existing business by taking recourse to critical path method or project evaluation & review technique for reporting the success of the project.

### Module I : 10L

Basic concepts– Three paradigms of management and evolution of concept of quality management, Organization: its basic objectives and goal, Mission and Vision, customer and secondary customer, Deming's wheel, bottom line: profit vs quality, historical defilements: Juran, Deming, Ishikawa and Taguchi, Kaizen, JIT. Basic statistical concepts associated with quality management, measurement of central tendency and dispersion, range versus variance, quality and process capability, probability distributions, concept of statistical quality control.

### Module II : 10L

Use of control charts and process engineering techniques for implementing the quality plan: X—R chart, moving average chart, p-chart, c-chart and control chart for continuous production Acceptance sampling: single–double and multiple sampling, AOQ, AQL, LTPD, Chain sampling plan, Dodge-Romig plan.

### Module III : 10L

Tools and techniques for improvement in TQM: type A techniques with a special reference to FPC & FD, QFD, SWOT analysis; type B techniques with a special reference to brainstorming, stratification, Ishikawa diagram, check sheet, Pareto diagram Philosophy and concept of quality circle: formation,

## B. Tech Chemical Engineering

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steering committee, power and functions of leader, dy. Leader, coordinator, facilitator, case studies.

### **Module IV: 10L**

Different standards: ISO, BS and Bureau of Indian Standards, details of ISO 9000 series, ISO 14000 series and SA 8000 and the certification authorities, productivity control management.

#### Text Books:

1. Statistical Quality Control, 6<sup>th</sup> Edition, by Eugene Grant and Richard Leavenworth, Mc-Graw Hill. 1996.

#### Reference Books:

1. H. Lal Total Quality Management- A Practical Approach (1<sup>st</sup> Edition): New Age International, 1990.
2. S R Udpa, Quality Circle 1981.
3. S. M. Sundararaju, Total Quality Management – A Primer: S. M. Sundararaju, Tata Mc- Graw Hill.
4. Amitava Mitra Fundamentals of Quality Control and Improvement, 2nd Edition.; Prentice-Hall of India, 1998.
5. Subburaj Ramasamy, Total Quality management, Mc-Graw Hill Education (India) Pvt. Ltd, 2012.

# B. Tech Chemical Engineering

## Professional Elective IV

| Subject Name: Environmental Engineering & Pollution Control |   |   |   |       |               |
|---|---|---|---|-------|---------------|
| Paper Code: CHEN 4243                                       |   |   |   |       |               |
| Contact   | L | T | P | Total | Credit Points |
| Hours Per Week  | 3 | 0 | 0 | 3     | 3             |

### Course Outcome:

1. Students should be able to apply the knowledge of Legislation concerning Environmental Engineering & Pollution Control prevalent in India.
2. Students should be able to utilize the knowledge base of Solid Waste Management in order to achieve Swachh Bharat Mission.
3. Students should be able to use principles of Environmental Engineering for selecting and designing suitable device in connection with Air Pollution Control.
4. Students should be able to solve problems of Water Pollution in batch and flow system.
5. Students should be able to Design Conventional and Non-conventional Wastewater Treatment Plant using the knowledge of Suspended Growth and Attached Growth system.
6. Students should be able to design Environmental Management Plan for chemical industries.

### Module I : 10 L

Types of environments and their pollutants. Classification of pollutants. Legislative aspects including Bengal Smoke Nuisance Act, Water Act. 1974, Air Act 1981 and effluent standards, Genesis and Role of EPA.

Air pollution : Sources and effects of different air pollutants, Sampling and analysis of air pollutants, Air pollution control methods and equipment, Cyclone Separator, Baghouse, ESP, Venturi Scrubber.

### Module II : 10 L

Water pollution: Sources, sampling and classification of water pollutants, determination of basic parameters and computations associated with: BOD, COD, TS, TDS, SS.

Waste water treatment: primary, secondary, tertiary and advanced; aerobic treatment with special reference to activated sludge, trickling filter, RBDC and RBRC, EA; non conventional: WSP, anaerobic treatment with special reference to AFFR, UASB

### Module III : 10 L

Solid waste management: Sources and classification, public health aspects, Methods of collection and disposal methods: open dumping, landfill, incineration, composting, vermiculture; Solid waste management using bioremediation for specific pollutants like chromium. Mercury, ammonia / urea, phenolic sludges. Management and handling of Bio- medical waste; E-waste – classification and re-use and disposal; Hazardous waste management – Electro-chemical and photo-chemical oxidation - dye waste, chrome slag – case studies.

### Module IV: 10 L

Pollution control in selected process industries – fertilizer industries, petroleum refineries and petrochemical units, pulp and paper industries, Tanning industries, Sugar industries, Dairy, Alcohol industries, Electroplating and metal finishing industries, Radioactive wastes, Root Zone and Reed Bed Treatment for Effluents of small scale industries, Ranking of wastewater treatment alternatives. Case Studies.

## B. Tech Chemical Engineering

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### Text Books:

1. C.S. Rao, Environmental Pollution Control Engineering, New Age International, 2<sup>nd</sup> Edition.
2. Metcalf & Eddy, Wastewater Engineering, Tata Mc-Graw Hill – 2002.
3. S.J. Arceivala, Wastewater treatment for pollution control, TMH, 2<sup>nd</sup> Edition.

### Reference Books:

1. S.P. Mahajan, Pollution Control in Process Industries, Tata Mc Graw Hill, 2008.
2. M. Davis, Cornwell, D, Introduction to Environmental Engineering, Tata Mc Graw Hill, 2012.
3. M. N. Rao, H V N Rao, Air Pollution, Tata Mc Graw Hill, 2007.
4. Standard Methods for Examination of Water and Wastewater, APHA /AWWA, 20<sup>th</sup> Edition.

# B. Tech Chemical Engineering

## Professional Elective IV

| Subject Name: Operations Research – Engineering Applications |   |   |   |       |               |
|--|---|---|---|-------|---------------|
| Paper Code: CHEN 4244  |   |   |   |       |               |
| Contact  | L | T | P | Total | Credit Points |
| Hours Per Week   | 3 | 0 | 0 | 3     | 3             |

### Course Outcome:

1. Students should be able to apply basic principles of Operations Research in order to formulate and solve problems on Linear Programming.
2. Students should be able to apply the concepts of dynamic programming to solve Engineering Problems associated with discrete and continuous variables.
3. Students should be able to apply the concepts of integer programming and non-linear programming in solving various Engineering Problems.
4. Students should be able to design and analyze engineering construction projects using Network Techniques.
5. Students should be able to conduct Design of Experiments using ANOVA and Response Surface Methodologies.
6. Student should be able to model the real world Engineering problems and simulate it.

### Module I: 8L

Introduction to Linear Programming Problem (LPP), Mathematical Requisites, Formulation of the problem related to Chemical Engineering. Graphical solution of Two and Three Variables of LPP, Different types of Solution, Canonical and standard Forms of LPP, Development of Simplex Method with examples, The Charnes' Big M Method with examples.

### Module II: 8L

Introduction to Transportation Problems, Balanced and unbalanced Transportation Problems, Formation of Basic Feasible Solutions with NW Corner rule, Optimal Solution of Transportation Problems with examples, Assignment Problems – Introduction, Formulation and solution with numerical examples. Theories on Duality with numerical problems.

### Module III: 8L

Dynamic Programming, its need, Formulation, problems and solution methodologies, Game Theory with problems and solution methodologies. Correlation and Regression. ANOVA – One way model; Response Surface Methodologies with numerical problems.

### Module IV: 8L

Queuing Models – Development of Models (Model I, II and III only), Numerical Problems and their solution. I PERT & CPM: Development of Network Theory from Gantt/ Milestone Chart, Numbering the network, Calculation of Earliest Expected Time, Latest Allowable Occurrence time, Critical Path computation with problems.



## B. Tech Chemical Engineering

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### Text Books:

1. K.V. Mittal and C Mohan, Optimization Methods in Operations Research and Systems Analysis, 3<sup>rd</sup> Ed. New Age International, 2004.
2. Douglas Montgomery, Design and Analysis of Experiments, John Wiley & Sons, Eighth edition.
3. L.S. Srinath, PERT & CPM – 3rd Ed, Affiliated East West Press.
4. K Swarup, P.K Gupta & Man Mohan Operations Research—Sultan Chand & Sons, ISBN 13: 9789351610496.

### Reference Books:

1. H.A. Taha, Operations Research- An Introduction-7th edition, - Prentice Hall of India.
2. Hillier, Lieberman, Nag and Basu, Introduction to Operations Research, TMH, Ninth Edition.

## B. Tech Chemical Engineering

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Organizational Behaviour</b> |          |          |          |              |                      |
| <b>Paper Code: HMTS 4201</b>                  |          |          |          |              |                      |
| <b>Contact</b>                                | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                         | <b>2</b> | <b>0</b> | <b>0</b> | <b>2</b>     | <b>2</b>             |

### Course Outcome:

The student will be able –

To work in different types of organizations and adapt in delivering the desired behavior for the mutual benefit & success.

1. To implement best practices to create contributory work culture.
2. To avoid errors of perception and deal effectively with Conflict management.
3. To appreciate & learn suitable leadership techniques for developing strong team.
4. To design organizational structures according to industry specific needs.
5. Implement strategic communication channels for optimization of productivity.

### Module I : 5L

Introduction to Organizational Behaviour-Concept, Importance, Challenges and Opportunities.

Personality-Meaning of Personality, Personality Determinants and Traits, Psychoanalytic Theory, Argyris Immaturity to Maturity Continuum Impact on organization.

Attitude-Concept, Components, Cognitive Dissonance Theory, Attitude Surveys.

### Module II : 6L

Perception- Concept, Nature and Importance, Process of Perception, Factors influencing perception, Perceptual Selectivity, Shortcuts to Judge Others: Halo Effect, Stereotyping, Projection and Contrast Effects, Impact on Organization.

Motivation-Definition, Theories of Motivation Maslow's Hierarchy of Needs Theory, McGregor's Theory X & Y, Herzberg's Motivation-Hygiene Theory, Alderfer's ERG Theory, McClelland's Theory of Needs, Vroom's Expectancy Theory.

### Module III : 8L

Leadership-Concept, Leadership Styles, Theories-Behavioural Theory: Ohio Studies, Michigan Studies, Blake & Mouton Managerial Grid; Contingency Theory: Fielder Theory.

Group Behaviour: Definition, Characteristics of Group, Types of Groups: Formal & Informal; Stages of Group Development, Group Decision making, Group Decision Making Vs Individual Decision Making.

### Module IV : 5L

Organizational Design-Variations organizational structures and their pros and cons.

Concepts of organizational climate and culture, Organizational Politics-Concept, Factors influencing degree of Politics.

Conflict management- Concept, Sources of conflict, Stages of conflict process, Conflict resolution techniques, Tools-Johari Window to analyse and reduce interpersonal conflict, Impact on organization. (3L)

Text / Reference Books:

1. Organization Behaviour by Stephen Robbins.
2. Organization Behaviour by Luthans.
3. Organization Behaviour by L.M. Prasad.
4. Organization Behaviour: Text, Cases & Games by Aswathappa K.

**SESSIONAL**

## B. Tech Chemical Engineering

|                                  |          |          |          |              |                      |
|----------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Project –II</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4291</b>     |          |          |          |              |                      |
| <b>Contact</b>                   | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>            | <b>0</b> | <b>0</b> | <b>8</b> | <b>8</b>     | <b>8</b>             |

Each student shall continue to work on the project work/research problem allotted to him at the beginning of the seventh semester under supervision of a faculty member. After completion of all assigned jobs, the report in duplicate has to be submitted by the student in typed and bound form one week before the commencement of the eight semester (final) examination. The examination shall include oral presentation and viva voce giving equal weightage to both. The examination shall be conducted in presence of external expert and the student's supervisor.

## B. Tech Chemical Engineering

|                                   |          |          |          |              |                      |
|-----------------------------------|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Plant Design</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4221</b>      |          |          |          |              |                      |
| <b>Contact</b>                    | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>             | <b>0</b> | <b>0</b> | <b>4</b> | <b>4</b>     | <b>4</b>             |

Each student shall be required to prepare a report on a topic of design under the supervision of a faculty. The design problem has to be solved by the student himself occasionally consulting his supervisor. The design problem shall be allotted to the student at the beginning of the eighth semester. The report in duplicate has to be submitted in typed and

bound form one week before the commencement of the 8<sup>th</sup> (final) semester examination. The examination shall include oral presentation of the design report and a viva-voce. Equal weightage shall be given on oral presentation and viva-voce.

## B. Tech Chemical Engineering

|  |          |          |          |              |                      |
|--|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Comprehensive Viva Voce</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4231</b>                 |          |          |          |              |                      |
| <b>Contact</b>                               | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                        | <b>0</b> | <b>0</b> | <b>3</b> | <b>3</b>     | <b>3</b>             |

Viva – Voce examination shall be conducted to ascertain the students’ overall grasp of the principles of Chemical Engineering and allied subjects. Evaluation of students would be conducted by a panel consisting of at least four Faculty members.

# B. Tech Chemical Engineering

## Free Elective – 7<sup>th</sup> Semester (For non-CHE Students)

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Safety and Hazard Analysis</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4181</b>                    |          |          |          |              |                      |
| <b>Contact</b>                                  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                           | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. Ability to understand and recognize the important technical fundamentals of chemical process safety and to impart basic knowledge that allows the students to evaluate occupational safety and health hazards in the workplace.
2. Ability to determine hazard and potential hazard areas and to adopt appropriate hazard controls.
3. Ability to analyze the effects of workplace exposures, injuries and illnesses, fatalities
4. Ability to use safety programs to prevent or mitigate damage or losses and to develop preventative measure to avoid accident.
5. Ability to understand and use logic based quantitative risk analysis.
6. Ability to carry out safety audits and to set up safe health management program.

### Module I : 10 L

Definition of safety, Hazard and Risk, Safety program, Engineering ethics, Inherent safety, Safety regulations, OSHA, Process safety management, Hazards due to fire, explosions and toxic chemicals, Distinction between fire and explosion, Upper Flammability limit and Lower Flammability Limit, Fire Triangle, BLEVE, Runaway reaction.

### Module II : 10 L

Tools for hazards identification: HAZOP, Fault Tree, Event Tree, FMEA, Dow Fire and Explosion Index, Mond Index.

### Module III : 10 L

Risk analysis concept and methodology: Risk concept and measure of risk, Risk acceptance criteria, Quantitative risk analysis, Probit number.

### Module IV: 10L

Control of chemical plant hazards, Intensification and attenuation of hazardous materials, Industrial plant layout, Ventilation, Fire prevention, Personnel protection devices, Laboratory safety, Emergency safety, Safety systems and disaster management. Case studies, Flixborough ( England), Bhopal (India), Seveso (Italy), Pasadona (Texas).

### Text Book :

1. D.A Crowl and J. F Louvar Chemical Process Safety: Fundamentals with Applications:, Prentice Hall, 1990.



## B. Tech Chemical Engineering

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### Reference Books:

1. O.P. Kharbanda and Stallworthy E. A, Safety in Chemical Process Industries:, Heinmann. Professional Publishing LTD.,1988.
2. C. A, Wentz Hazardous Waste management: Mc Graw-Hill, 1989.
3. S.L Cutter.Environmental Risks & Hazards, Prentice Hall,1994.
4. Trevor A. Kletz, What went wrong? Case Histories of Process Plant Disasters and How They Could Have Been Avoided,5<sup>th</sup> Edition, ISBN: 978-1-85617-531-9.

# B. Tech Chemical Engineering

## Free Elective – 7<sup>th</sup> Semester (For non-CHEStudents)

|   |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Subject Name: Project Management</b> |          |          |          |              |                      |
| <b>Paper Code: CHEN 4182</b>            |          |          |          |              |                      |
| <b>Contact</b>                          | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>                   | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### Course Outcome:

1. Students will gather adequate basic and advanced knowledge on various aspects of project management covering planning, scheduling and successful execution of multifarious projects in all sectors.
2. Students will acquire enough professional skills for the preparation and appraisal of various projects in private and public sectors.
3. They are able to work with confidence and integrate multidisciplinary project team effectively.
4. They are capable to identify useful projects for investment and can start their own enterprise as career.
5. They are able to evaluate the technical feasibility and commercial viability of any project.
6. To establish themselves as potential project consultants for proper guidance and valuable services to present and future investors.

### Module I : 10L

Project Management Fundamentals: Definition of a Project, Project Management, Scope Management, Program Management, Portfolio Management, Stakeholder Management: Identify Stakeholders, Plan Stakeholder Management; Manage Stakeholder Engagement, Control Stakeholder Engagement, Organization Structure; Project Lifecycle vs. Product Lifecycle; Feasibility Analysis; Project Evaluation Techniques; Summary Illustrative Review Problems / Incidents.

### Module II : 10L

Project Network Techniques: PERT/CPM; Project Planning & Scheduling; Project Work Breakdown Structure & networking; Project Network Techniques PERT / CPM, Time & Cost based calculations using PERT, Scheduling Projects, Resourcing Projects, Budgeting Projects, Project Risk Planning, Project Quality Planning and Project Kickoff, Summary Illustrative Review Problems / Incidents.

### Module III : 10L

Planning Projects: Stakeholder Analysis and Communication; Planning & Defining Scope, Capital Estimates, Investment Analysis and Justification; Project scheduling with unlimited Resources, Project scheduling with limited Resources, Risk Management: Planning Risk Management, Risk Identification, Qualitative & Quantitative Risk Analysis, Planning Risk Responses; Risks Control; Summary Illustrative Review Problems / Incidents.

### Module IV: 10L

Project Resource Allocation: Project Human Resource, Procurement & Materials Management; Project Organization Structure, Leadership Style, Effective Project Teams, Managing Conflicts; Project Total Quality Management, Project Contract Management, Project Procurement & Materials Management, Computer Based Project Management, Project Management using MS Project & Primavera, Software Project Management, Project Monitoring & Control, Project Case Study Project

## B. Tech Chemical Engineering

Integration Management; Summary Illustrative Review Problems  
/ Incidents.

### Text Books:

1. M. Peter, K. Timmerhaus, R. West, Plant Design and economics for Chemical Engineers, McGraw-Hill Science/Engineering/Math, 5<sup>th</sup> Edition, 2002.
2. K. Nagarajan, Project Management, 2<sup>nd</sup> edition, New Age International publisher, 01-Jan-2004, ISBN:81-224-1557-1.
3. Eugene Grant and Richard Leavenworth, Statistical Quality Control, 6<sup>th</sup> Edition, publisher: McGraw-Hill 1996.

### Reference Books:

1. R. K. Sinnott, Coulson and Richardson's Chemical Engineering, Volume 6, Second Edition: Chemical Engineering Design (Chemical Engineering Technical Series), 2<sup>nd</sup> Edition, Pergamon, 1993.
2. P.C. Jain, Handbook for new entrepreneur, Oxford University Press, 2012.
3. V.G. Patel, The Seven-Business Crisis. How to beat them? Tata McGraw-Hill Co. Ltd, 1995.
4. Daniel Goleman, Working with emotional intelligence; Butam Books, 2000.
5. John Happel, Donald G. Jordan, Chemical process economics, 2<sup>nd</sup> Edition, Marcel Dekker, Inc., New York, 1976.
6. Ernest E. Ludwig, Applied project management for the process industries, Gulf Pub. Co. 1974.
7. Jack R. Meredith, Samuel J. Mantel, Jr., Scott M. Shafer, "Project Management: A Managerial Approach", 9<sup>th</sup> Edition International, Student Version, February 2015, ©2014.
8. Russell Darnall and John M. Preston, Project Management: from Simple to Complex, ©2016 Flat World Education, Inc. v. 1.0, Version: 1.0, Pub Date: May 2010, eISBN: 978-1-4533-2704-3.

# B. Tech Chemical Engineering

**Free Elective – 8<sup>th</sup> Semester  
(For non-CHE Students)**

| Subject Name: Catalytic Reactor Design |   |   |   |       |               |
|--|---|---|---|-------|---------------|
| Paper Code: CHEN 4281                  |   |   |   |       |               |
| Contact                                | L | T | P | Total | Credit Points |
| Hours Per Week                         | 3 | 0 | 0 | 3     | 3             |

## Course Outcome:

1. Ability to understand the basic knowledge that allows the students to solve catalytic reaction engineering problems through logic.
2. Ability to utilize experimental data for predicting rate equation for biochemical process.
3. Ability to design bioreactors for free enzymatic reaction under enzyme uninhibited/inhibited conditions.
4. Ability to use principles of bioprocess engineering for selecting and designing suitable contacting device for immobilized enzyme reactions under mass transfer/bio reaction control condition.
5. Ability to select suitable bioreactor and its design and scale up for whole cell catalyzed reactions.
6. Ability to analyze stability of mixed flow reactor employed for carrying out thermal reactions.

## Module I : 10L

Introduction to homogeneous and heterogeneous catalysis, Factors affecting heterogeneous catalytic reaction; Methods for finding rates- Integral Analysis, Differential Analysis  
Types of catalytic Reactor- Differential Reactor, Integral Reactor and their performance equations.  
Pore diffusion resistance combined with surface Kinetics. Concept of Thiele modulus and Weisz modulus, Concept of effectiveness factor.

## Module II : 10L

External mass and heat transfer in catalyst particles. Design of Packed bed reactor, fluidized bed reactor, Basket type reactor. Description of slurry reactor; Trickle bed reactor.  
Different steps in a catalytic reaction, Langmuir adsorption isotherm.  
Catalysis mechanism; Langmuir-Hiselwood mechanisms, Eley –Rideal mechanisms  
Enzyme kinetics: Michaelis and Menten equation, Briggs Halden equation, numerical problems on enzymatic reactions.

## Module III : 10L

Determination of Catalyst surface area and particle size; Brunauer, Emmett, Teller (BET) equation, Concept of void volume and solid density-Helium mercury method, Pore volume  
Distribution-mercury penetration method, Nitrogen desorption method.  
General methods for preparation of catalysts: precipitation, sol-gel, mixing components with water milling, impregnation, Concept of Promoter & Inhibitor.

## Module IV: 10L

Catalyst Deactivation: Fouling and poisoning; Mechanisms of Catalyst Deactivation, Rate equation, activity of catalyst, Parallel deactivation, Series deactivation, Side by side deactivation independent

## B. Tech Chemical Engineering

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deactivation.

Biocatalyst and Bioreactor Design: Cell growth kinetics, Substrate limited growth, the logistic equation, rate loss, stoichiometry, mass balances, design equations, numerical problems, oxygen limited fermentation, scale up concepts of bio-reactors, chemostat and its applications, Wash Out, continuous culture devices, case studies on penicillin production.

### Text Books:

1. O. Levenspiel, Chemical Reaction Engineering; 3rd. ed. Wiley Eastern Ltd.1998.
2. H. Fogler ,Elements of Chemical Reaction Engineering,4<sup>th</sup>. Ed. Prentice Hall of India, 2005.
3. J.M Smith, Chemical Engineering Kinetics, 3rd.ed. McGraw Hill.1981.

### Reference Books:

1. James J Carberry, Chemical and catalytic reaction engineering, McGraw Hill.2001.
2. G.F. Froment, K.B Bischoff, Chemical Reactor Analysis and design-; John Wiley & Sons.1979.
3. Lanny D Schmidt, The Engineering of Chemical Reactions-; Oxford University Press. 2004.

## B. Tech Chemical Engineering

**Free Elective – 8<sup>th</sup> Semester  
(For non-CHE Students)**

| <b>Subject Name: Total Quality Management &amp; Assurance</b> |          |          |          |              |                      |
|---|----------|----------|----------|--------------|----------------------|
| <b>Paper Code: CHEN 4282</b>                                  |          |          |          |              |                      |
| <b>Contact</b>  | <b>L</b> | <b>T</b> | <b>P</b> | <b>Total</b> | <b>Credit Points</b> |
| <b>Hours Per Week</b>   | <b>3</b> | <b>0</b> | <b>0</b> | <b>3</b>     | <b>3</b>             |

### **Course Outcome:**

1. The students will learn the appropriate meaning and interpretation the term Quality and the significance of Quality Management in the organisation and outside the organisation i.e, Total Quality management.
2. The students will be able to identify and control the quality of processes and hence that of products or goods & services by applying basic statistical tools like Process control charts, Pareto analysis, bar-chart/histogram, checklist preparations, Fish-bone diagram etc the processes.
3. The students will learn and apply evaluate the process capabilities of different processes in any business process or industry and apply modern quality management like Six Sigma technique and implementation of quality system etc.
4. The students will be able learn various sampling techniques and develop different sampling plans respectively to evaluate the quality of various types of defects like measurable and countable in products both in-house and vendor's house for warranting the quality of products.
5. The students will be able to prepare network of activities involved in project for plant design or other business processes and critically examine the schedule for the completion of the project and cost impacts for the project.
6. The students will be able to carry out the final feasibility study and economic assessment for the design of a new plant or expanding an existing business by taking recourse to critical path method or project evaluation & review technique for reporting the success of the project.

### **Module I : 10L**

Basic concepts–Organization: its basic objectives and goal, Mission and Vision, customer and secondary customer, Bottom line: profit vs quality, Basic statistical concepts associated with quality management, measurement of central tendency and dispersion, range versus variance, quality and process capability, probability distributions, concept of statistical quality control.

### **Module II : 10L**

Case Studies: Use of control charts and process engineering techniques for implementing the quality plan: X—R chart, moving average chart, p-chart, c-chart and control chart for continuous production. Case Studies: Acceptance sampling: single–double and multiple sampling, AOQ, AQL, LTPD, Chain sampling plan, Dodge-Romig plan.

### **Module III : 10L**

Tools and techniques for improvement in TQM: type A techniques with a special reference to FPC & FD, QFD, SWOT analysis; type B techniques with a special reference to brainstorming, stratification, Ishikawa diagram, check sheet, Pareto diagram Philosophy and concept of quality circle: formation, steering committee, power and functions of leader, dy. Leader, coordinator, facilitator, case studies.

## B. Tech Chemical Engineering

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### **Module IV: 10L**

Six Sigma: philosophy and concepts, Case Studies: Six Sigma implementation in business process, service sector & manufacturing industry.

Implementation methodologies of Different standards: ISO, BS and Bureau of Indian Standards, details of ISO 9000 series, ISO 14000 series and SA 8000 and the certification authorities, productivity control management.

#### Text Book:

1. Statistical Quality Control, 6<sup>th</sup> Edition, by Eugene Grant and Richard Leavenworth, Mc-Graw Hill. 1996.

#### Reference Books:

1. H. Lal .,Total Quality Management- A Practical Approach (1<sup>st</sup> Edition): New Age International, 1990.
2. S R Udpa Quality Circle:, 1981.
3. S. M. Sudarraju Total Quality Management – A Primer:, Tata Mc-Graw Hill, 2001.
4. Amitava Mitra, Fundamentals of Quality Control and Improvement, 2nd Edition.; Prentice-Hall of India, 1998,
5. Subburaj Ramasamy, Total Quality management;, Mc.Graw Hill Education (India) Pvt. Ltd, 2012.